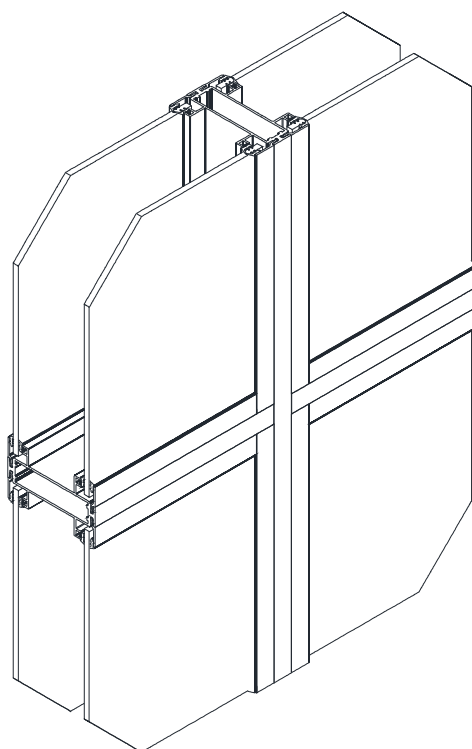


FEAL

FEAL d.o.o za preradu aluminija-Široki Brijeg, Trnska cesta 146

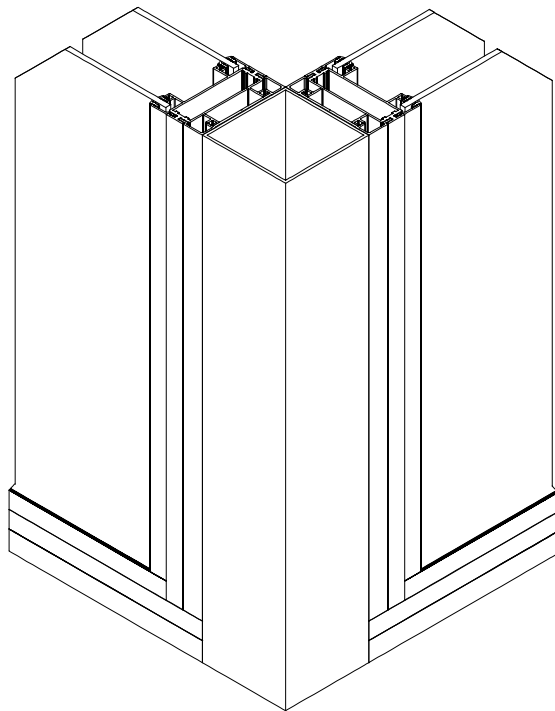
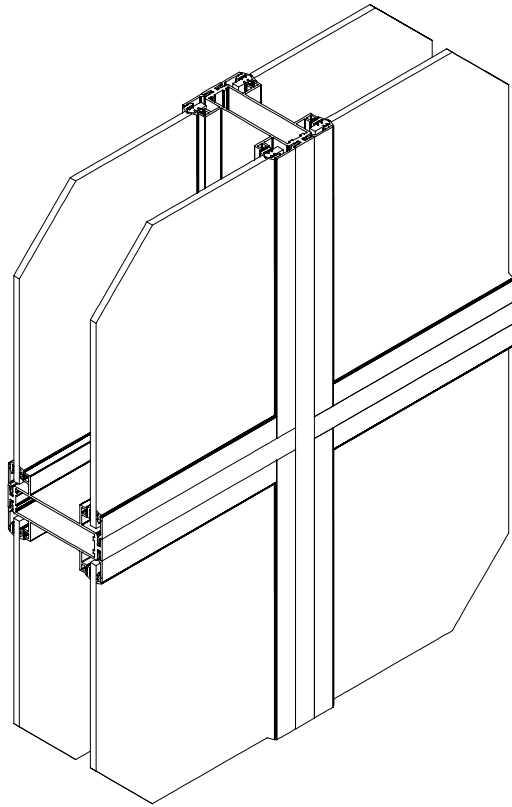


PREGRADNI ZIDOVI
PF-100S

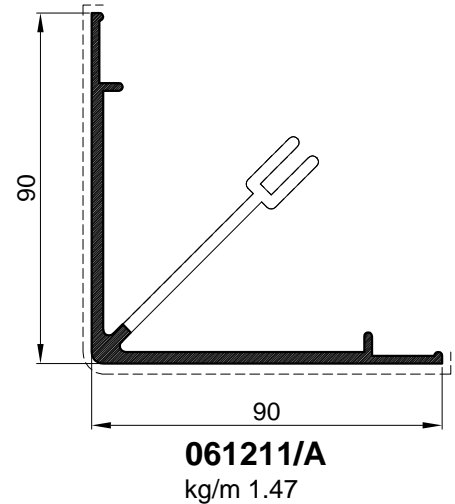
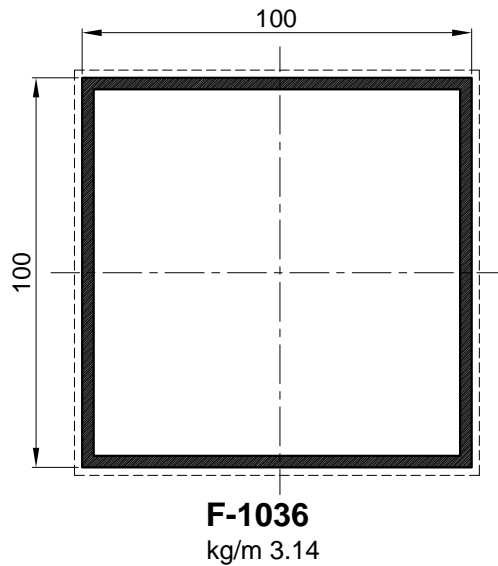
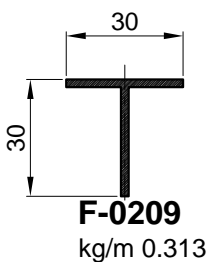
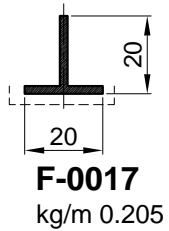
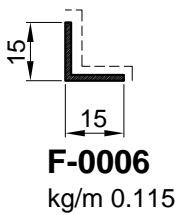
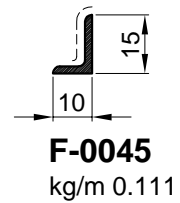
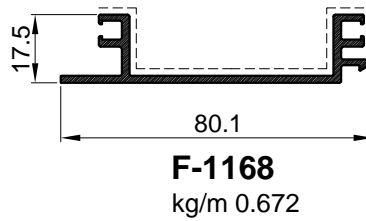
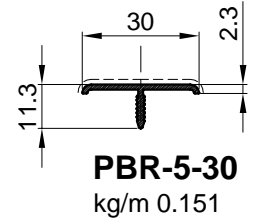
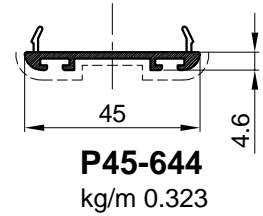
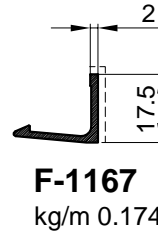
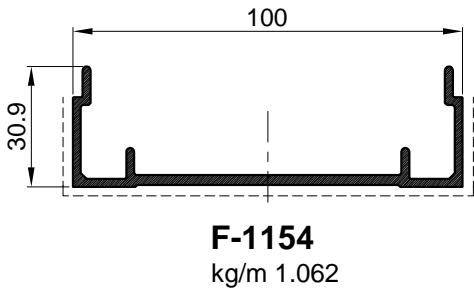
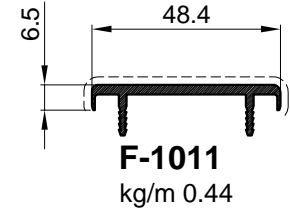
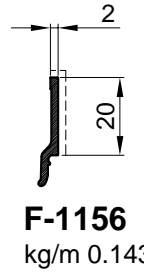
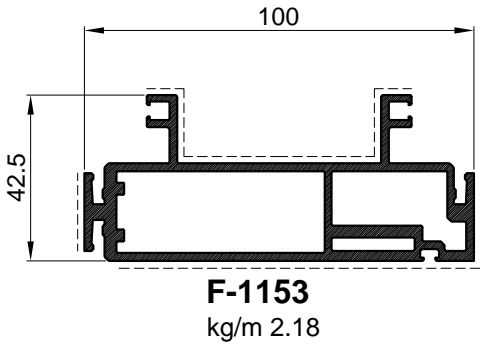
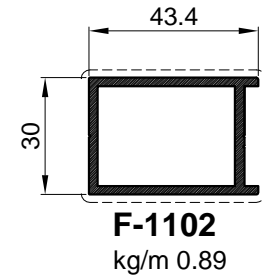
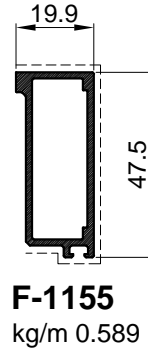
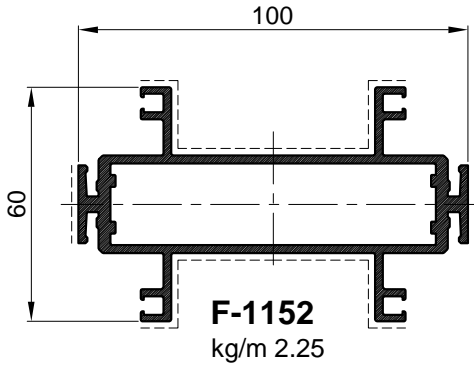
PREGRADE PF-100S

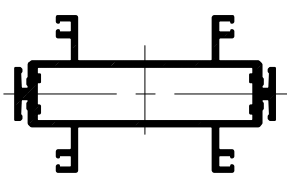
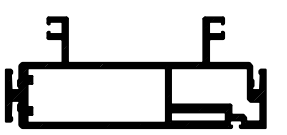




SADRŽAJ - KAZALO


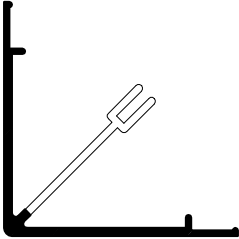
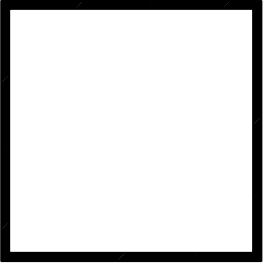



01	UVOD	622.0.001
02	PROFILI	622.1.001
03	OKOVI	622.2.001
04	BRTVE I OSTAKLJIVANJE	622.3.001
05	PRESJECI	622.4.001
06	DETALJI OBRADE	622.5.001
09	REZNE LISTE	622.6.001



PROFILI

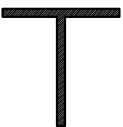



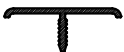


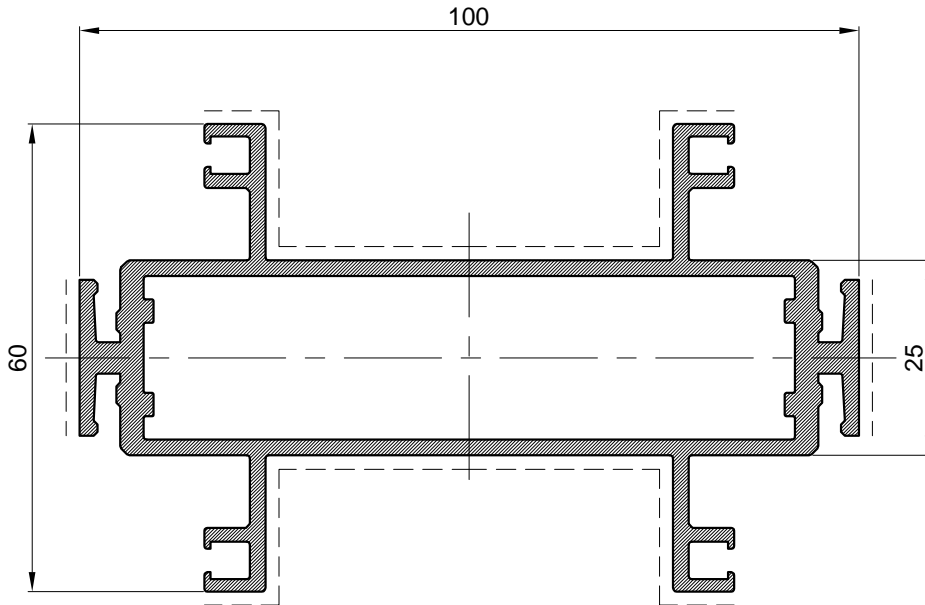
Oznaka	Izgled-presjek	Težina /kg/ml/	Opseg /mm/	I_x /cm ⁴ /	W_x /cm ³ /
F-1152		2.25	554	17.95	5.98
F-1153		2.18	427	11.69	4.24
F-1154		1.062	352	2.75	1.14
F-1155		0.589	141	5.78	2.28
F-1156		0.143	63	0.33	0.23
F-1167		0.174	79	0.17	0.14

Oznaka	Izgled-presjek	Težina /kg/ml/	Opseg /mm/	I_x /cm ⁴ /	W_x /cm ³ /
F-1168		0.672	278	0.82	0.68
061211/A		1.47	385	40.48	5.97
F-1036		3.14	165	182.27	36.45
F-006		0.115	60		
F-0017		0.205	80		
F-0045		0.111	48		

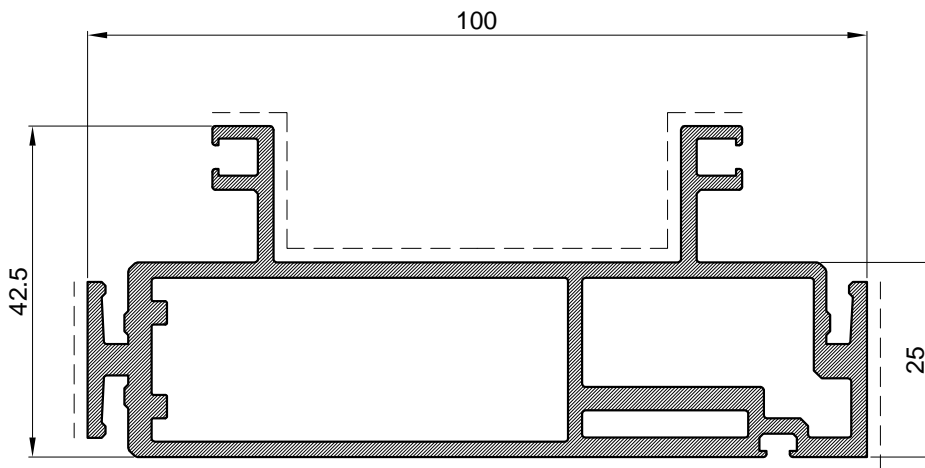
PREGRADE PF-100S

Profili

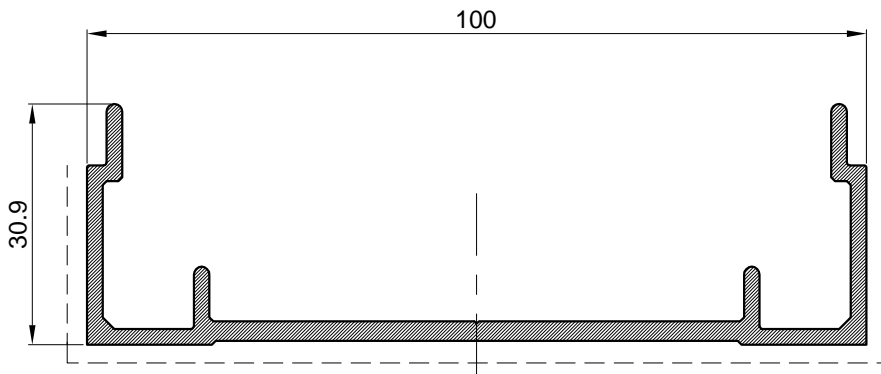
Oznaka	Izgled-presjek	Težina /kg/ml/	Opseg /mm/	I_x /cm ⁴ /	W_x /cm ³ /
F-0209		0.313	120		
F-1102		0.89	154	8.73	2.27
F-1011		0.44	165		
P45-644		0.323	153		
PBR-5-30		0.151	86		



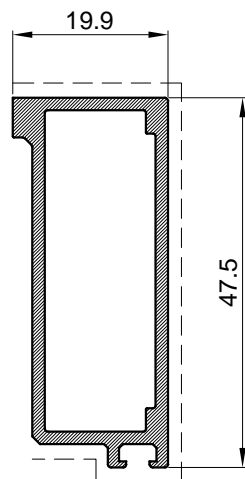
Profil pregrade		
Art.-Br.	F-1152	
Težina	kg/m	2.25
Opseg	mm	554
Moment inercije	I_x (cm ⁴)	17.95
	I_y (cm ⁴)	94.08
	W_x (cm ⁴)	5.98
	W_y (cm ⁴)	18.82
Dužina isporuke	mm	6500



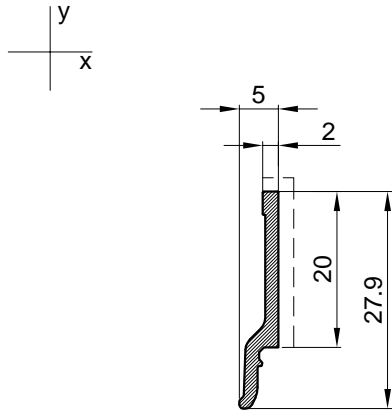
Profil pregrade		
Art.-Br.	F-1153	
Težina	kg/m	2.18
Opseg	mm	427
Moment inercije	I_x (cm ⁴)	11.69
	I_y (cm ⁴)	84.75
	W_x (cm ⁴)	4.24
	W_y (cm ⁴)	16.23
Dužina isporuke	mm	6500



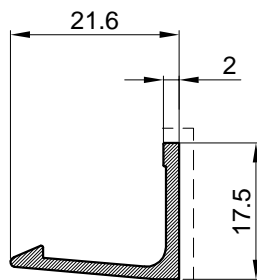
Profil pregrade		
Art.-Br.	F-1154	
Težina	kg/m	1.062
Opseg	mm	352
Moment inercije	I_x (cm ⁴)	2.75
	I_y (cm ⁴)	51.53
	W_x (cm ⁴)	1.14
	W_y (cm ⁴)	10.31
Dužina isporuke	mm	6500



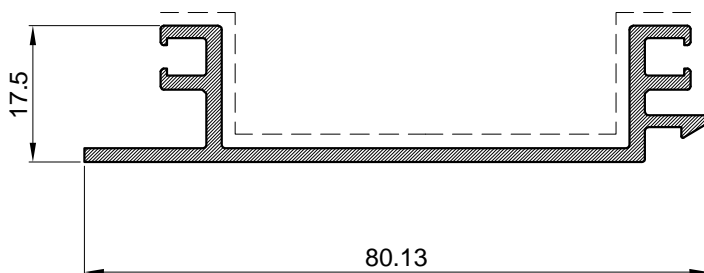
Profil pregrade		
Art.-Br.	F-1155	
Težina	kg/m	0.589
Opseg	mm	141
Moment inercije	I_x (cm ⁴)	5.78
	I_y (cm ⁴)	1.16
	W_x (cm ⁴)	2.28
	W_y (cm ⁴)	1.05
Dužina isporuke	mm	6500



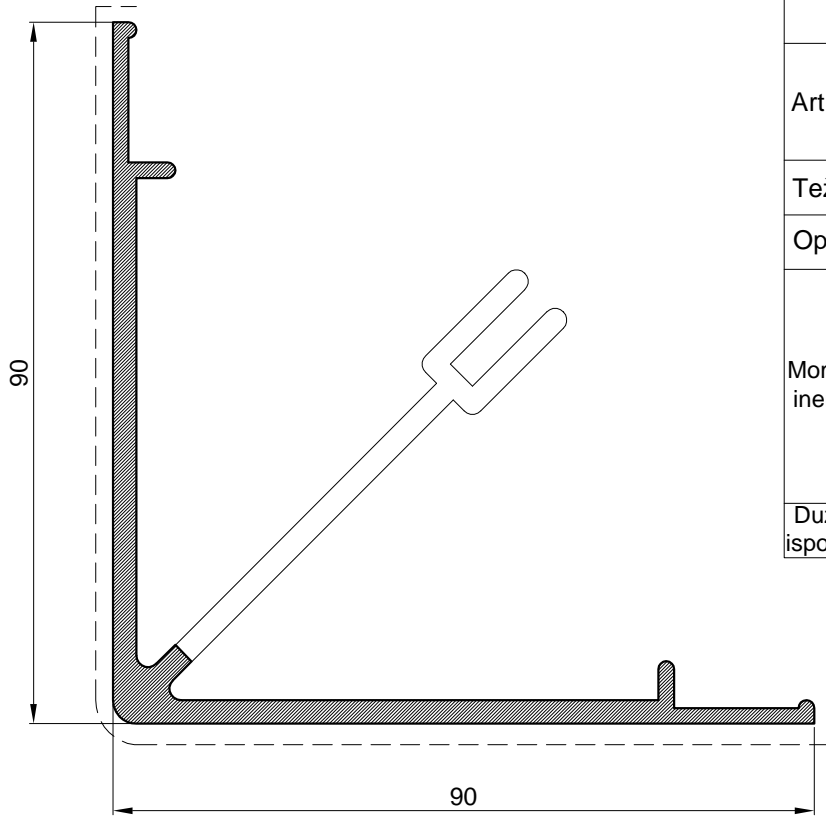
Profil pregrade		
Art.-Br.	F-1156	
Težina	kg/m	0.143
Opseg	mm	63
Moment inercije	I_x (cm ⁴)	0.33
	I_y (cm ⁴)	0.01
	W_x (cm ⁴)	0.23
	W_y (cm ⁴)	0.03
Dužina isporuke	mm	6500



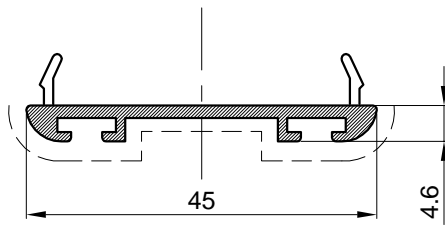
Profil pregrade		
Art.-Br.	F-1167	
Težina	kg/m	0.174
Opseg	mm	79
Moment inercije	I_x (cm ⁴)	0.17
	I_y (cm ⁴)	0.31
	W_x (cm ⁴)	0.14
	W_y (cm ⁴)	0.21
Dužina isporuke	mm	6500



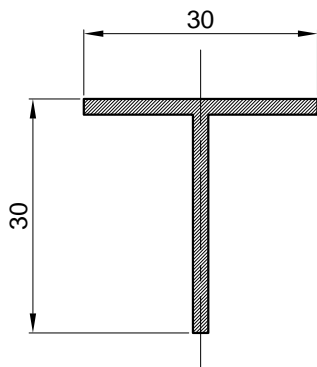
Profil pregrade		
Art.-Br.	F-1168	
Težina	kg/m	0.672
Opseg	mm	278
Moment inercije	I_x (cm ⁴)	0.82
	I_y (cm ⁴)	16.52
	W_x (cm ⁴)	0.68
	W_y (cm ⁴)	3.98
Dužina isporuke	mm	6500



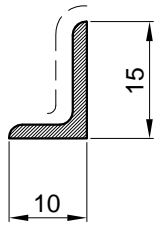
Profil pregrade		
Art.-Br.	061211/A	
Težina	kg/m	1.47
Opseg	mm	385
Moment inercije	I _x (cm ⁴)	40.48
	I _y (cm ⁴)	40.48
	W _x (cm ⁴)	5.97
	W _y (cm ⁴)	5.97
Dužina isporuke	mm	6500



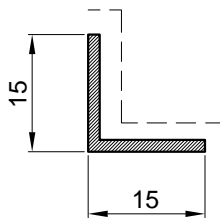
Profil		
Art.-Br.	P45-644	
Težina	kg/m	0.323
Opseg	mm	153
Dužina isporuke	mm	6500



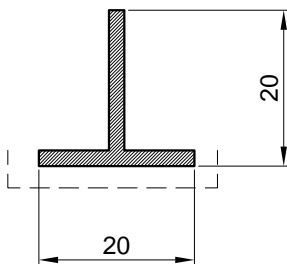
Profil		
Art.-Br.	F-0209	
Težina	kg/m	0.313
Opseg	mm	120
Dužina isporuke	mm	6000



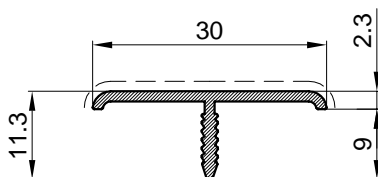
Profil		
Art.-Br.	F-0045	
Težina	kg/m	0.111
Opseg	mm	48
Dužina isporuke	mm	6000



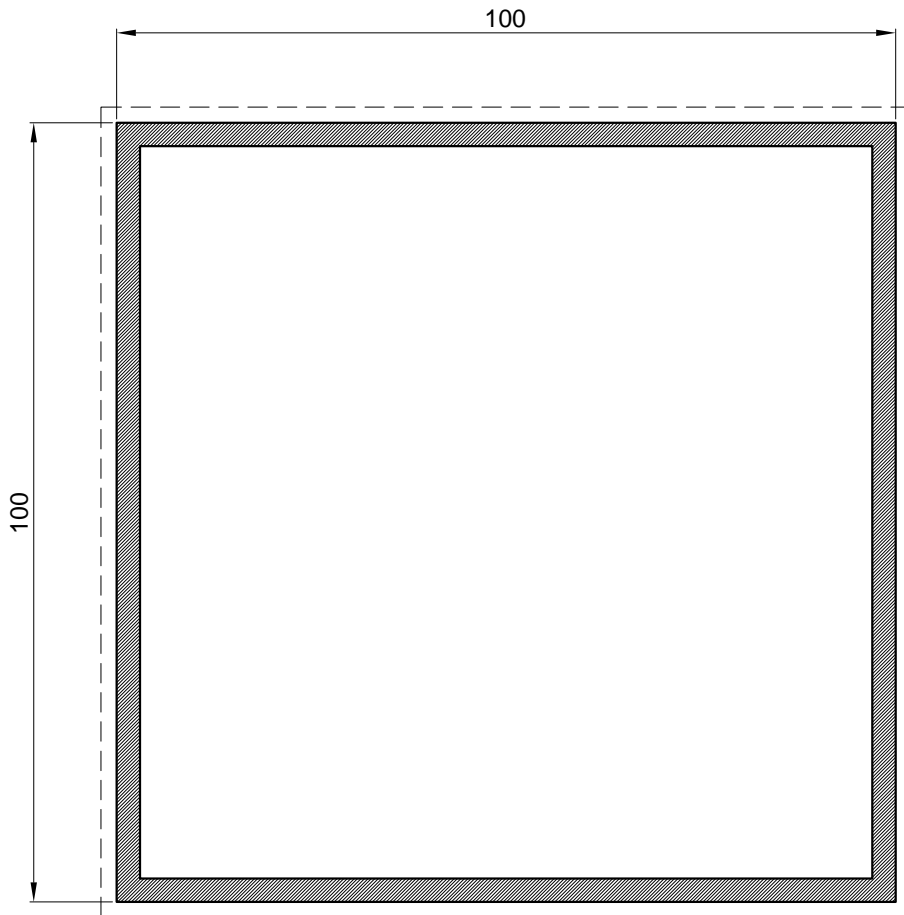
Profil		
Art.-Br.	F-0006	
Težina	kg/m	0.115
Opseg	mm	60
Dužina isporuke	mm	6000



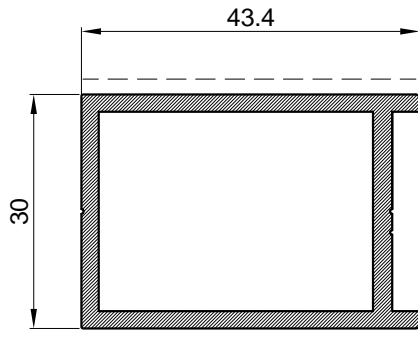
Profil		
Art.-Br.	F-0017	
Težina	kg/m	0.205
Opseg	mm	80
Dužina isporuke	mm	6500



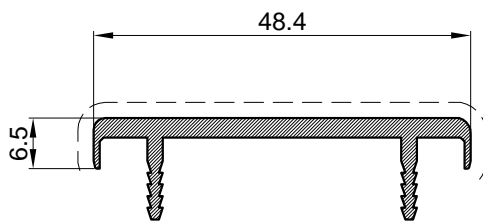
Profil		
Art.-Br.	PBR-5-30	
Težina	kg/m	0.151
Opseg	mm	86
Dužina isporuke	mm	6500



Profil za kut 90°		
Art.-Br.	F-1036	
Težina	kg/m	3.14
Opseg	mm	400
Moment inercije	I _x (cm ⁴)	182.27
	I _y (cm ⁴)	182.27
	W _x (cm ⁴)	36.45
	W _y (cm ⁴)	36.45
Dužina isporuke	mm	6500



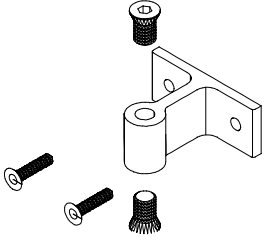
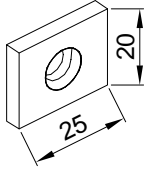
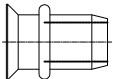
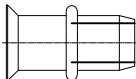
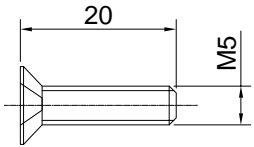
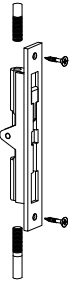
Profil okvira staklenih vrata		
Art.-Br.	F-1102	
Težina	kg/m	0.839
Opseg	mm	154
Moment inercije	I _x (cm ⁴)	8.73
	I _y (cm ⁴)	14.58
	W _x (cm ⁴)	2.27
	W _y (cm ⁴)	4.35
Dužina isporuke	mm	6500

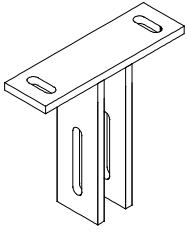
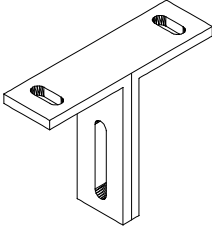


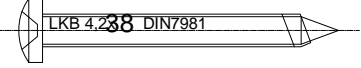

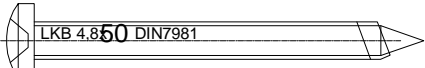
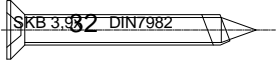
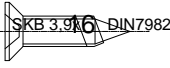
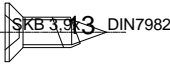
Obuhvatni profil stakl.vrata		
Art.-Br.	F-1011	
Težina	kg/m	0.440
Opseg	mm	165
Dužina isporuke	mm	6500

OKOVI I BRTVE

CODE	Izgled-presjek	Opis	Materijal	Nap.
710.071		<ul style="list-style-type: none"> - Veznik pregrade (L=20.5mm) - Stara oznaka VP 01 	Al.	
710.028		<ul style="list-style-type: none"> - Kutna spojnica za profil F-1155 (za komoru 41.3x13) - Stara oznaka 712.013 	Al.	
110.002		<ul style="list-style-type: none"> - Šarka za vrata u pregradama PF-100S - Stara oznaka K-6700 (Koblenz-Kubica) 		
120.000		<ul style="list-style-type: none"> - brava za vrata u pregradama PF-100S - Stara oznaka Hoppe - HCS 		
710.057		<ul style="list-style-type: none"> - Kutna spojnica za vrata (za komoru 25.6x35.2) - Stara oznaka K-0795/E 	Al.	
220.009		<ul style="list-style-type: none"> - Snop glodala za pregrade (PF-100S) - Stara oznaka GL1-PREGRADE 	Čelik	

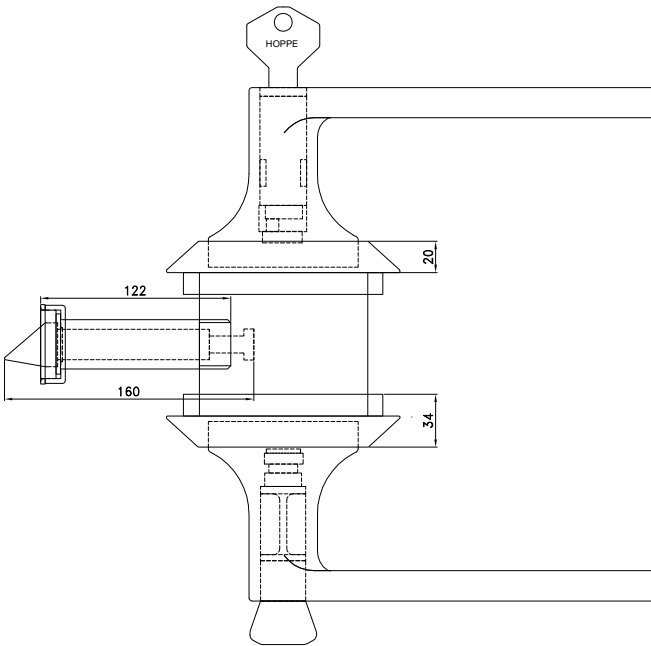
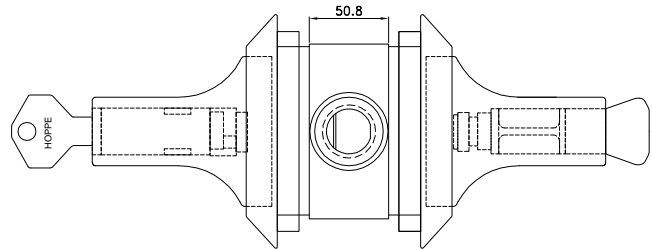
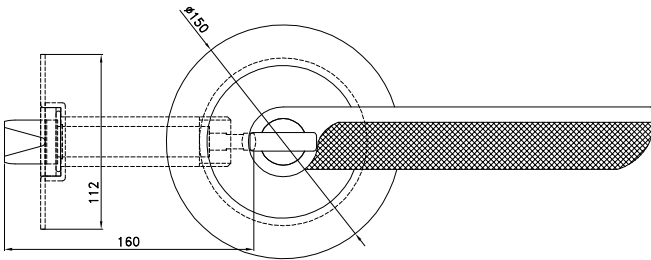
CODE	Izgled-presjek	Opis	Materijal	Nap.
710.071		<ul style="list-style-type: none"> - Veznik pregrade (L=20.5mm) - Stara oznaka VP 01 	Al.	
521.105		<ul style="list-style-type: none"> - Podmetač za baglamu (koblenz- kubica) - Stara oznaka: PB-25/20 	Al.	
434.050	<p>SGN M5 A2</p> 	<ul style="list-style-type: none"> - zakivna matica M5X13 W-948 		
434.051	<p>SGN M5 A2</p> 	<ul style="list-style-type: none"> - zakivna matica M5X16.5 W-948 		
431.284		<ul style="list-style-type: none"> - Vijak M5x20 DIN 7991 		
124.006		<ul style="list-style-type: none"> - Preklopni zapinjač-krakun za dvokrilna vrata - Stara oznaka: 3008/00.xx(art.2101) 		

CODE	Izgled-presjek	Opis	Materijal	Nap.
501.015		-alumijski ili čel. pocinčano sidreni nosač pregrade PF-100S -stara oznaka: SP 01	-	
501.016		-alumijski ili čel. pocinčano sidreni nosač pregrade PF-100S -stara oznaka SP 02		

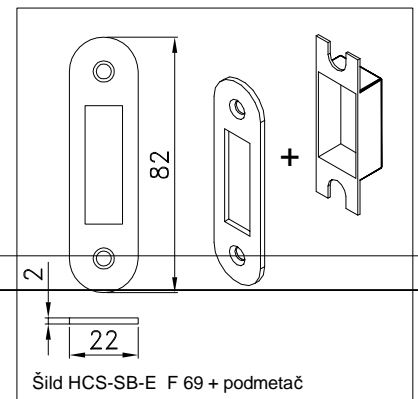
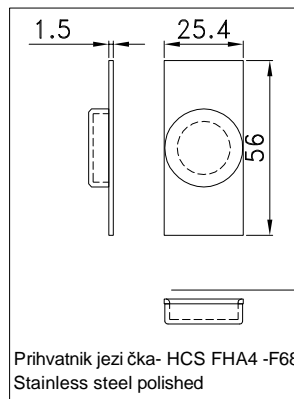
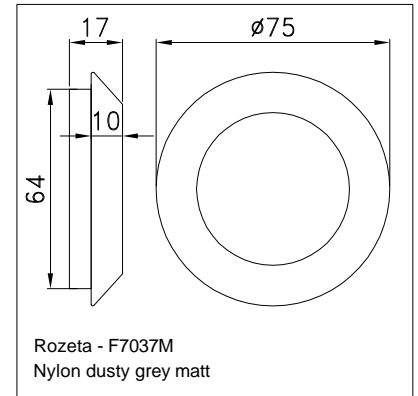
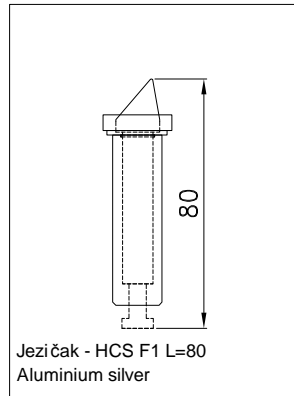
CODE	Izgled-presjek	Opis	Materijal	Nap.
433.035		- Vijak 4.2x38 DIN 7981		
433.039		Vijak 4.2x70 DIN-7981		
433.049		Vijak 4.8x50 DIN 7981		
433.109		Vijak 3.9x32 DIN 7982		
433.105		- Vijak 3.9x16 DIN 7982		
433.104		- Vijak 3.9x13 DIN 7982		

Okov za jedna vrata: Brava Hoppe HCS-(120.000) + baglama Koblenz Kubica 6700-(110.002)

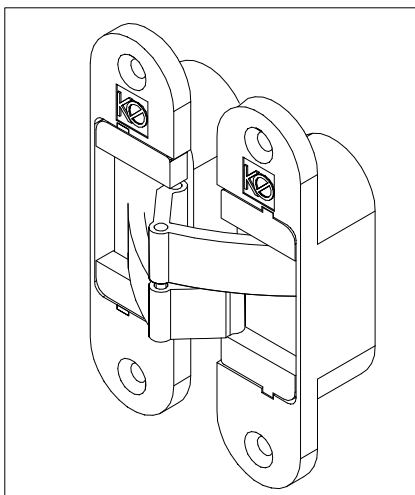
Brava-Hoppe HCS-120.000


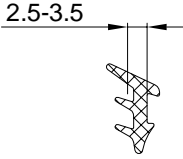
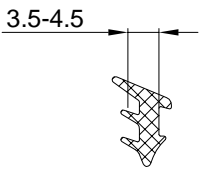
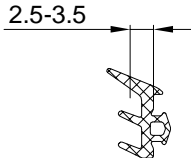
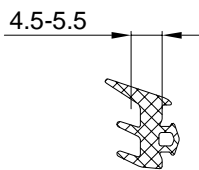
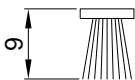


Stavke koje treba naručiti uz bravu :



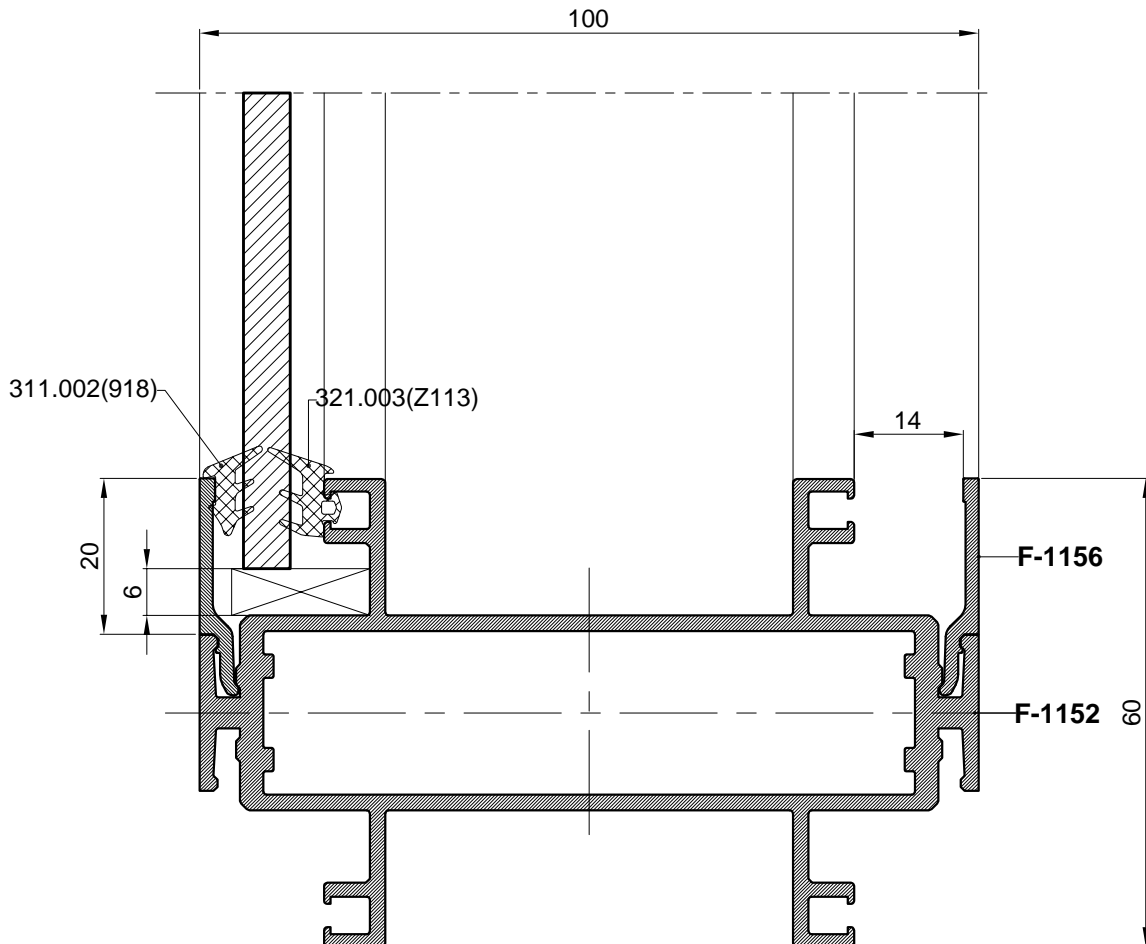
Baglama KK 6700-110.002



CODE	Izgled-presjek	Opis	Materijal	Nap.
321.001		- Brtva u krilu - Stara oznaka (Z106)	EPDM	61
311.001		- Brtva prema staklu /unutarnja/ - Stara oznaka 210.001.125 (921)	EPDM	71
311.002		-Brtva prema staklu /unutarnja/ - Stara oznaka 210.001.123 (918)	EPDM	71
321.002		- Brtva prema staklu /vanjska/ - Stara oznaka 210.001.140 (Z111)	EPDM	61
321.003		- Brtva prema staklu /vanjska/ - Stara oznaka 210.001.142 (Z113)	EPDM	61
347.003		- Četkasta brtva 7x9	PP	

NAPOMENE PRI UGRADNJI ISPUNE U PREGRADE

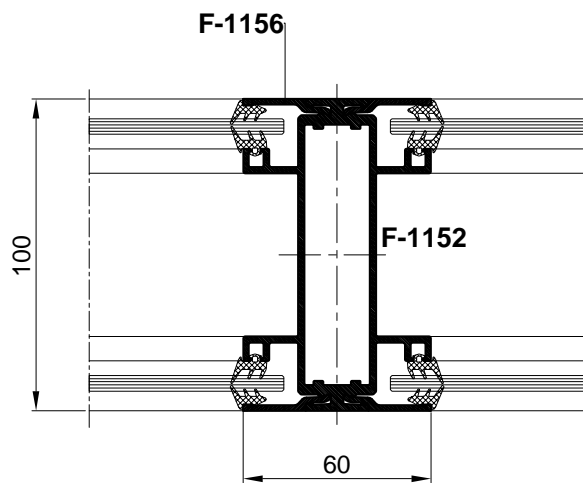
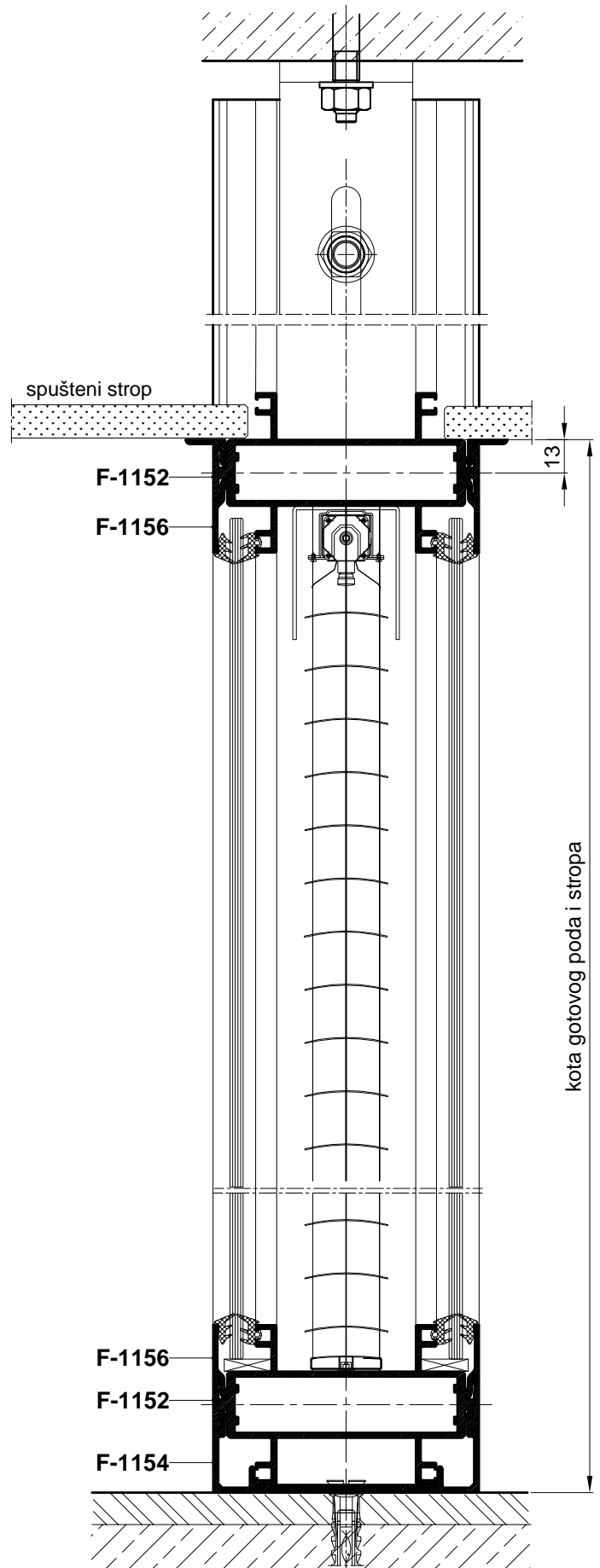
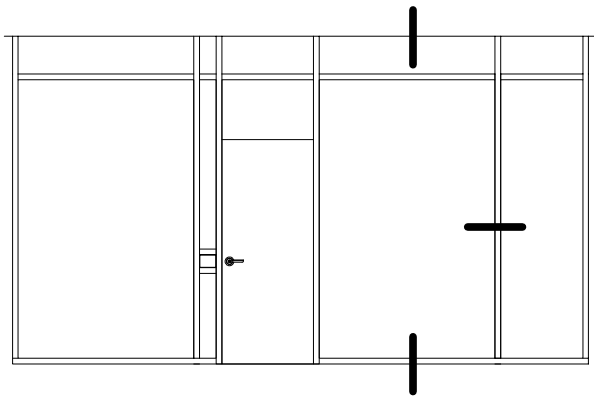
-Mogućnost ugradnje ispuna od različitih materijala (staklo (kaljeno), drvo itd.)

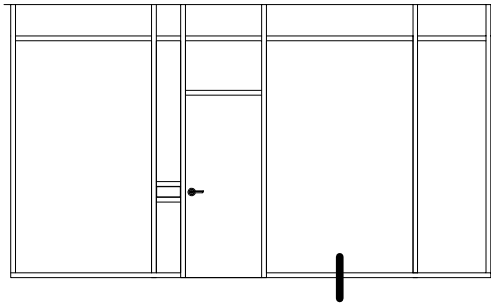


Ispuna [mm]	Vanjska brtva	Unutarja brtva	
4	311.002	321.003	<p>F-1156</p>
5-6	311.001	321.003	
7-9	311.001	321.002	
10-11	311.001	-	

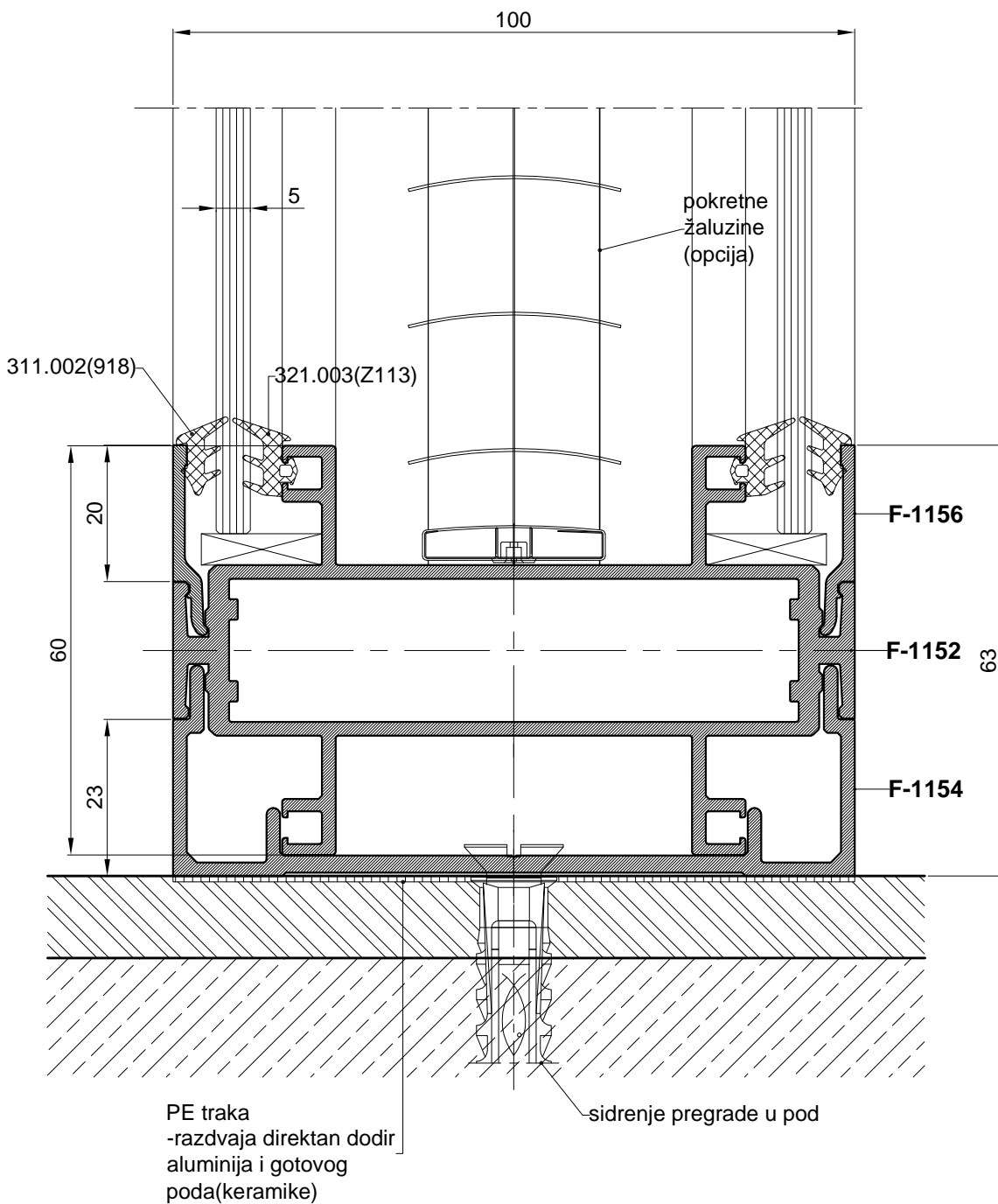
PRESJECI PREGRADA S ISPUNOM OD STAKLA

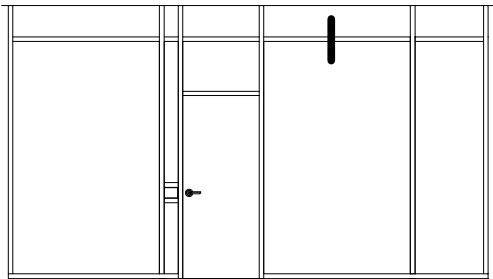
PREGRADE
ISPUNA : STAKLO



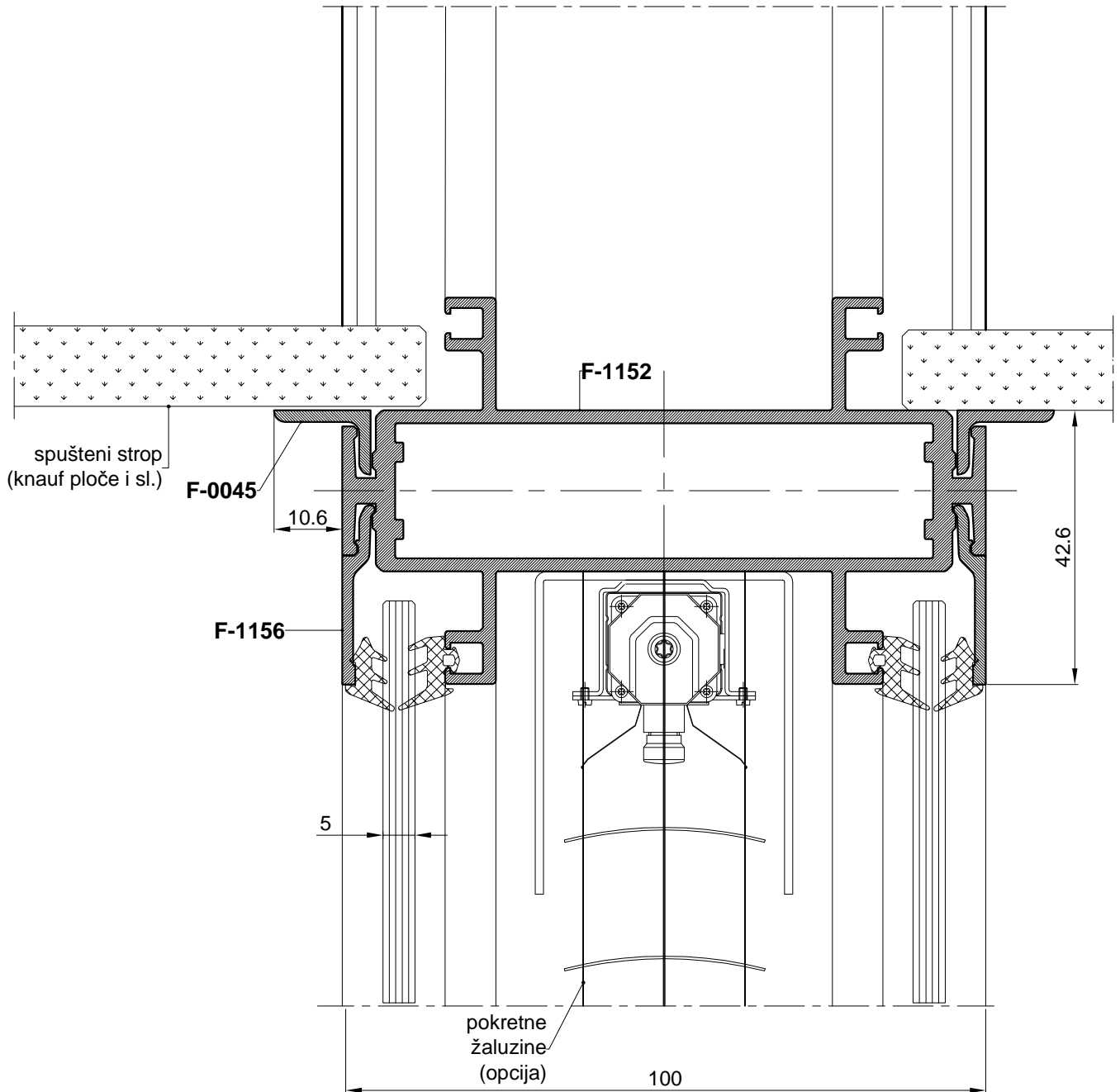


PREGRADE
ISPUNA : STAKLO

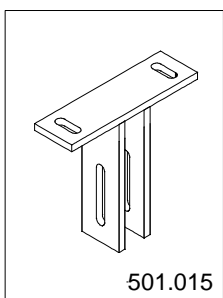
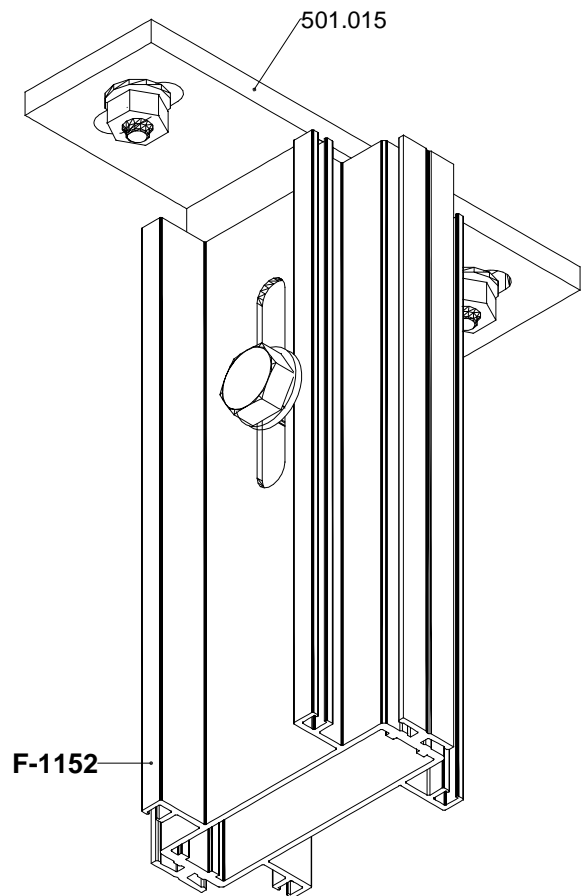
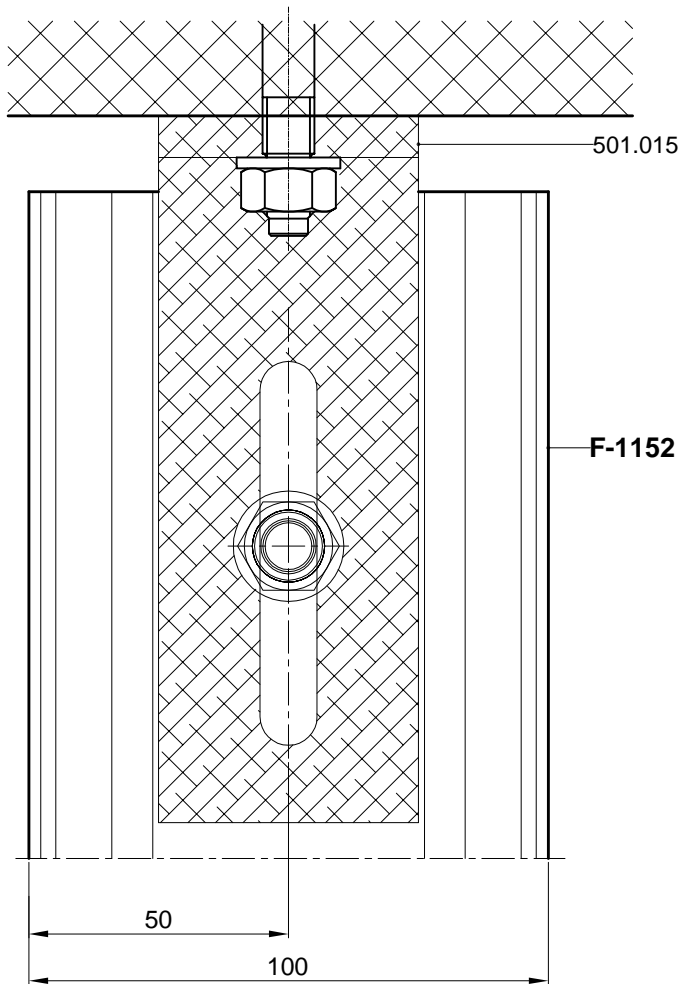
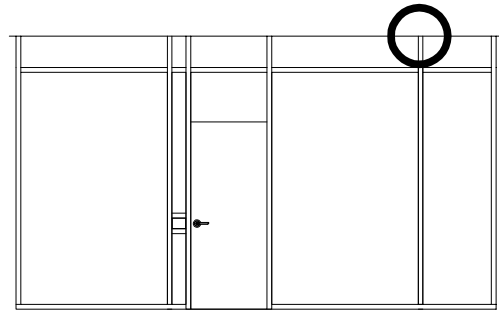




PREGRADE
ISPUNA : STAKLO



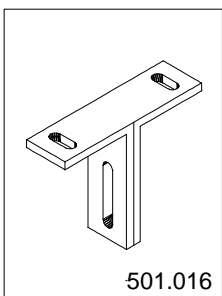
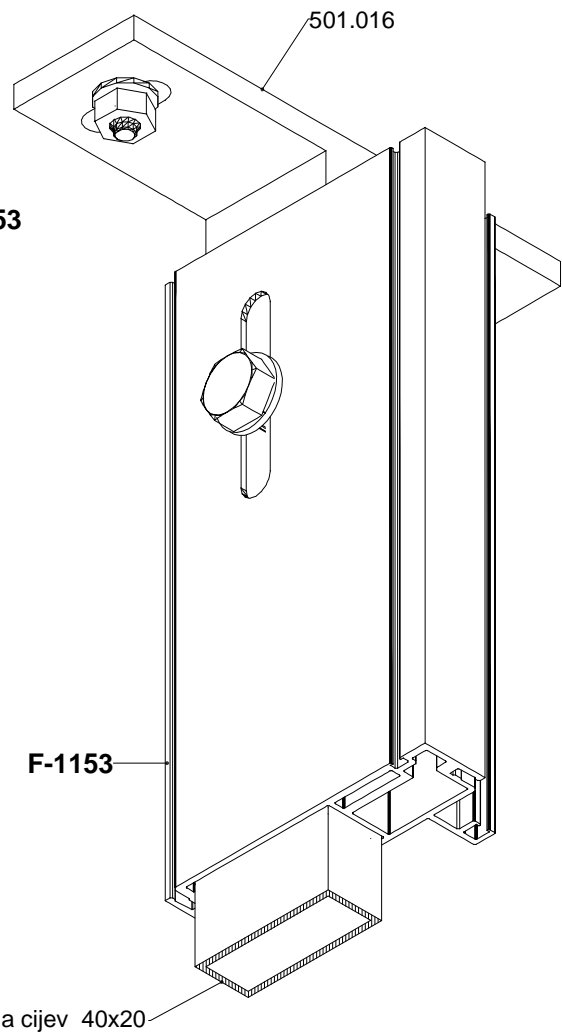
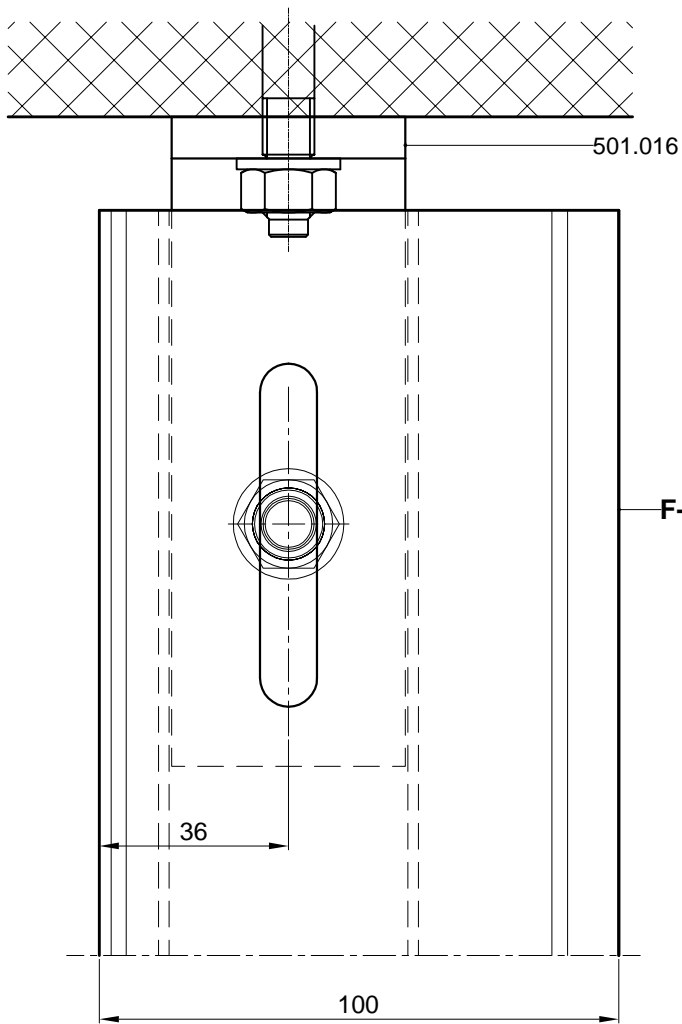
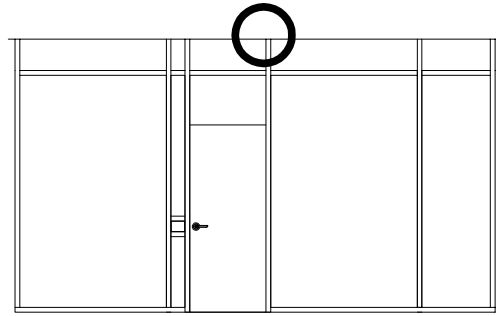
SIDRENJE PREGRADE U STROPU

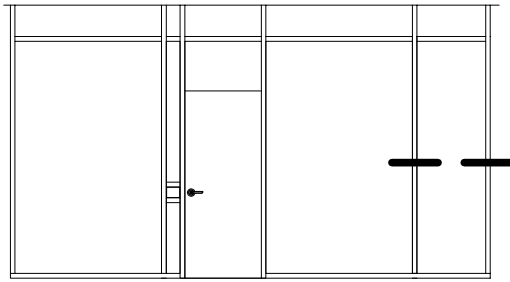


SIDRENJE PREGRADE U STROPU

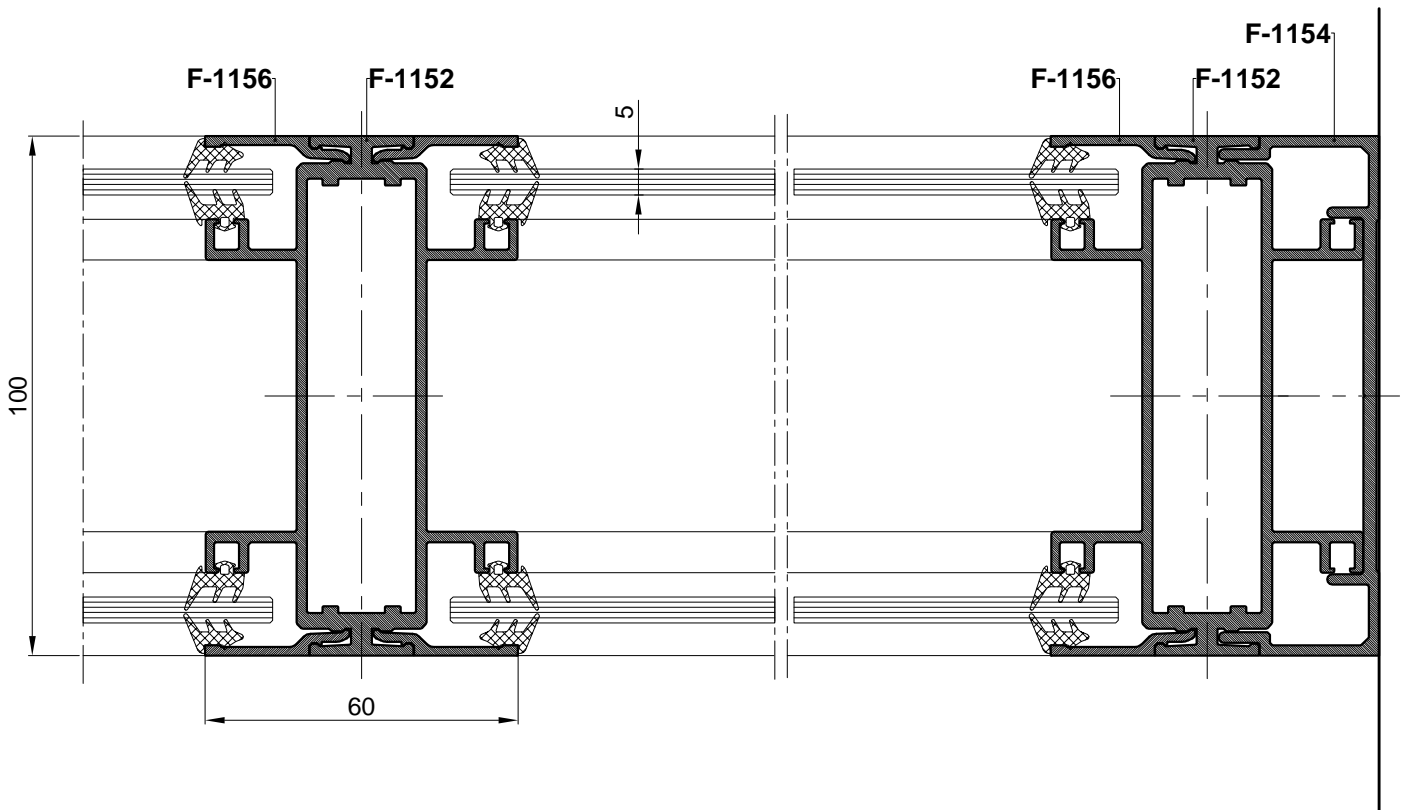
NA MJESTU VRATA

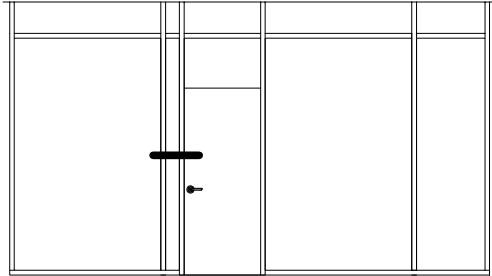
-Na mjestu vrata u okomice profila F-1153, na strani brave i baglame, umeće se čelična pocinčana cijev 50x20, radi ojačanja i stabilnosti konstrukcije pregrade



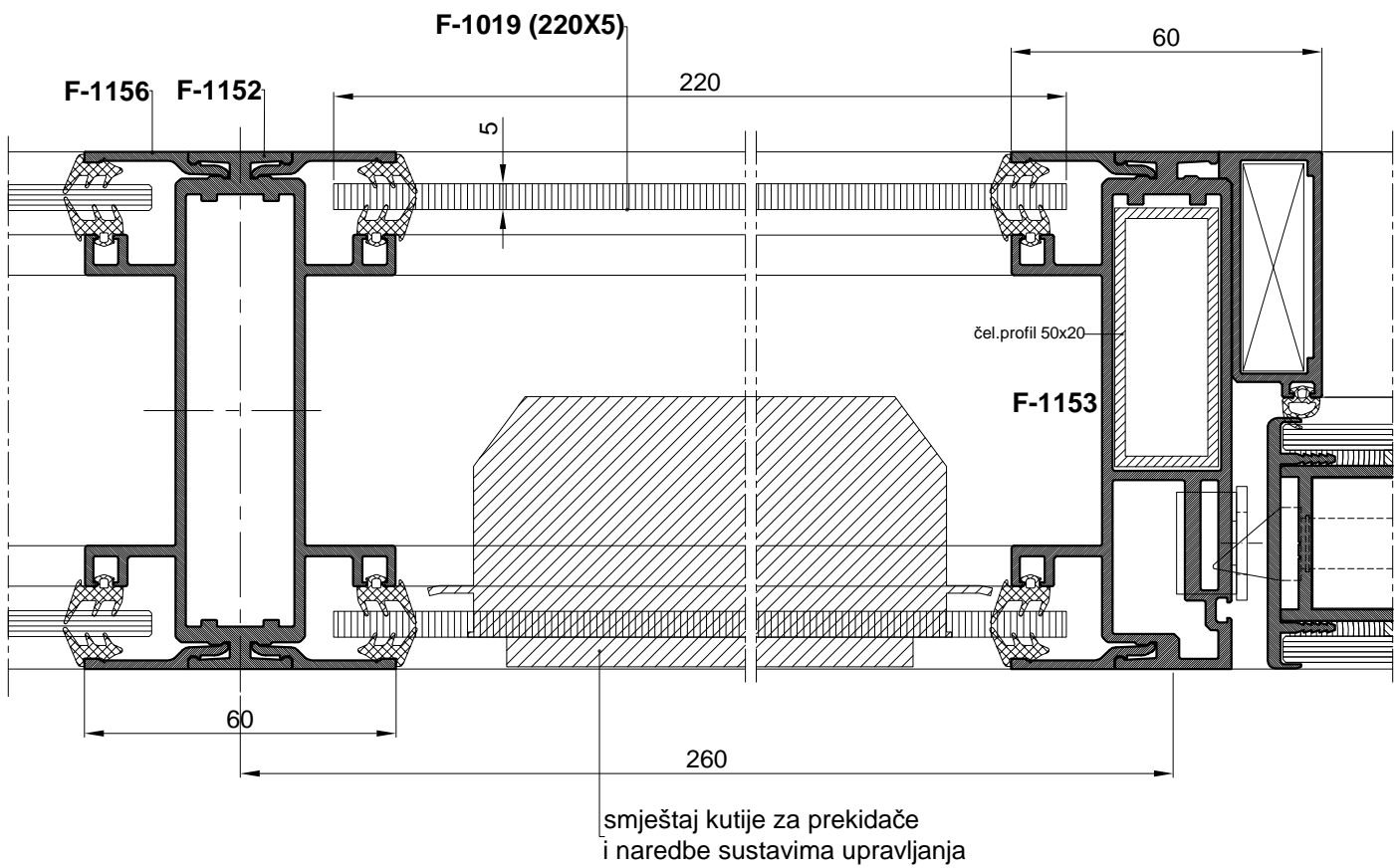


PREGRADE
ISPUNA : STAKLO



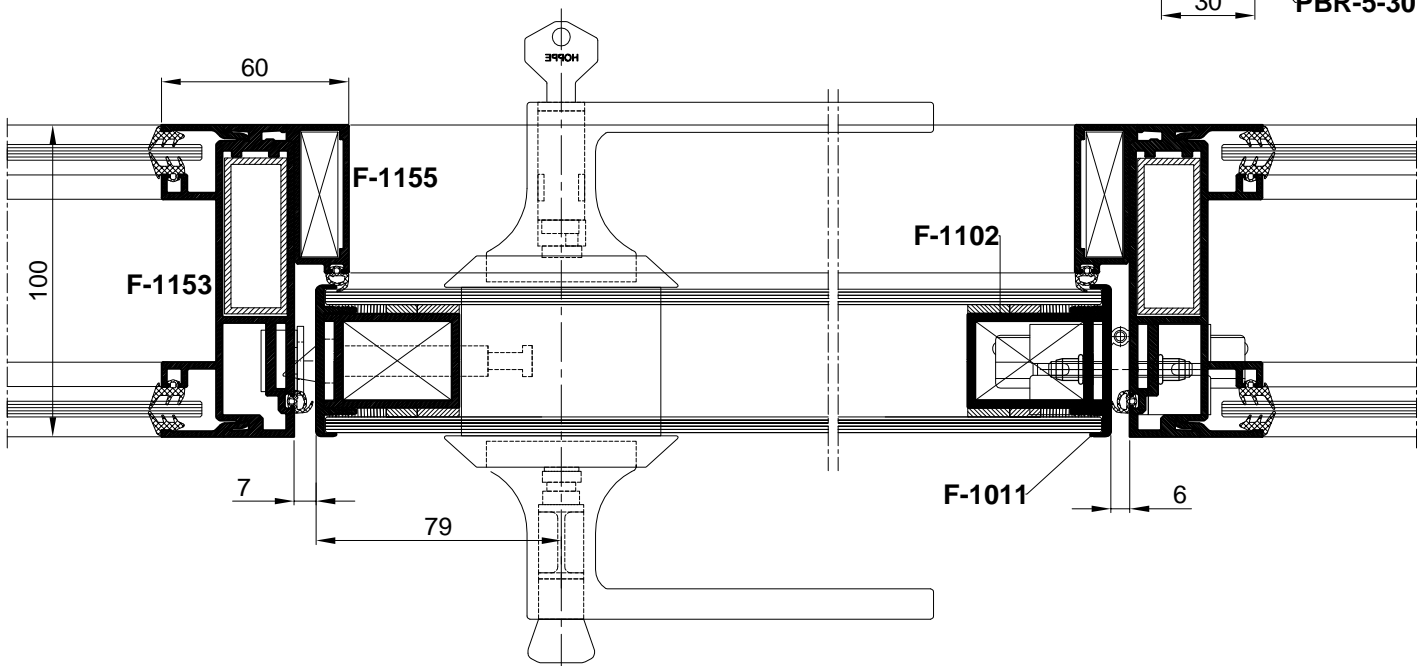
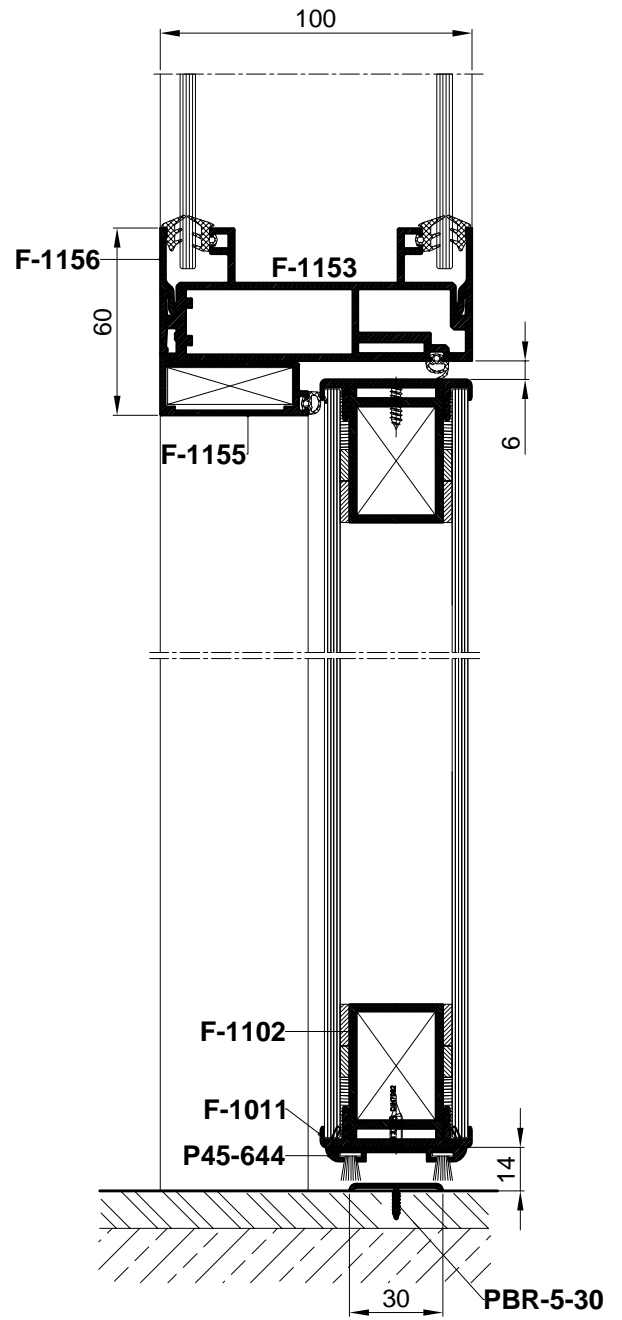
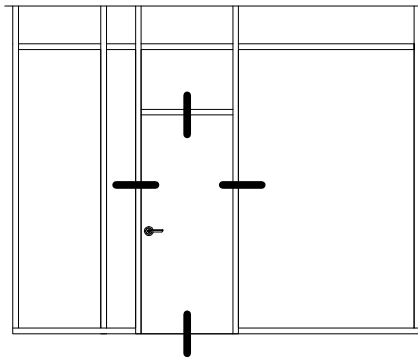


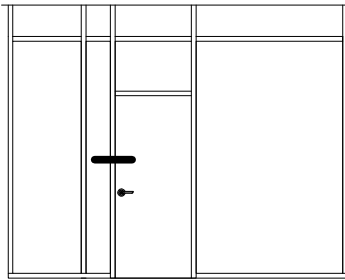
PREGRADE
ISPUNA : STAKLO



VRATA U PREGRADI

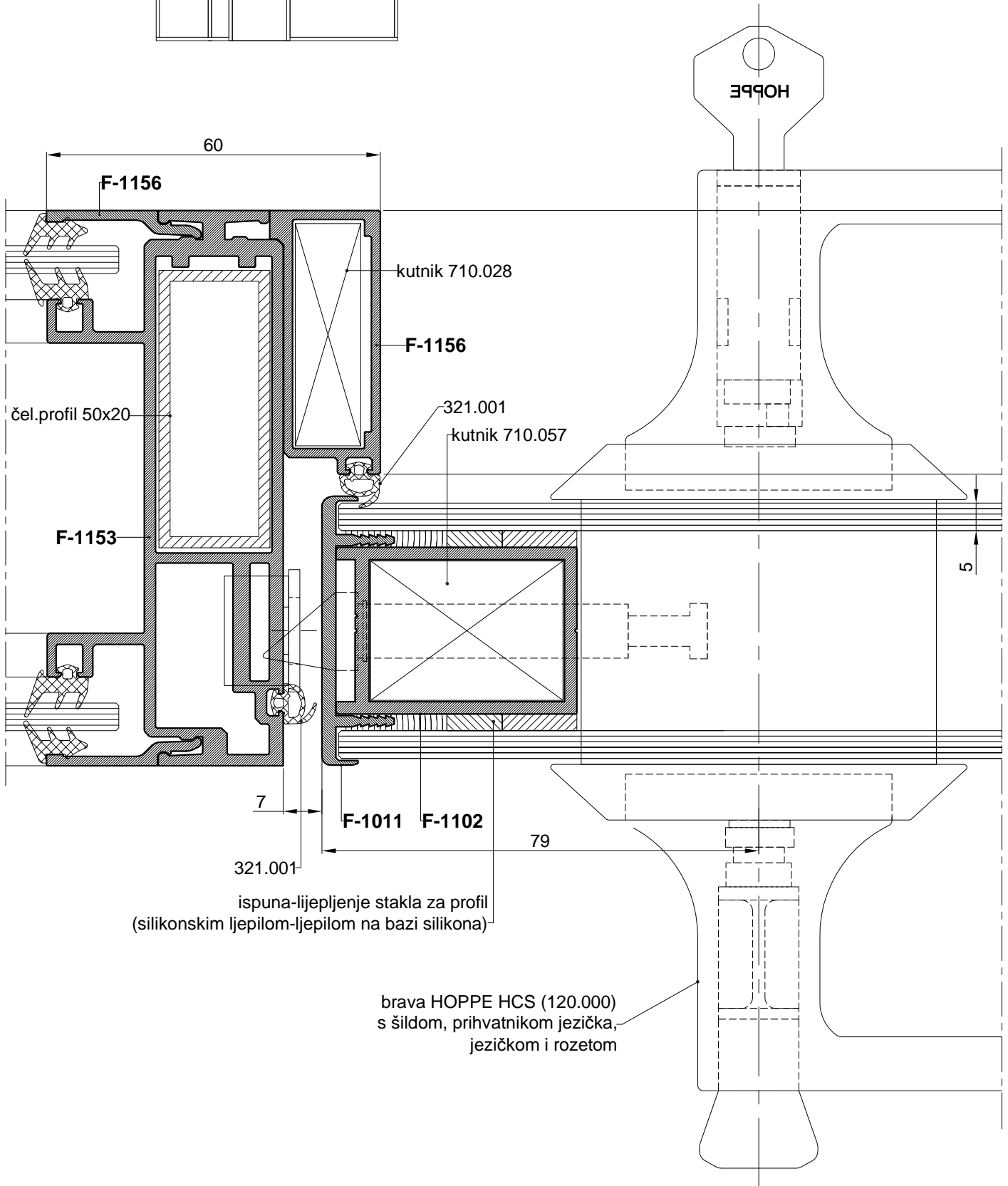
ISPUNA KRILA VRATA: STAKLO

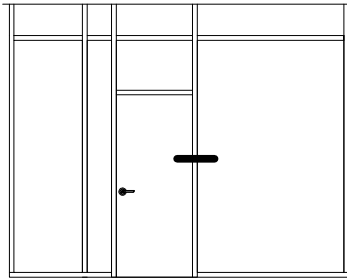




VRATA U PREGRADI

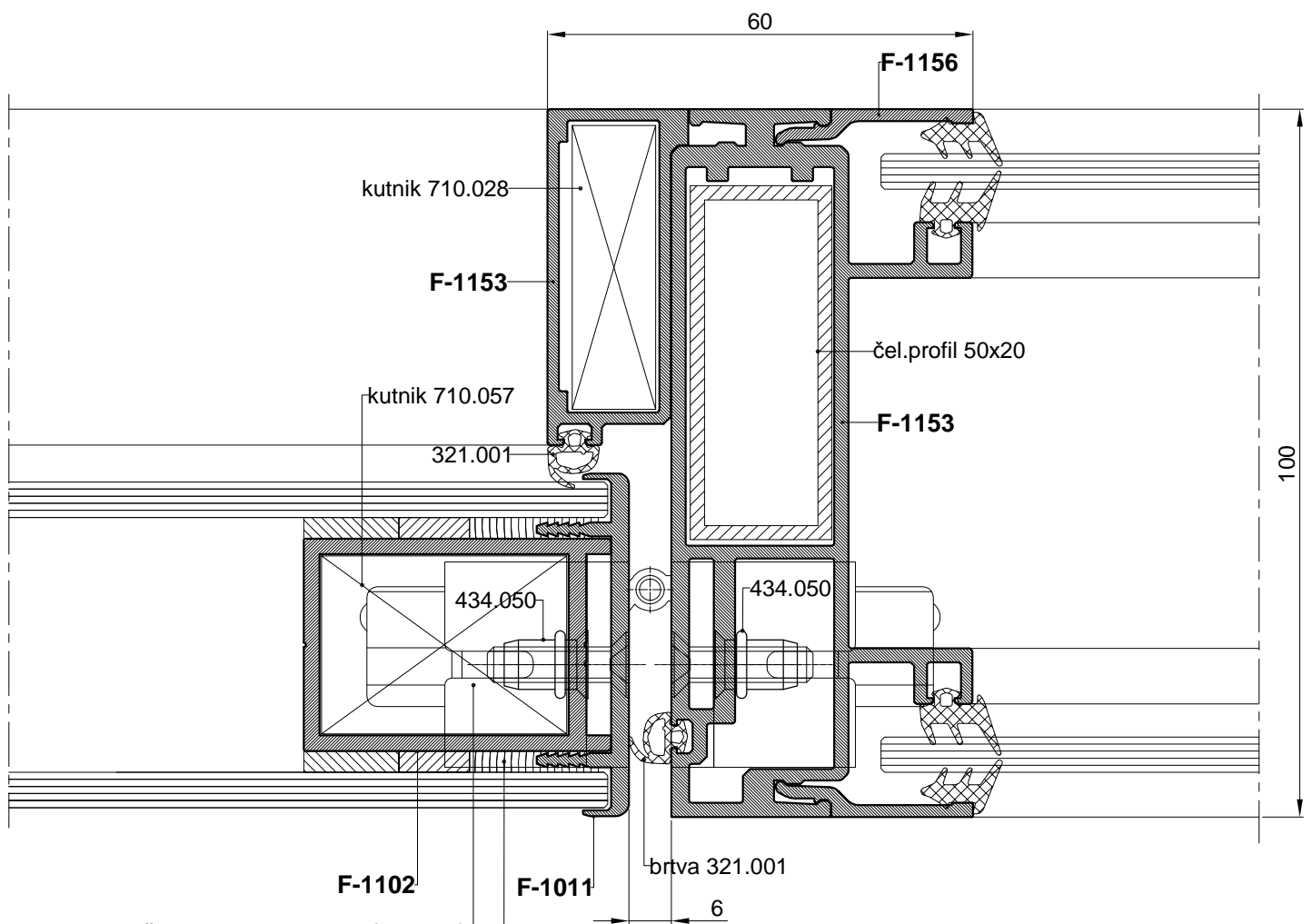
ISPUNA:STAKLO (kaljeno)





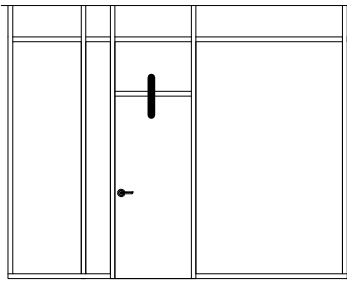
VRATA U PREGRADI

ISPUNA: STAKLO (kaljeno)



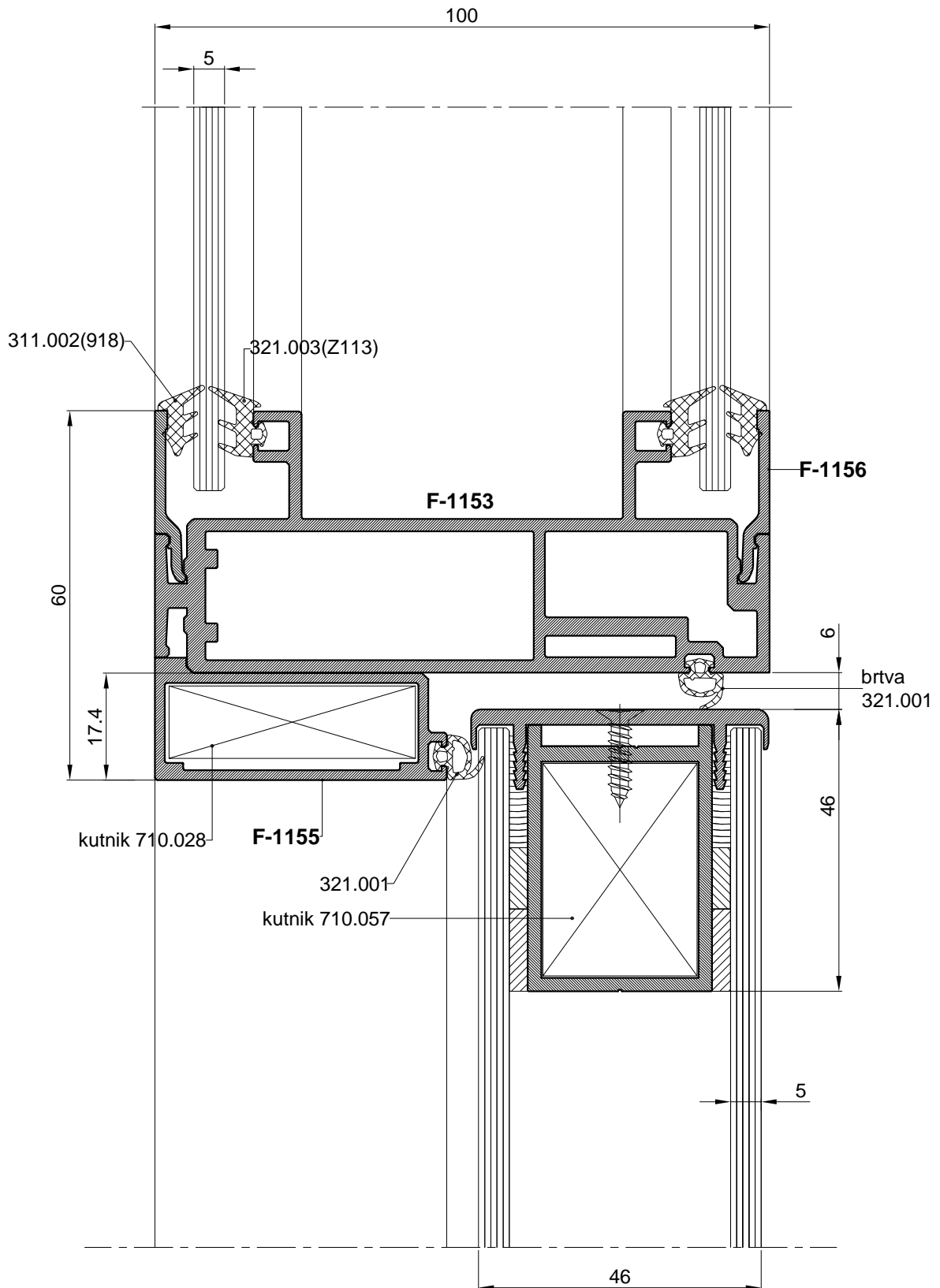
skrivenе šarke Koblenz Kubica (110.002)
(tri šarke po krillu)
ugradnja uz korištenje zakivnih matica-

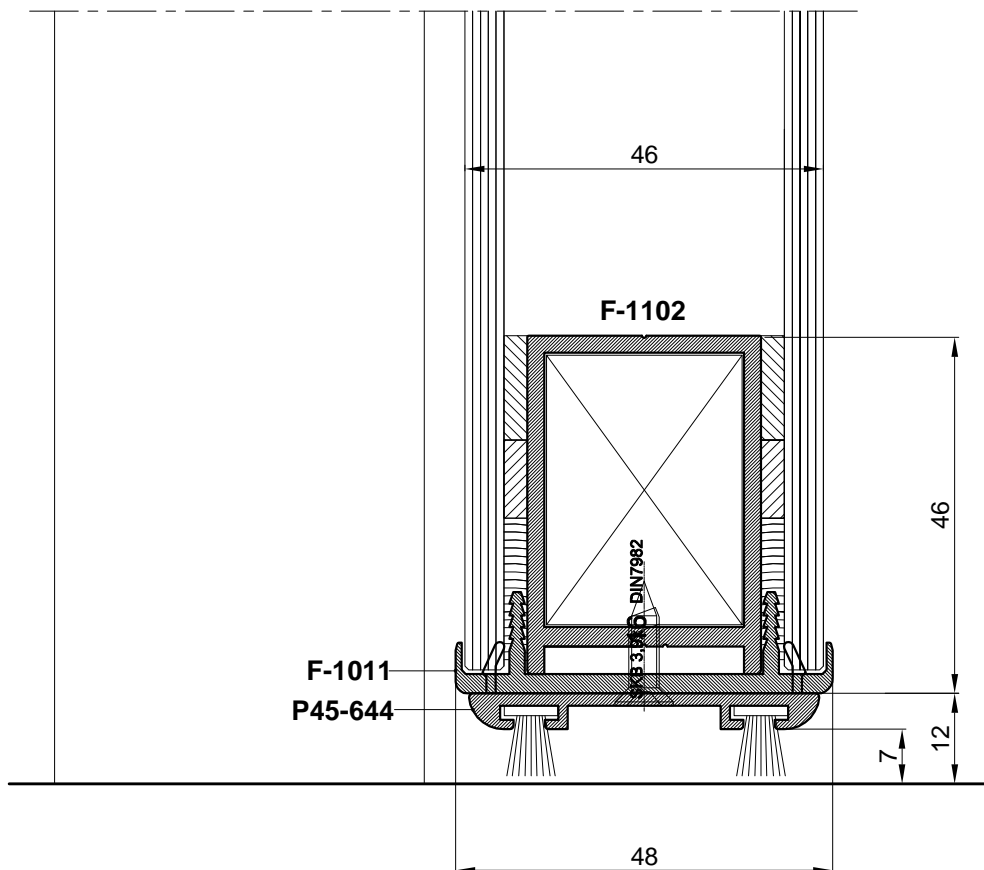
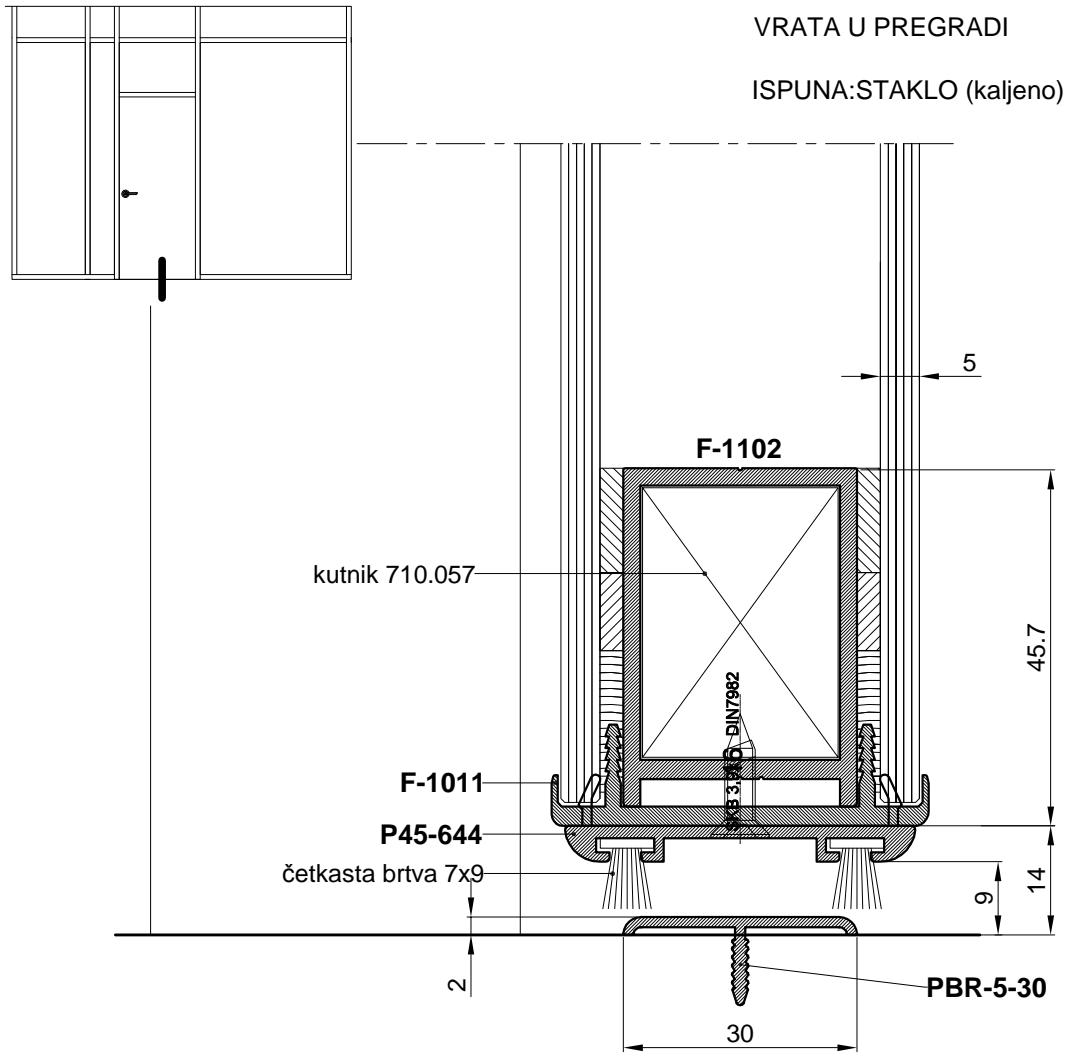
ispuna-ljepljenje stakla za profil
(silikonskim ljepilom-ljepilom na bazi silikona)



VRATA U PREGRADI

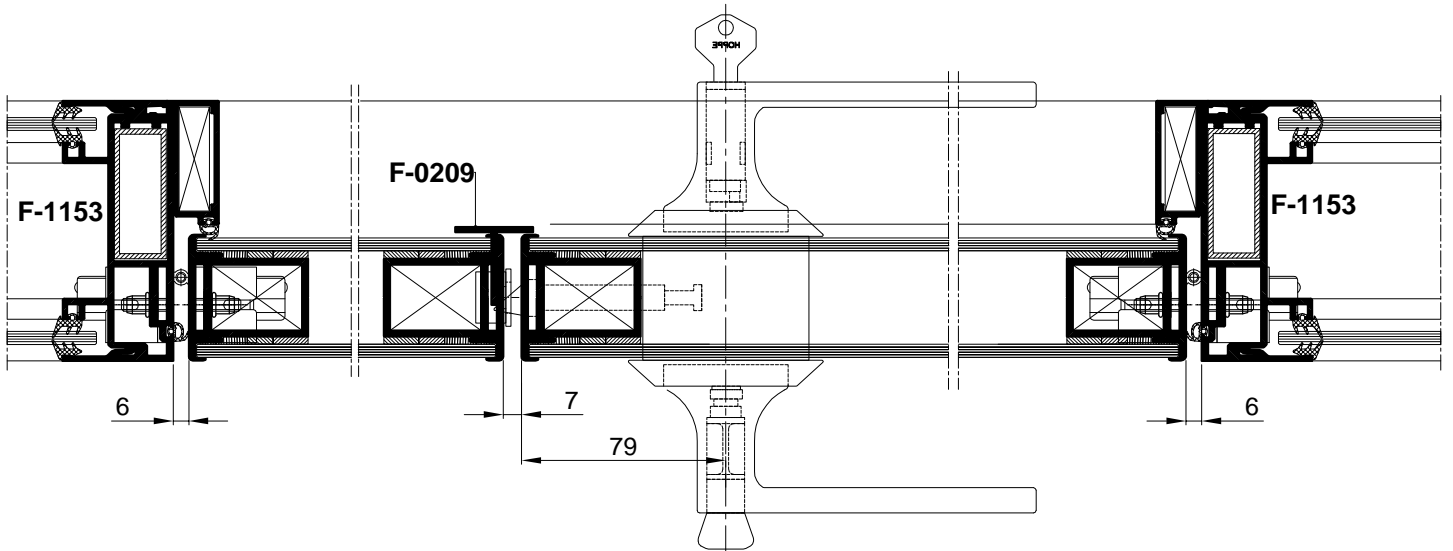
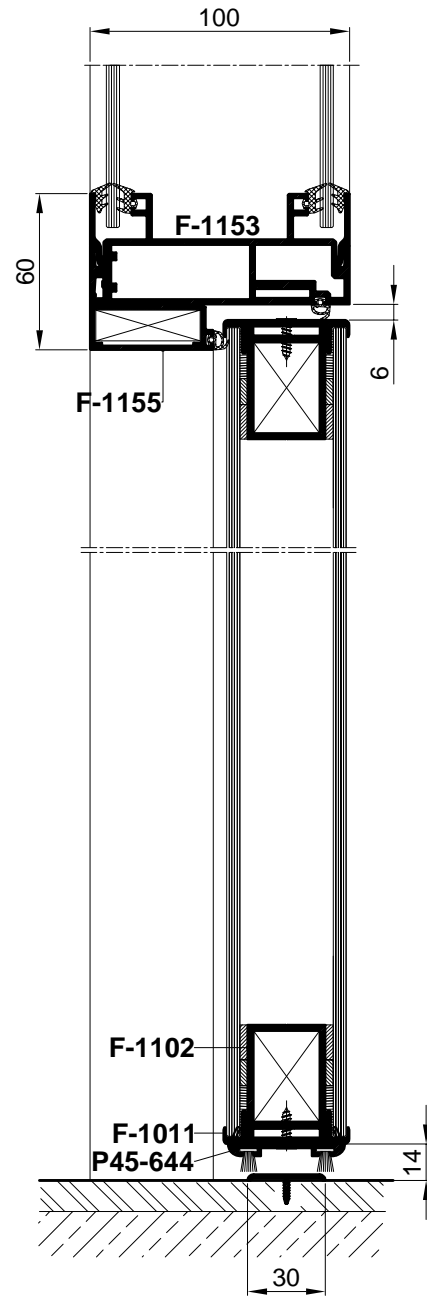
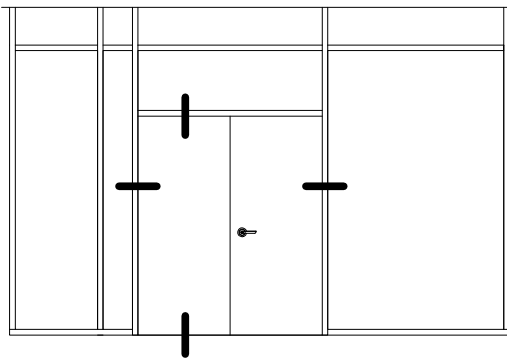
ISPUNA:STAKLO (kaljeno)

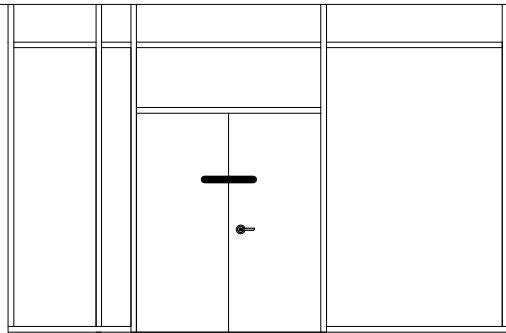




DVOKRILNA VRATA U PREGRADI

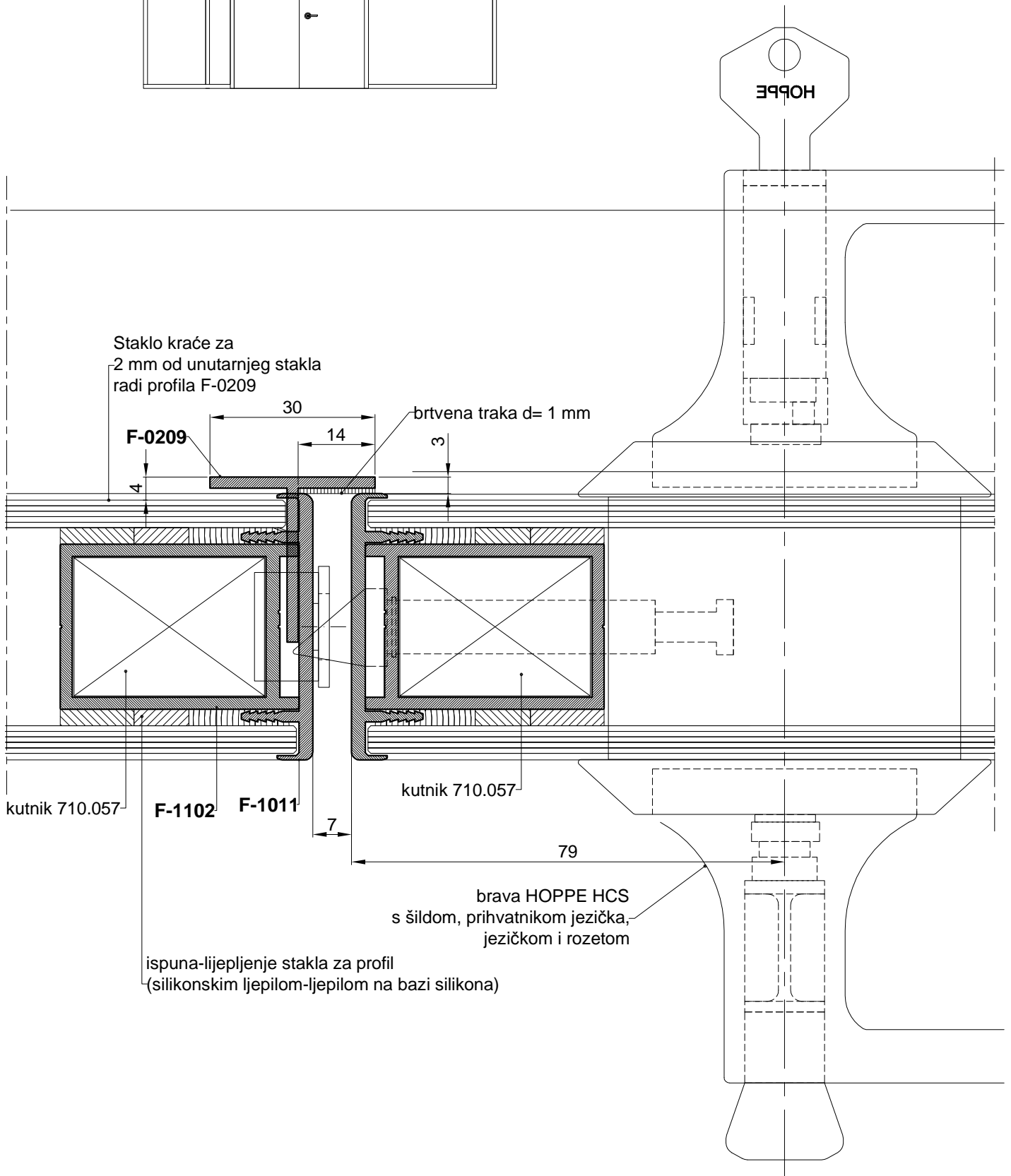
ISPUNA KRILA DVOKRILNIH VRATA: STAKLO



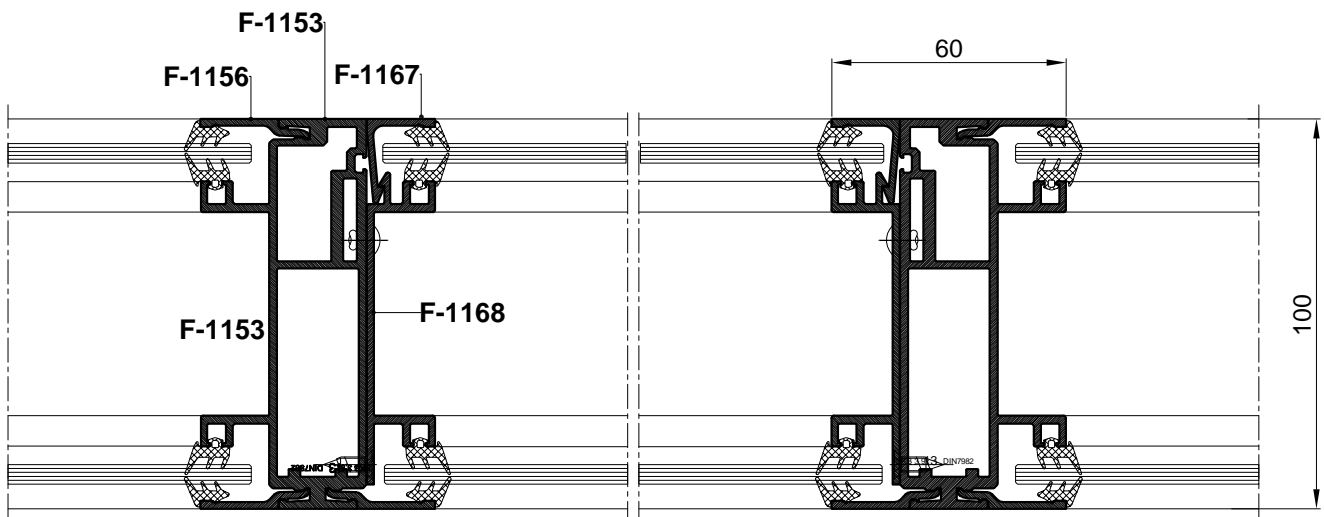
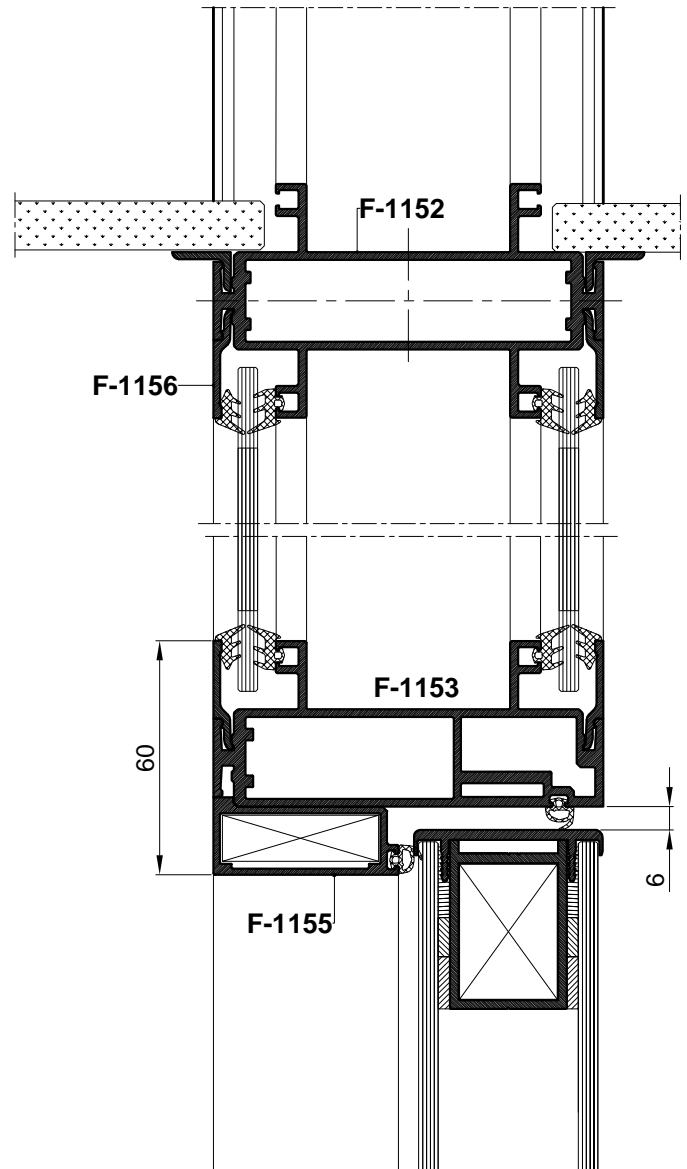
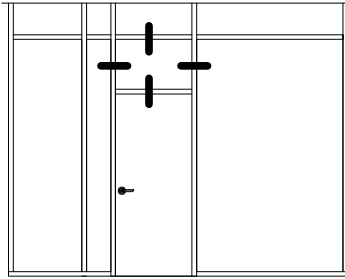


DVOKRILNA VRATA U PREGRADI

ISPUNA:STAKLO (kaljeno)

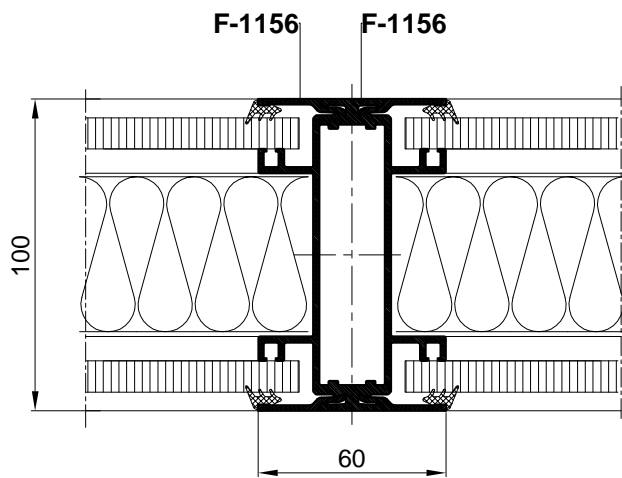
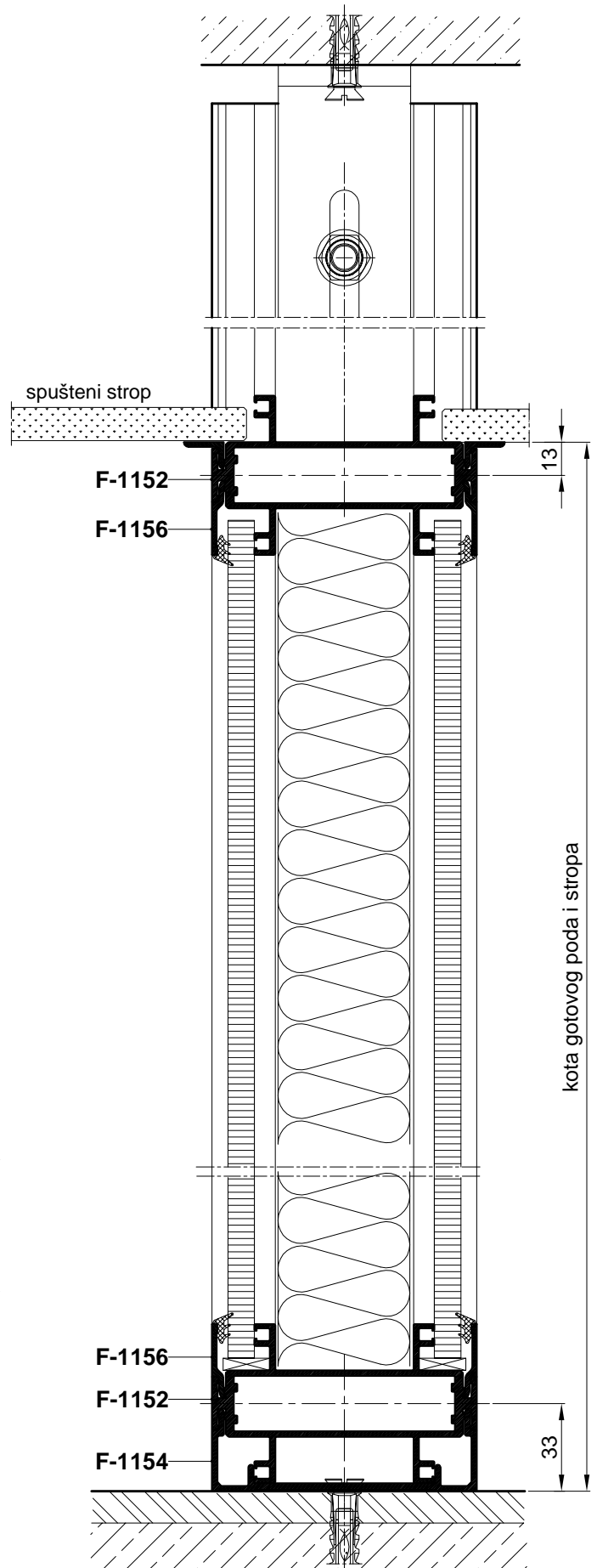
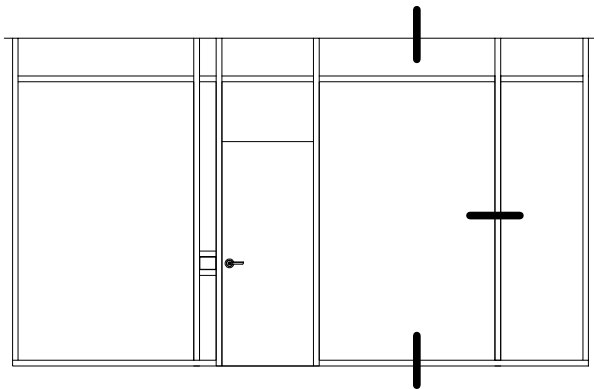


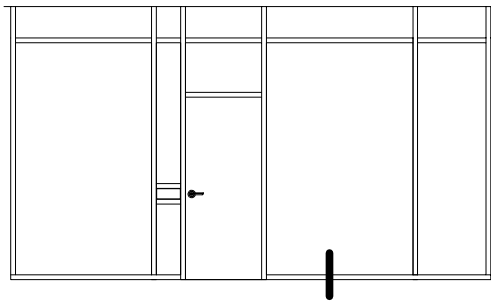
NADSVIJETLO VRATA
-UGRADNJA ISPUNE



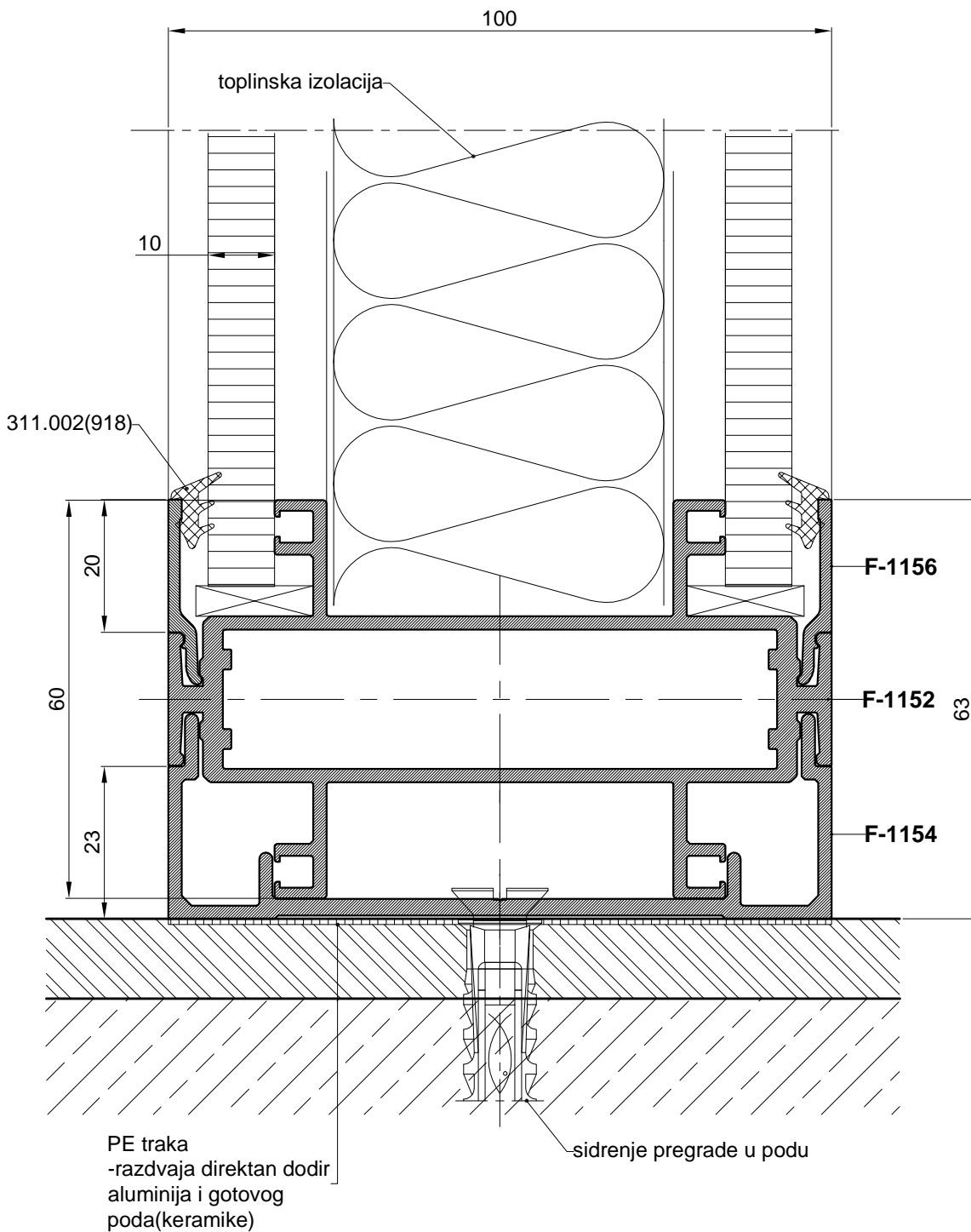
PRESJECI PREGRADA S ISPUNOM OD DRVETA

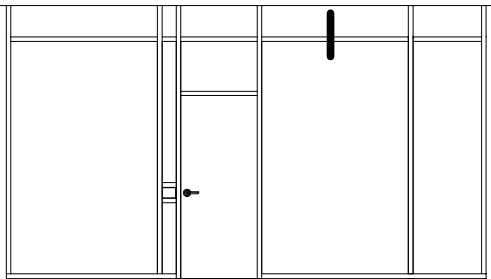
PREGRADE
ISPUNA : DRVO



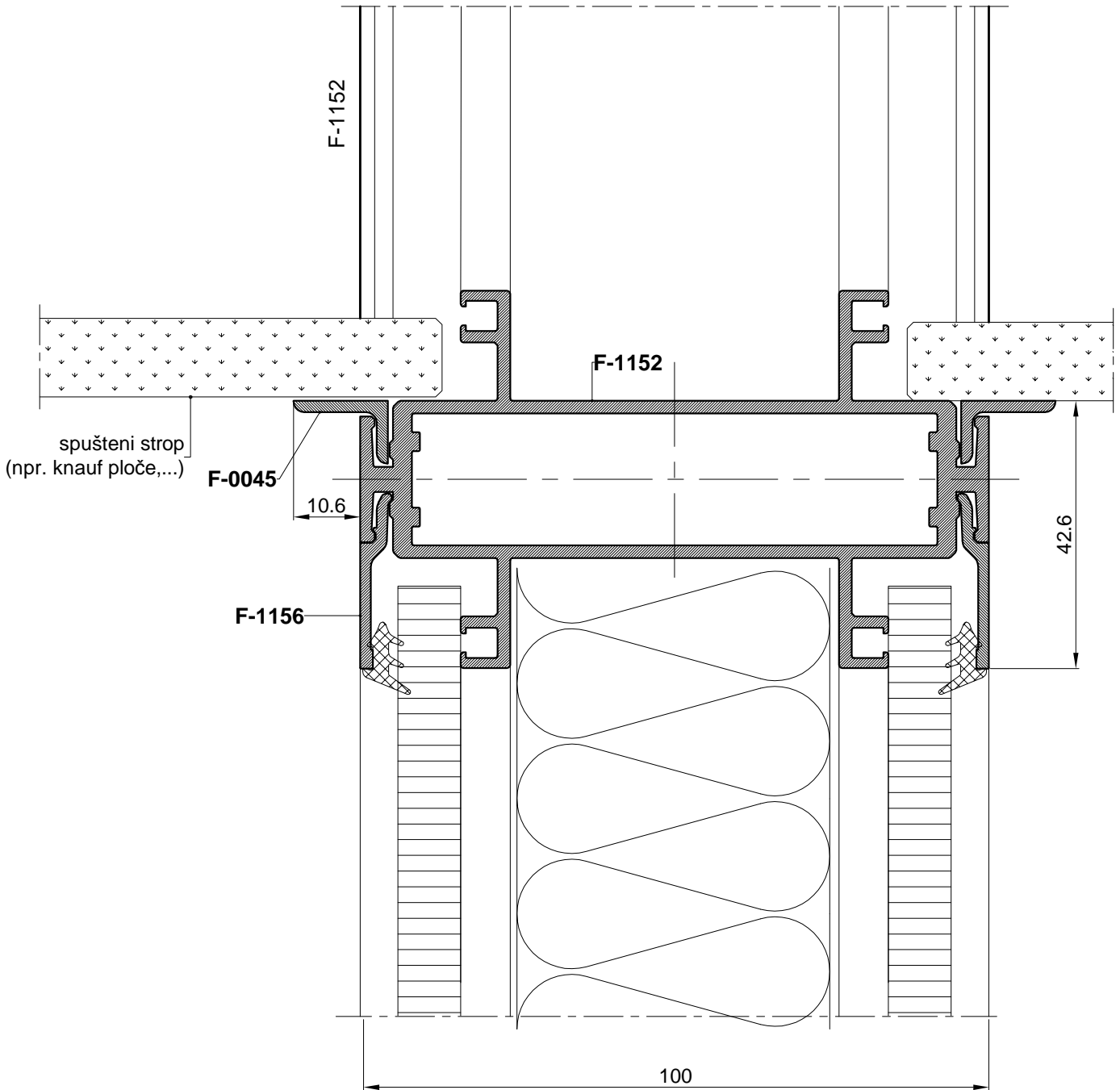


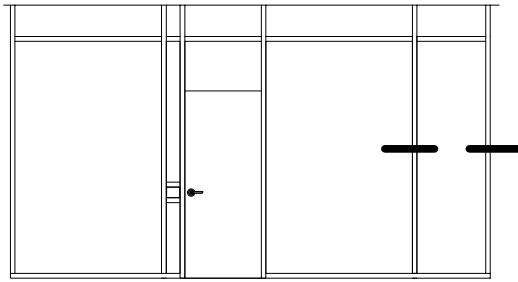
PREGRADE
ISPUNA : DRVO



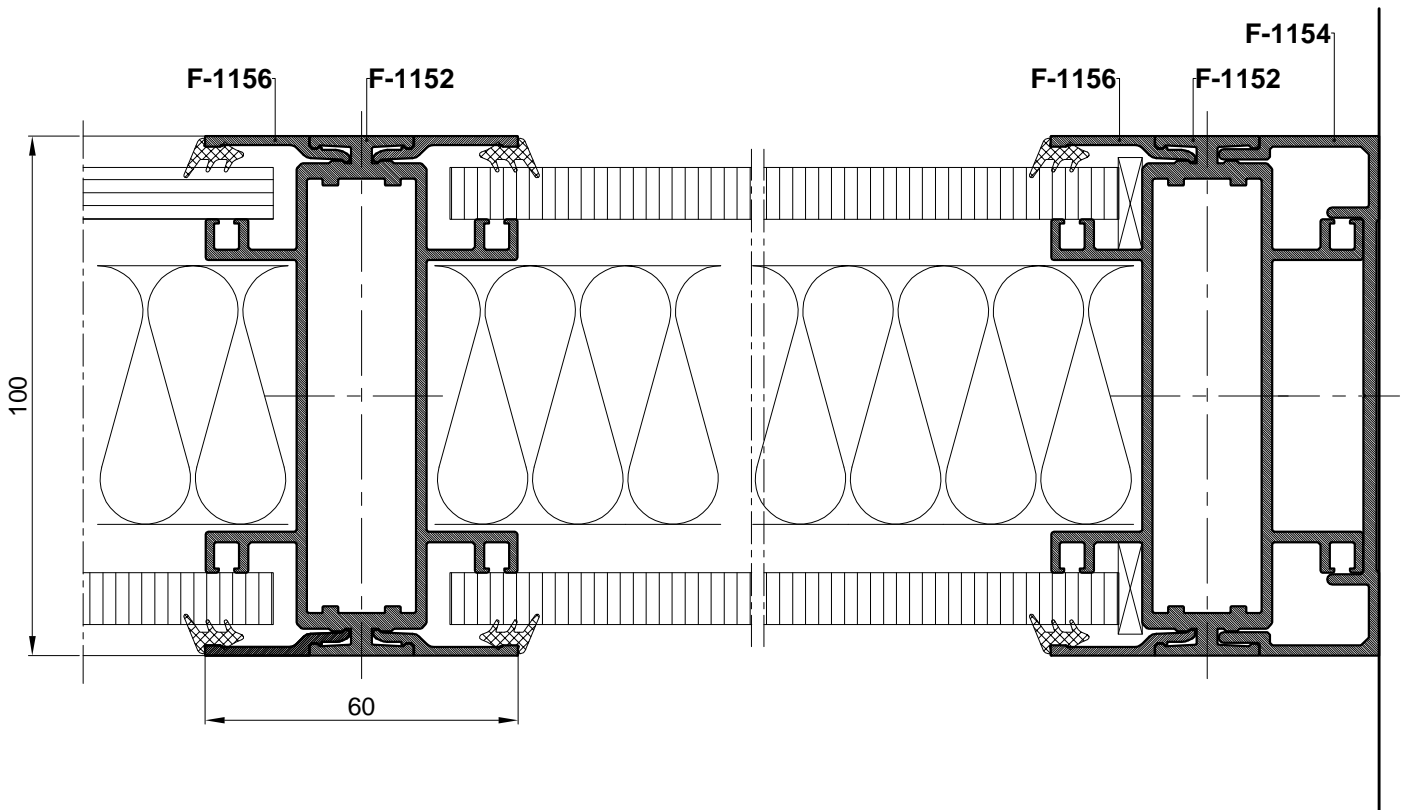


PREGRADE
ISPUNA : DRVO



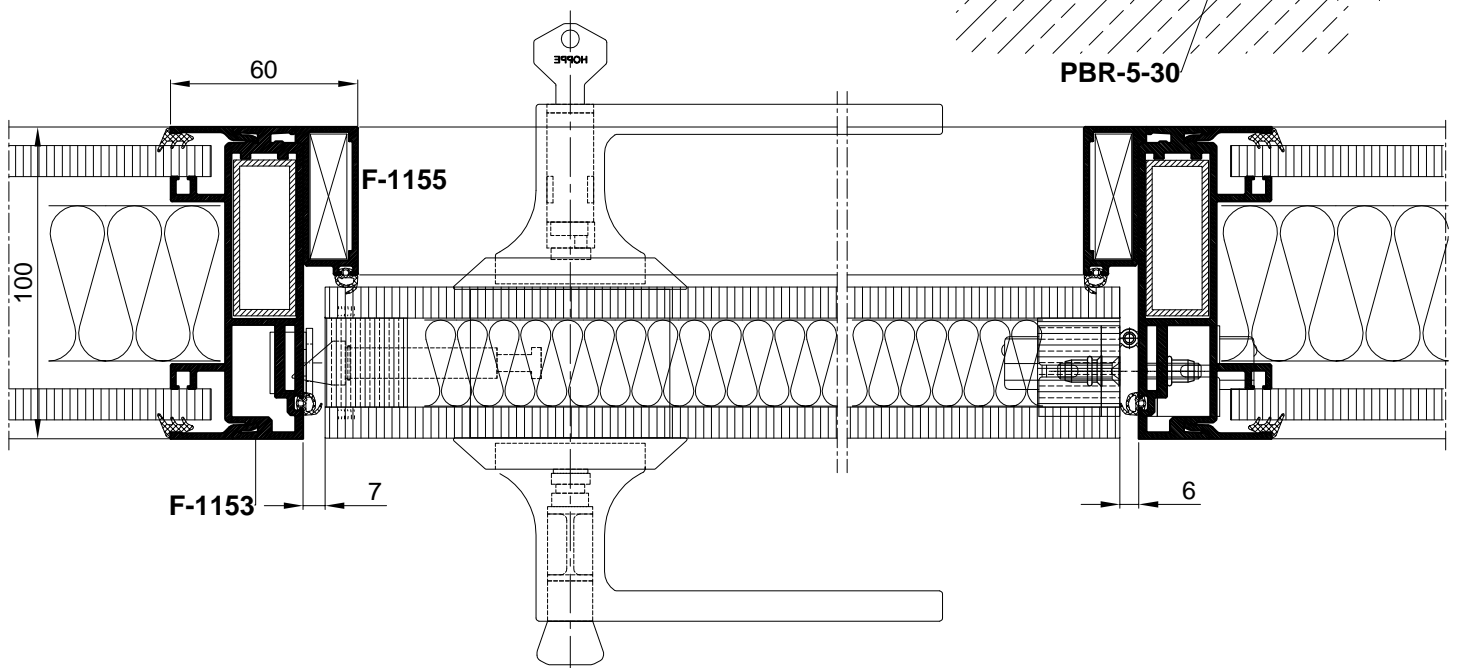
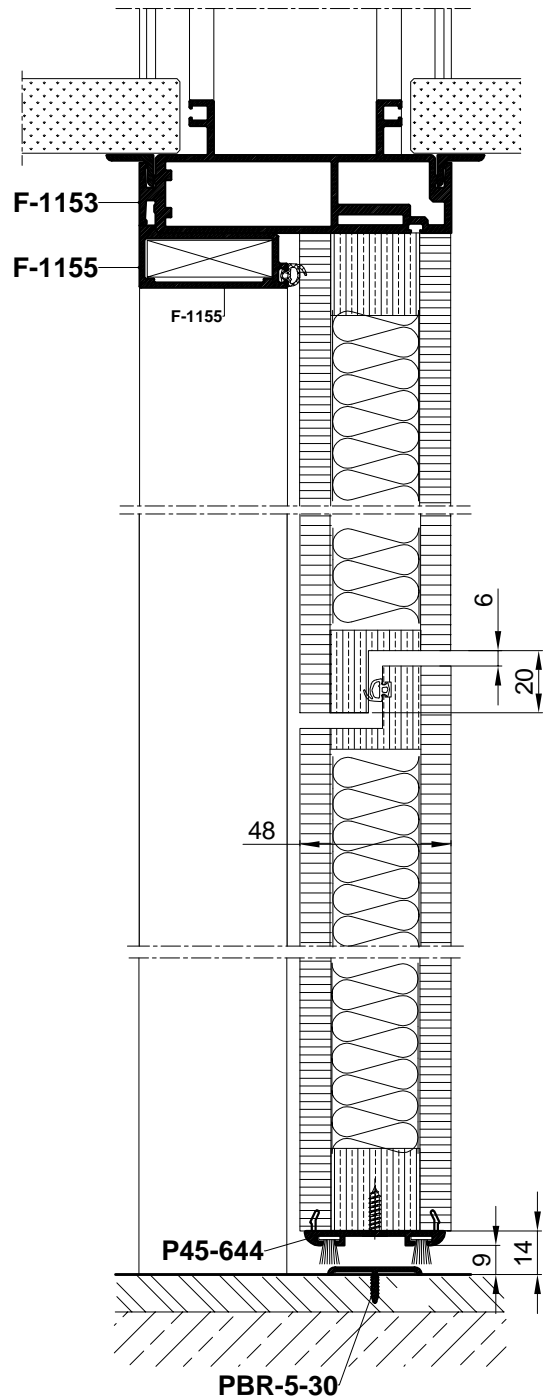
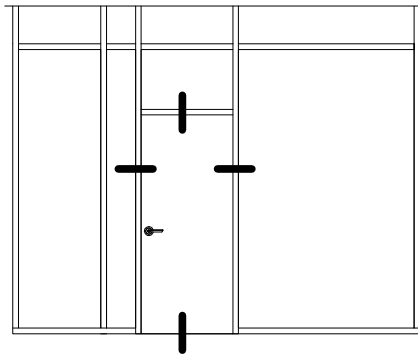


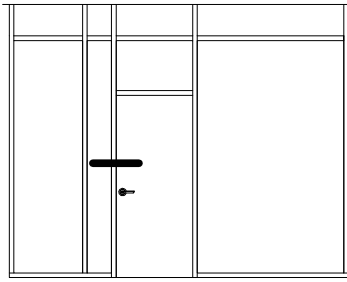
PREGRADE
ISPUNA : DRVO



VRATA U PREGRADI

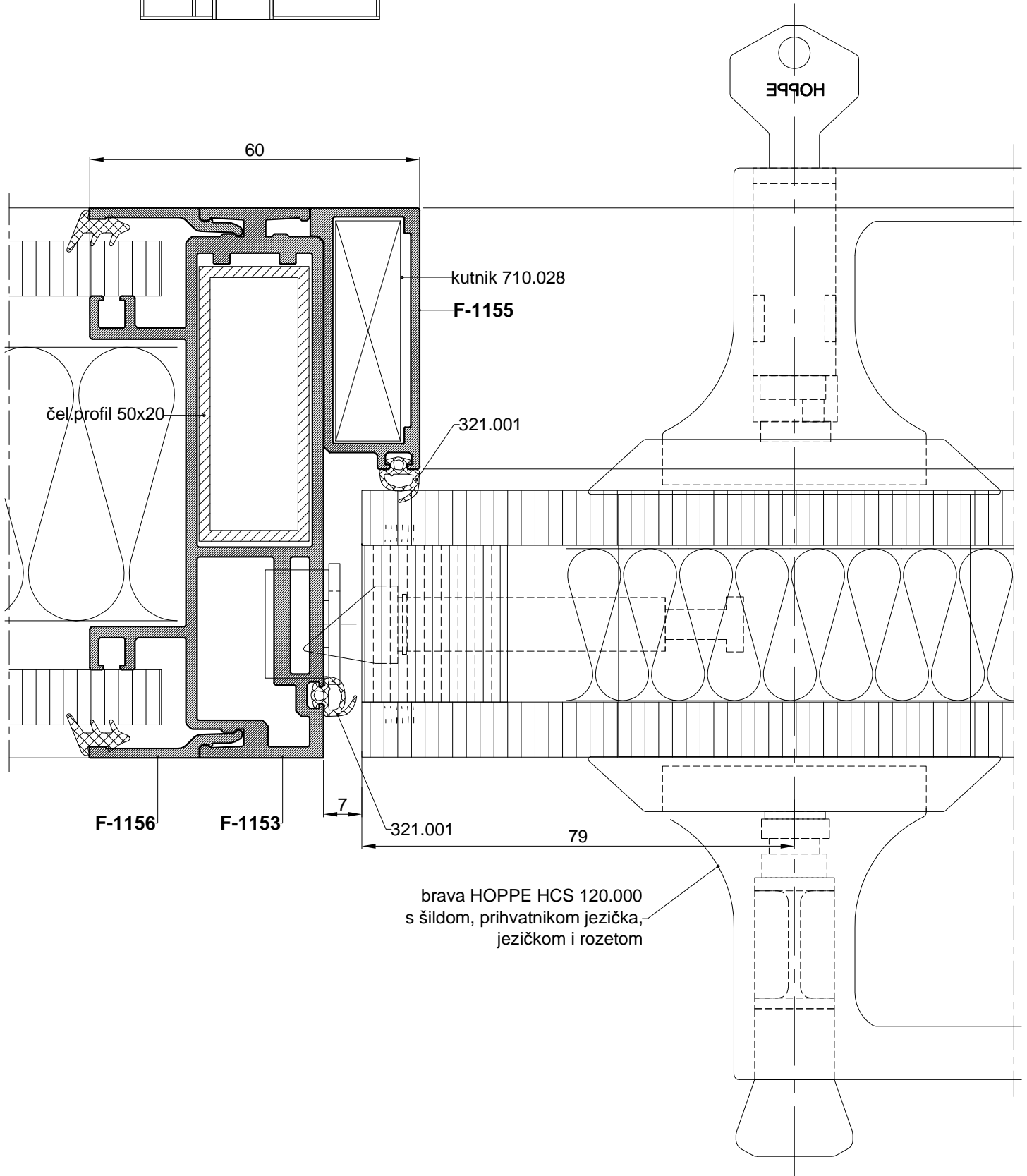
ISPUNA KRILA VRATA: DRVO

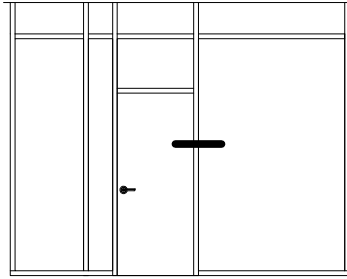




VRATA U PREGRADI

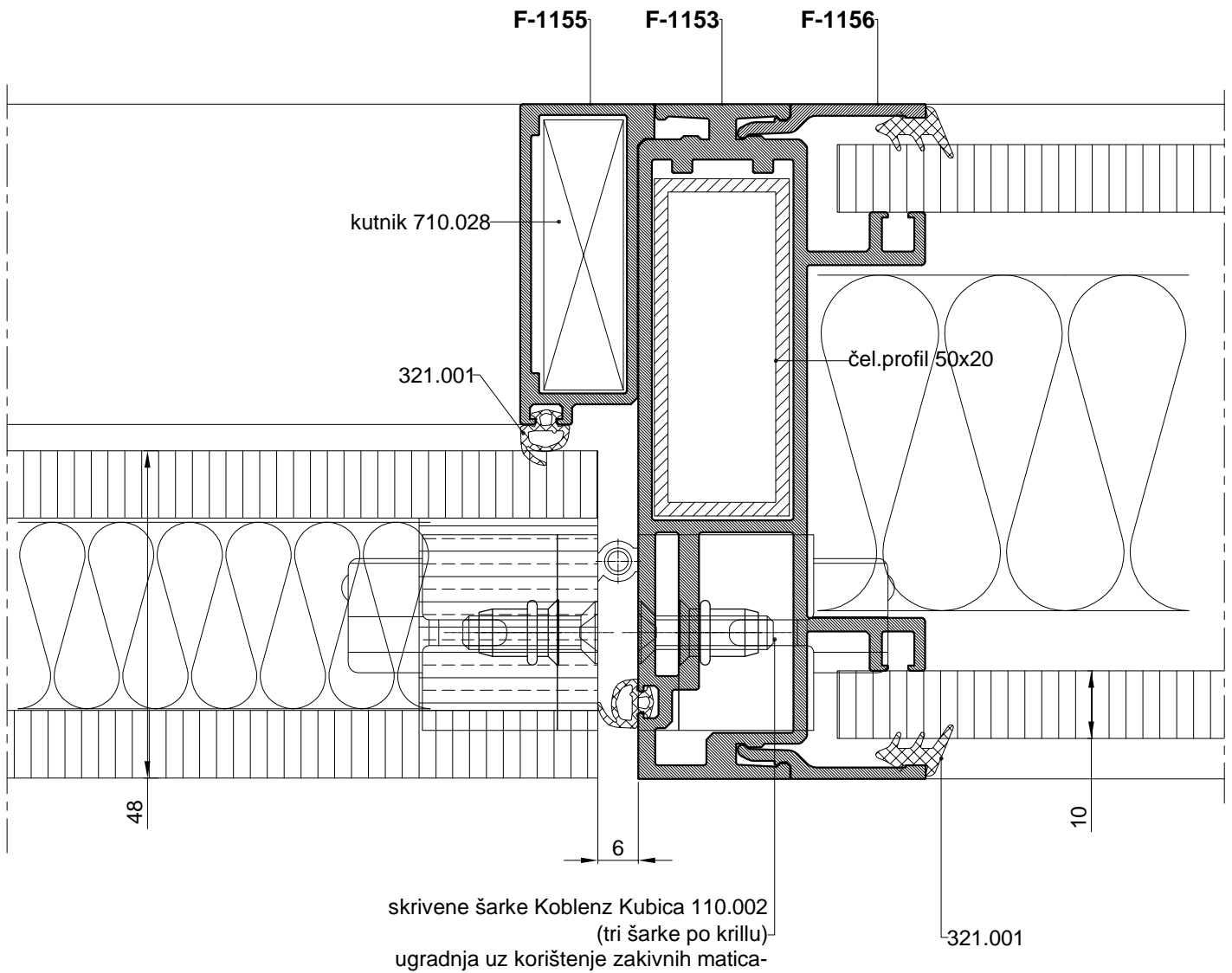
ISPUNA:DRVO

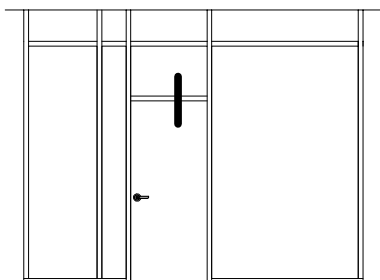




VRATA U PREGRADI

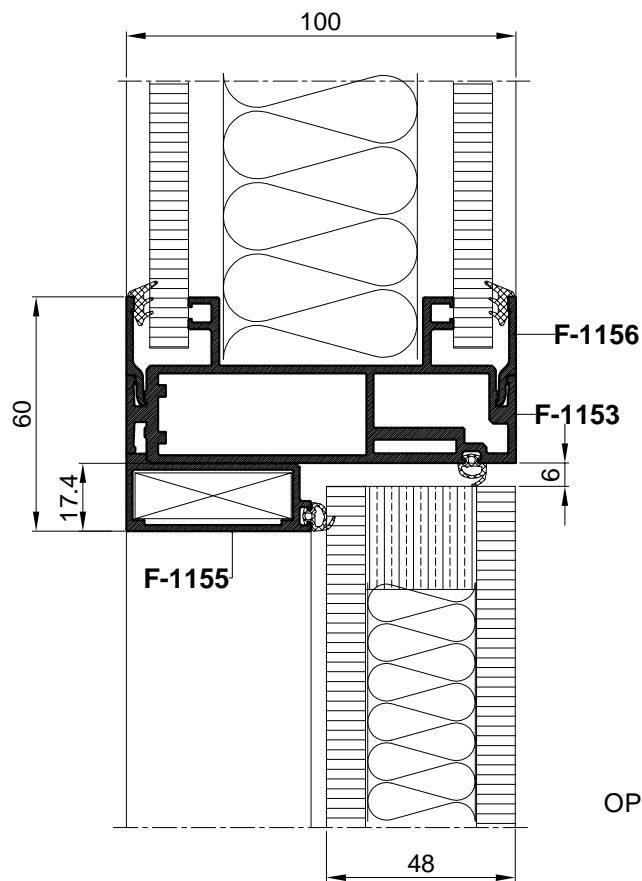
ISPUNA:DRVO



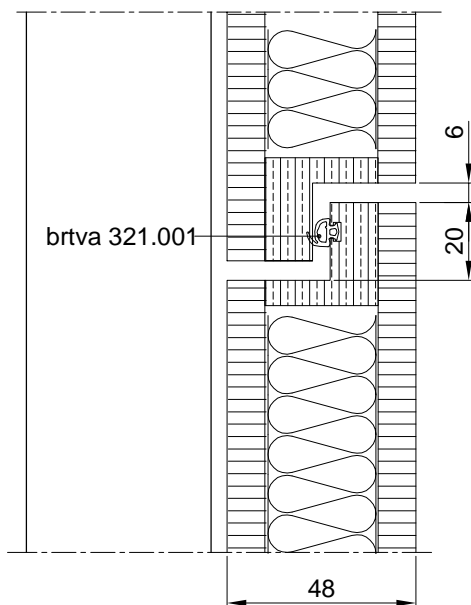


VRATA U PREGRADI

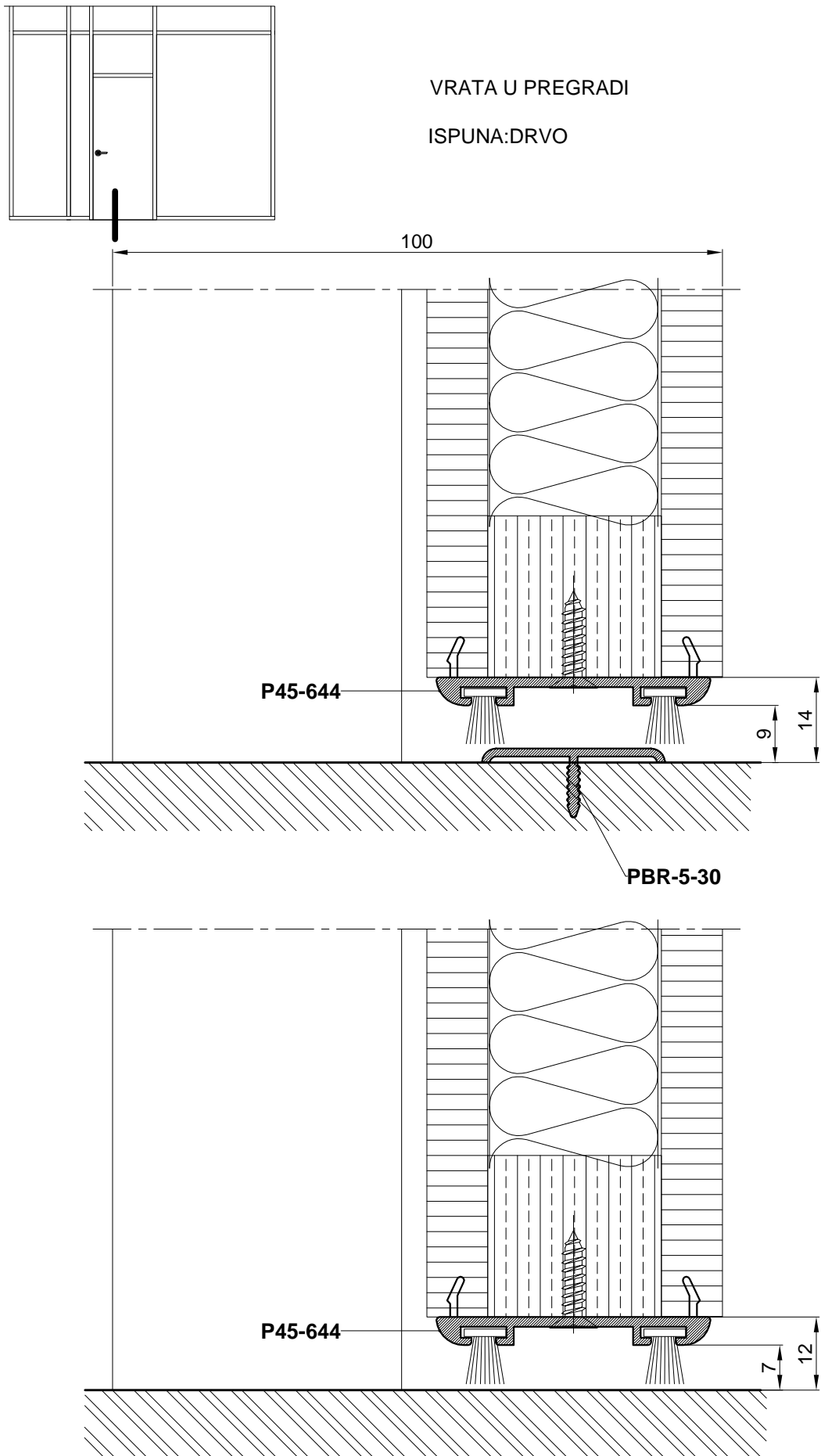
ISPUNA:DRVO



OPCIJA 1

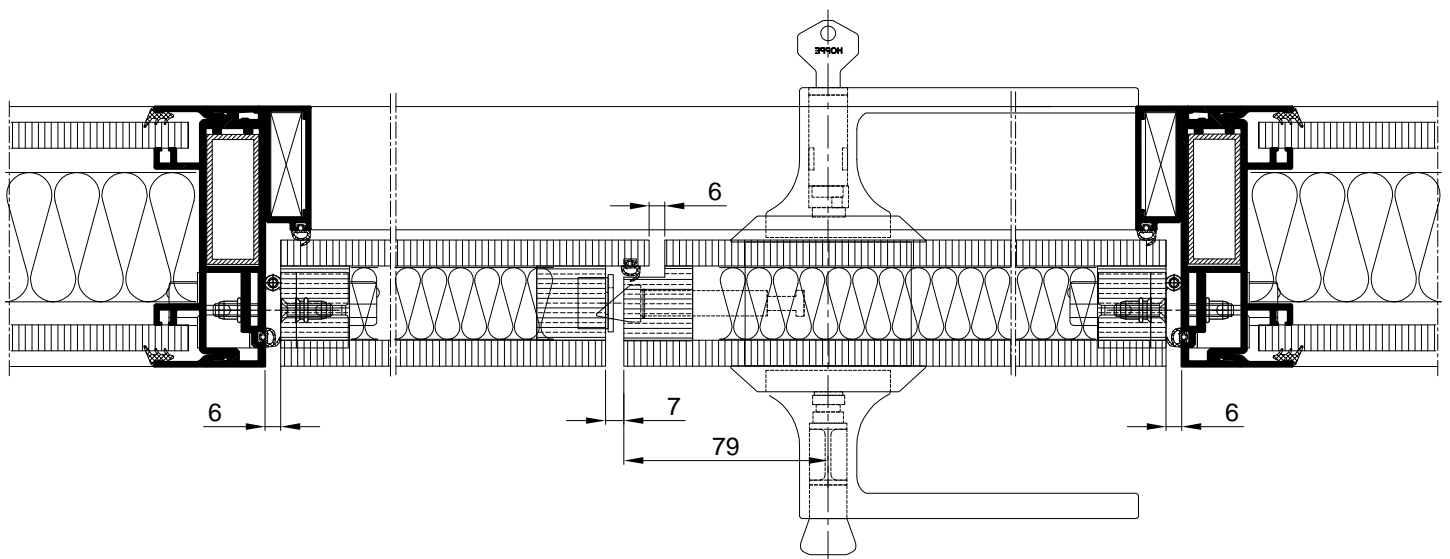
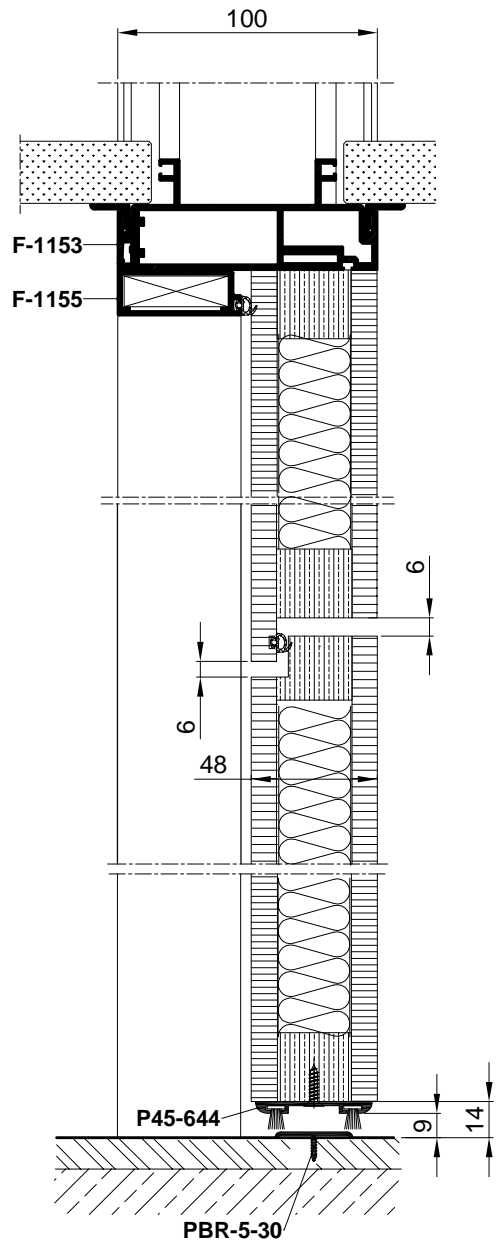
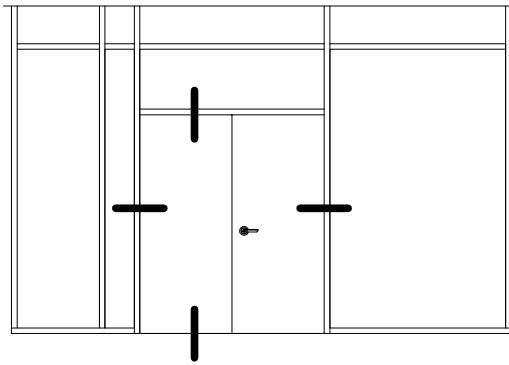


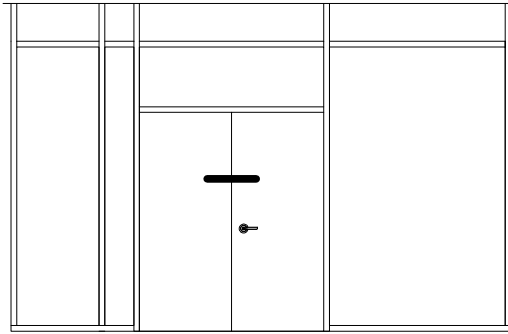
OPCIJA 2



VRATA U PREGRADI

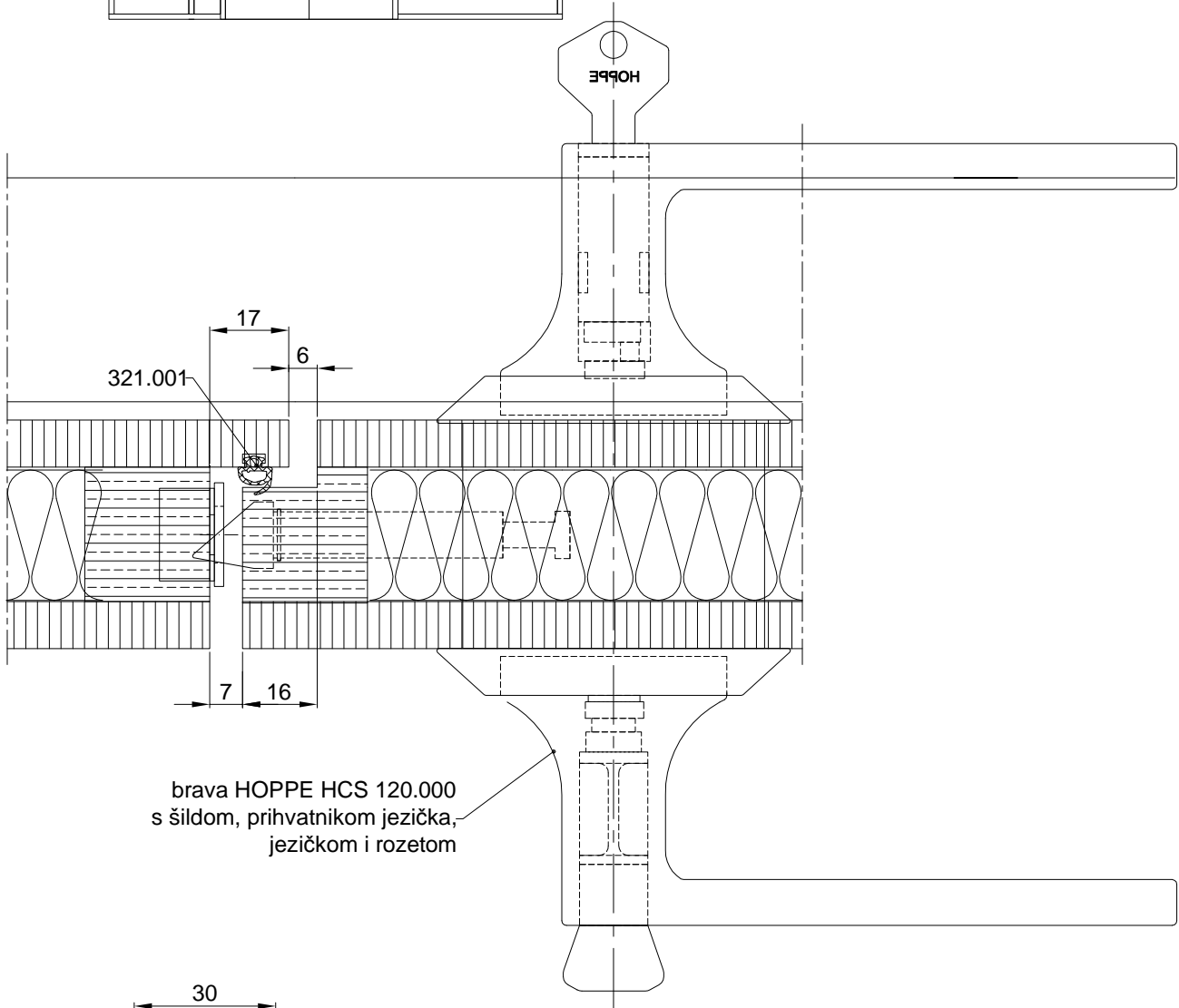
ISPUNA KRILA VRATA: DRVO



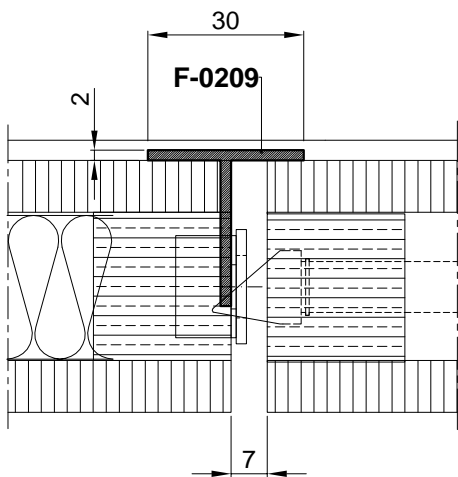


DVOKRILNA VRATA U PREGRADI

ISPUNA: DRVO

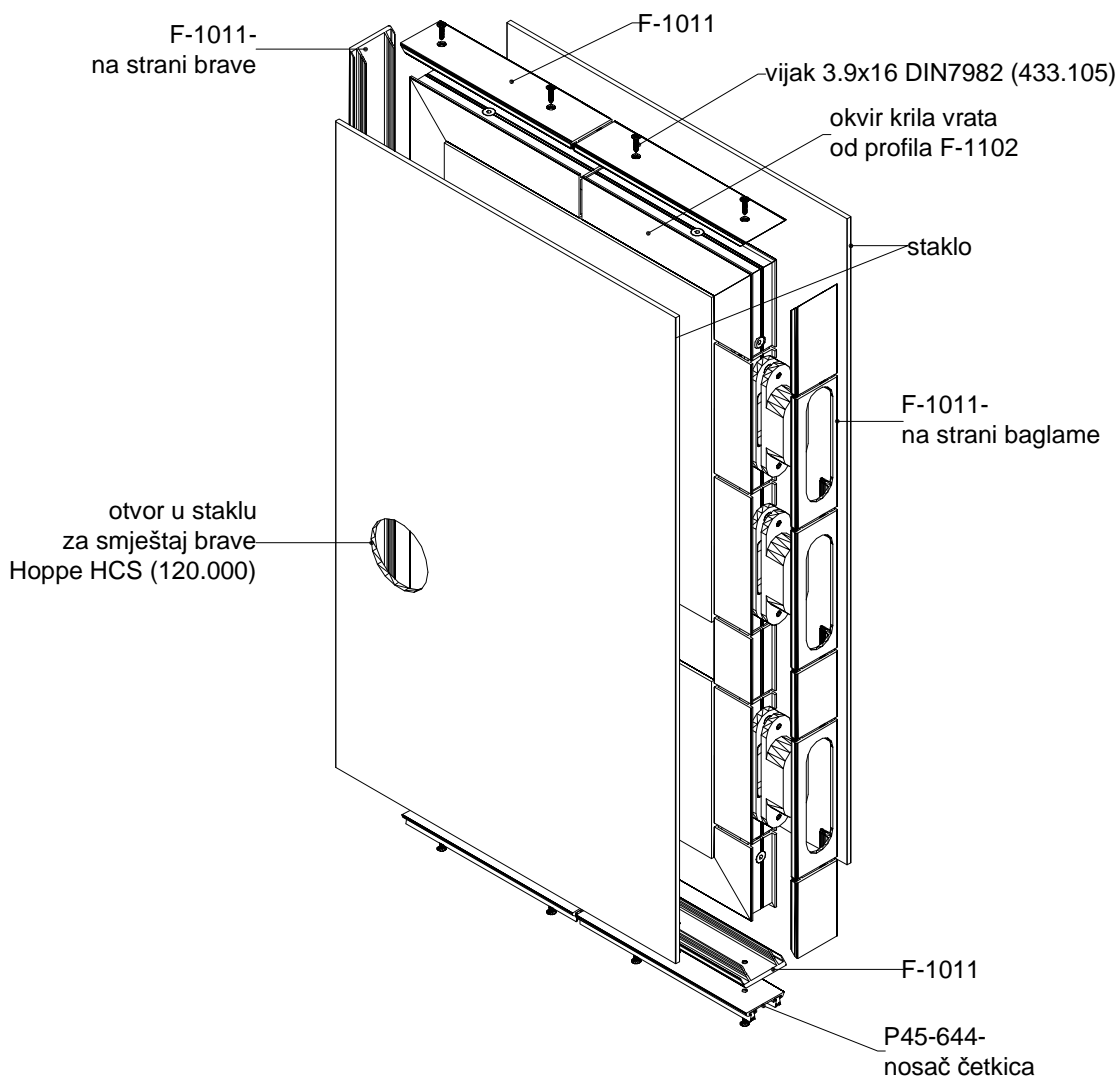


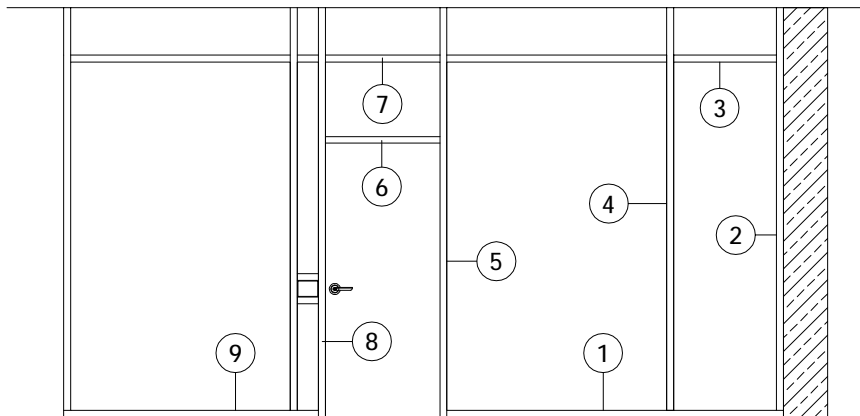
brava HOPPE HCS 120.000
s šildom, prihvatnikom jezička,
jezičkom i rozetom



IZRADA VRATA SA STAKLENOM ISPUNOM

- Uradi se okvir krila vrata od profila F-1102 s kutnicima 710.057
- Staklo (kaljeno, emajlirano po rubu, da se ne vide detalji lijepljenja, ili emajlirano cijelo) obostrano se lijepi za aluminijski okvir silikonskim ljepilom uz istovremenu ugradnju profila F-1011 po opsegu okvira, koji ubuhvata staklo i al. okvir
- Al. profili F-1011 se u gornjem i u donjem pojasu krila veže vijcima za al. okvir
- Na staklu se radi obrada za bravu Hoppe HCS (otvor Ø67)
- Međuprostor (između stakla) moguće je po potrebi ispuniti raznim materijalima
- Umjesto stakla moguća je ugradnja drugih vrsta ispune, drvo i sl.





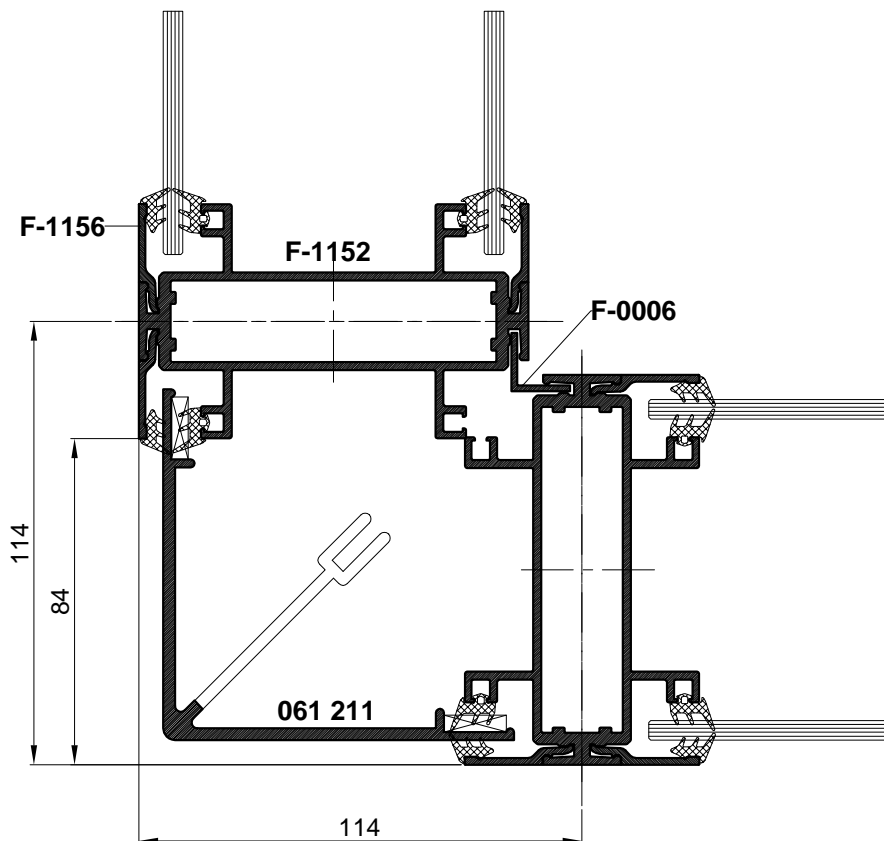
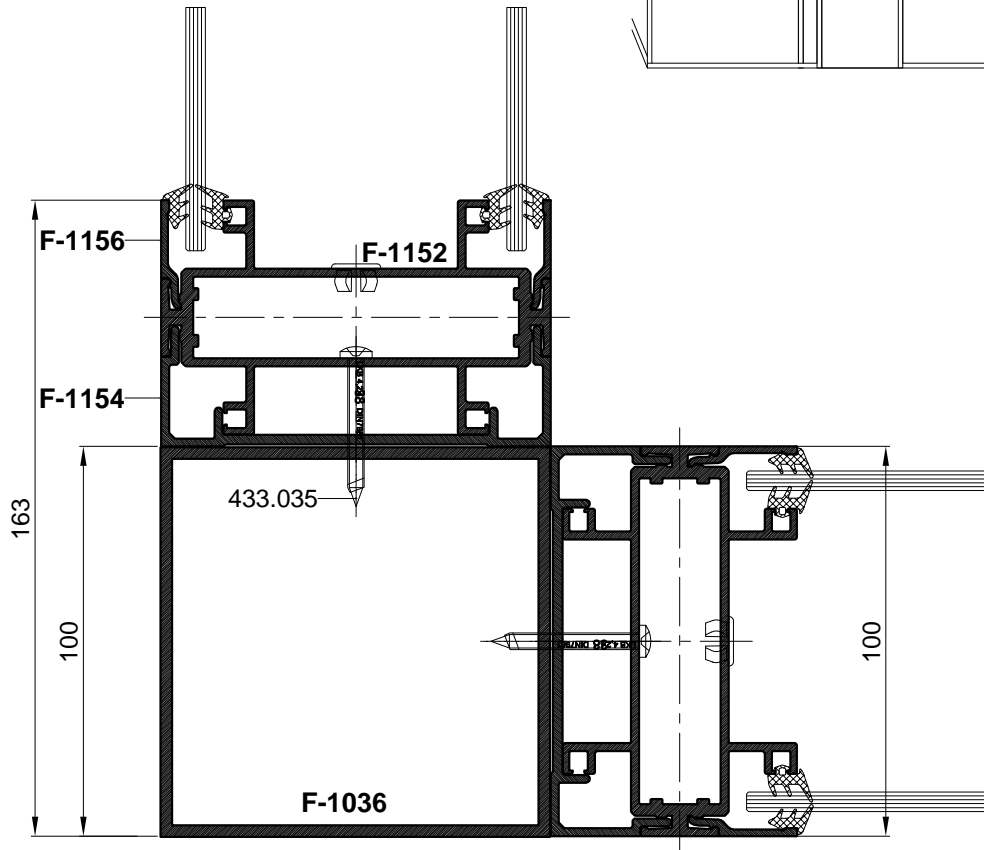
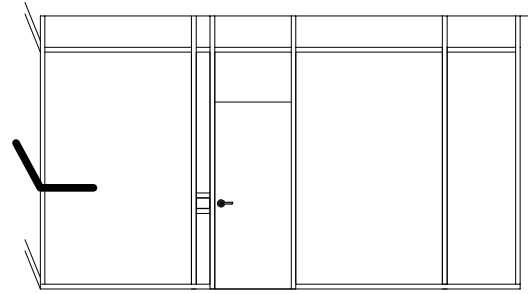
REDOSLIJED UGRADNJE PREGRADE

1. Profil FT-1154 (u sklopu s profilom FT-1152) se fiksira u pod poz.1
2. Prethodno obrađeni okomiti profil FT-1154 (u sklopu s FT-1152) poz.2 se veže veznikom 710.071 za (poz.1) te se istovremeno fiksira za zid.
3. Jednostrano obrađeni okomiti profil F-1152 poz.4 se veznikom 710.071 spaja za (poz.1) uz istovremeno ugradnju, veznicima, obostrano obrađene prečke F-1152 poz.3.
Okomiti profil F-1152 (poz.4) se u gornjem dijelu (u stropu) fiksira za čvrstu podlogu al. ili čel.pocinčanim sidrima.

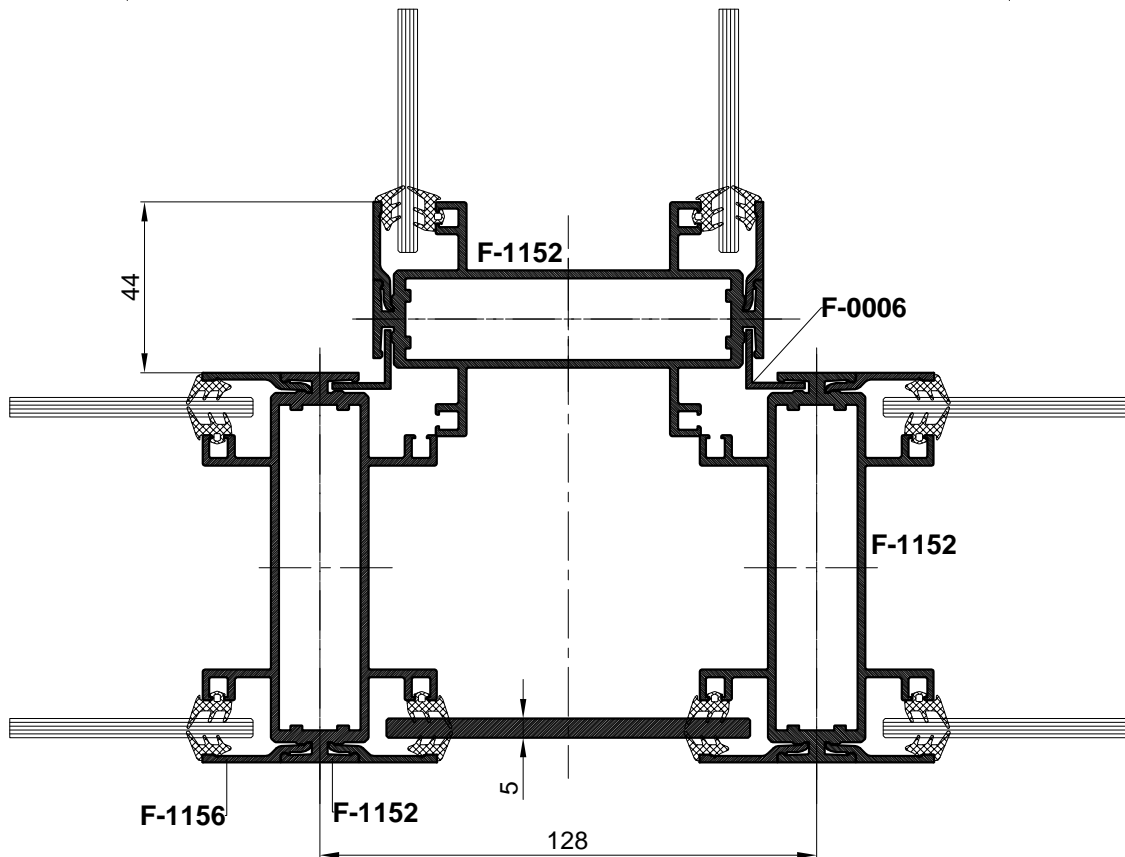
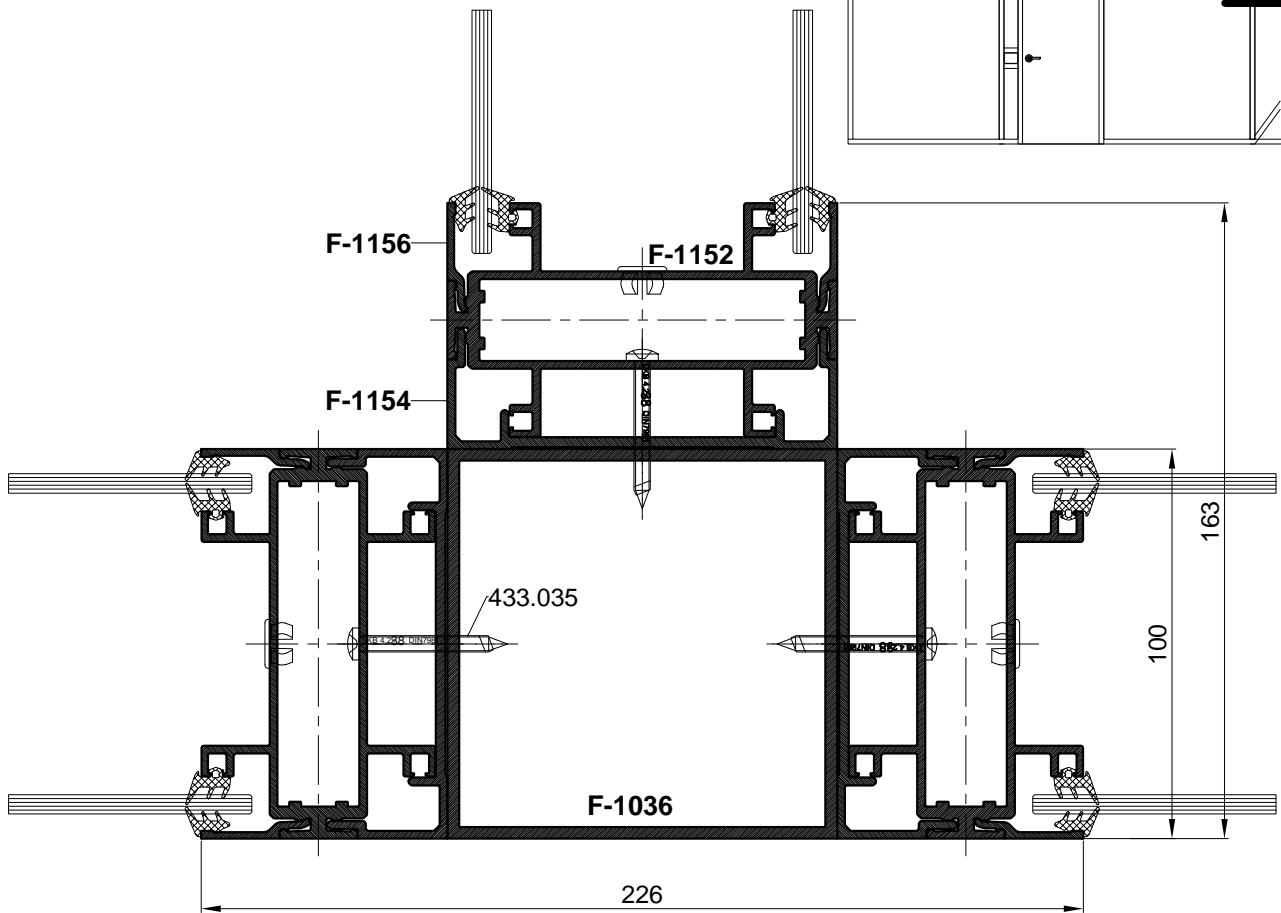
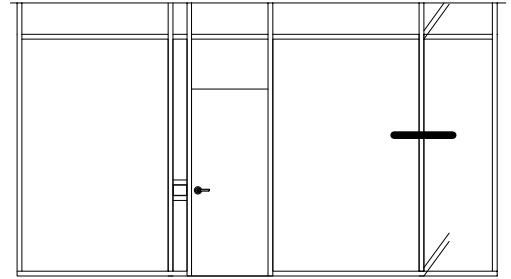
UGRADNJA PREGRADE NA MJESTU VRATA

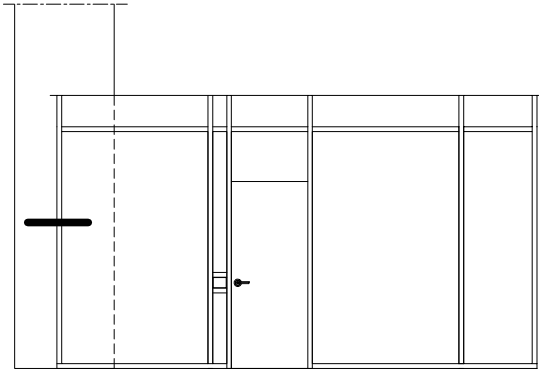
1. Okomica pregrade F-1153 poz.5 (u koju se prethodno umeće čelični profil 50x20) se u donjem dijelu veže veznikom 710.071 za (poz 1) a u gornjem dijelu se fiksira za čvrstu podlogu al. ili čel. pocinčanim sidrima.
2. Okomica pregrade F-1153 poz.8 (u koju se prethodno umeće čelični profil 50x20) se u donjem dijelu veže veznikom 710.071 za (poz 9) a u gornjem dijelu se fiksira za čvrstu podlogu al. ili čel. pocinčanim sidrima, uz istovremeno ugradnju, veznicima, obostrano obrađenih prečki poz.6 i poz.7

PREGRADA POD 90°

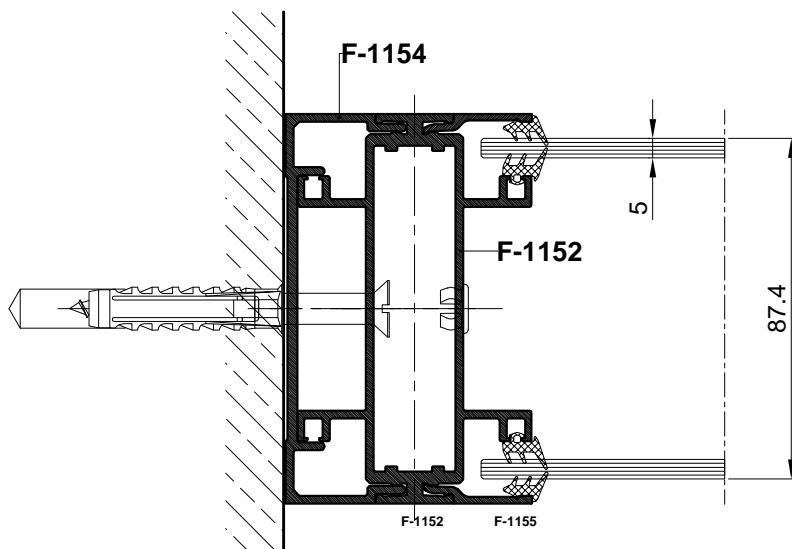
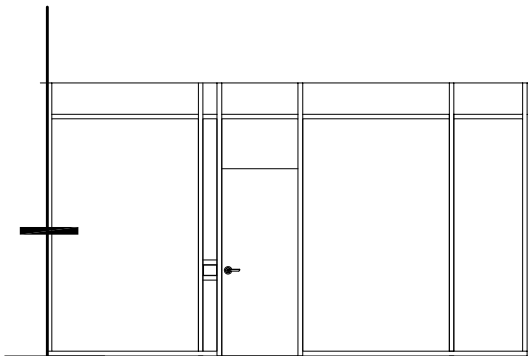
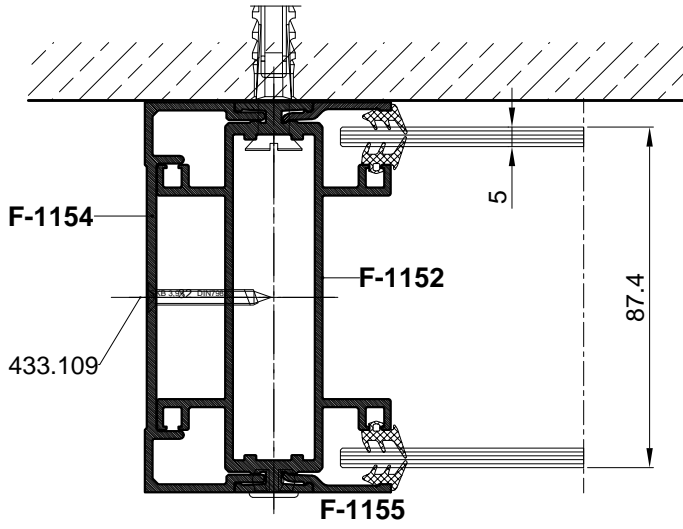


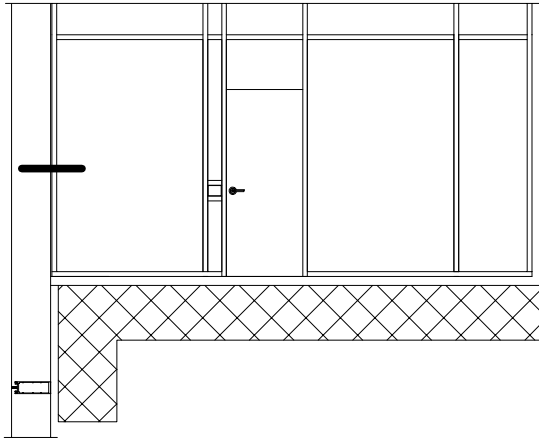
PREGRADA POD 90° I 180°



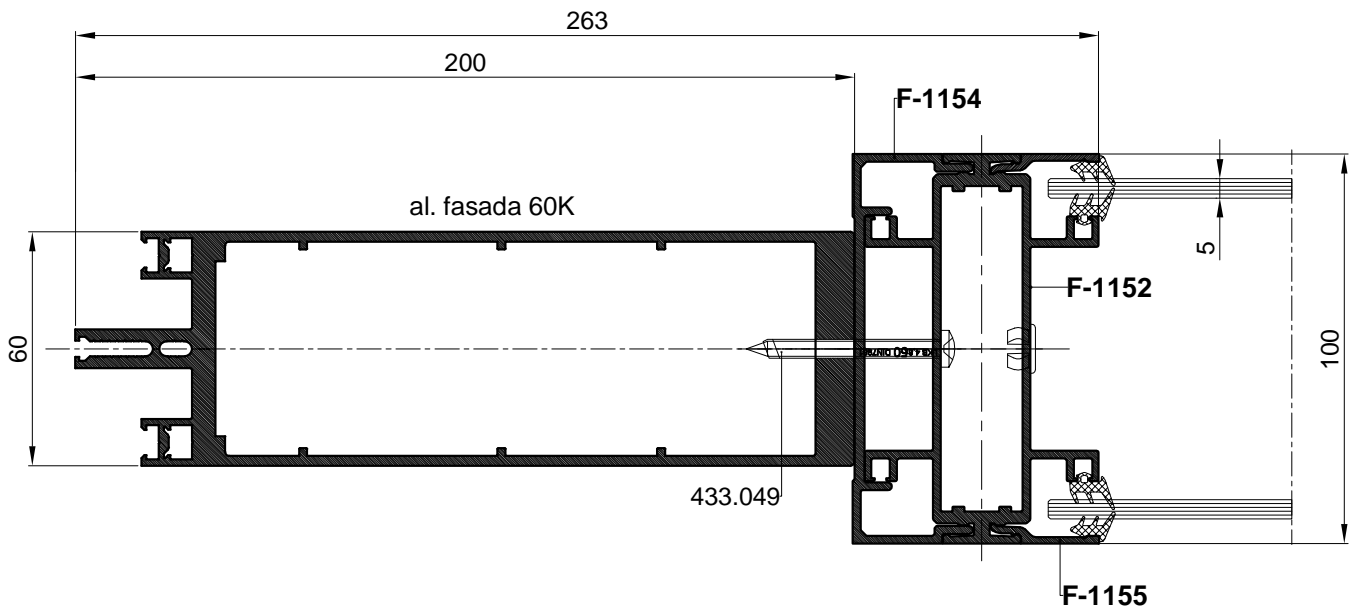


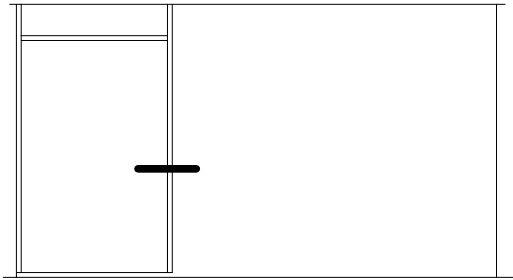
UGRADNJA PREGRADE PREMA ZIDU



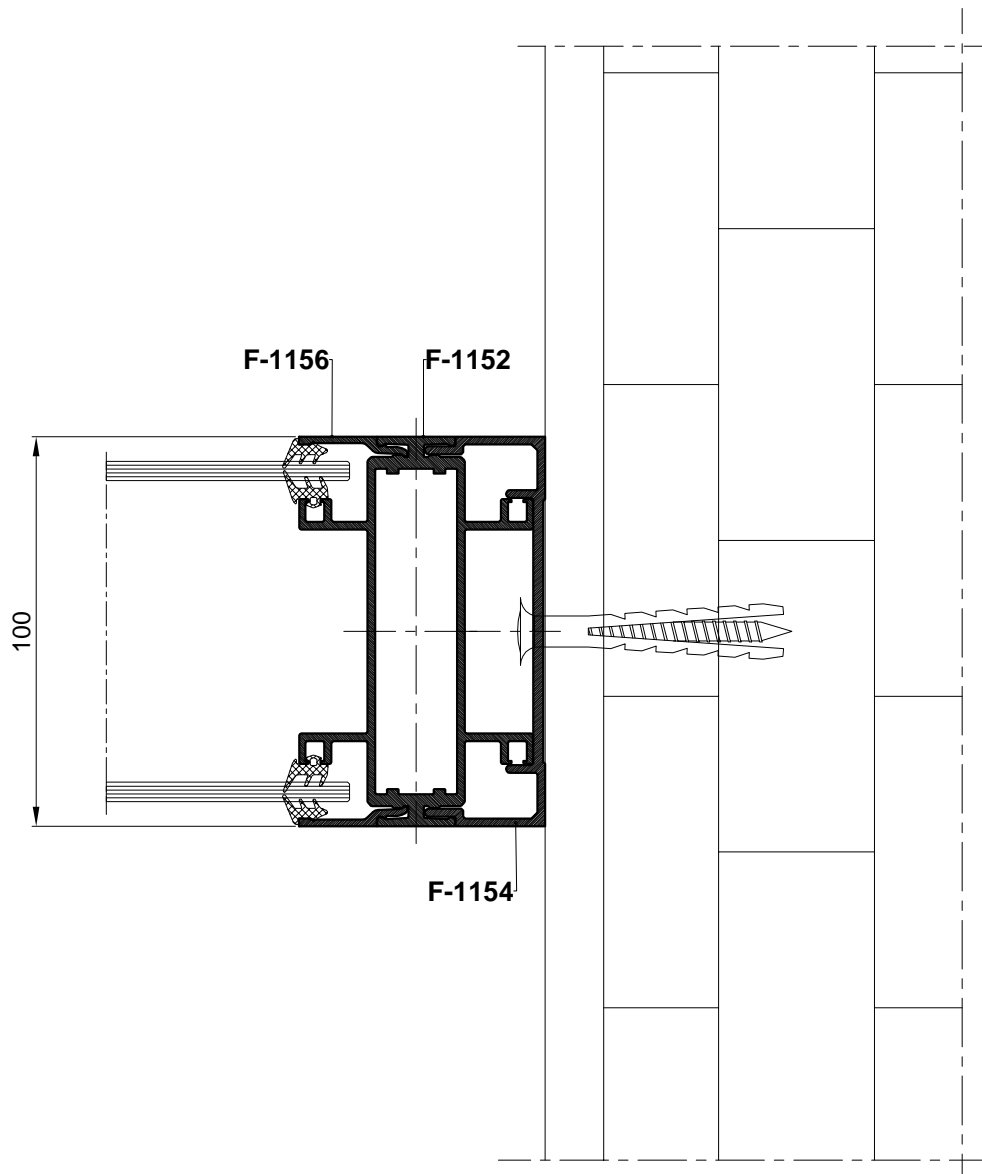


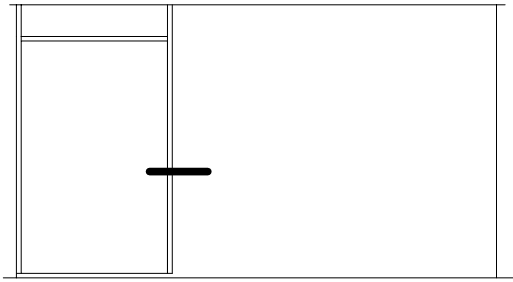
VEZA PREGRADE S AL. FASADOM



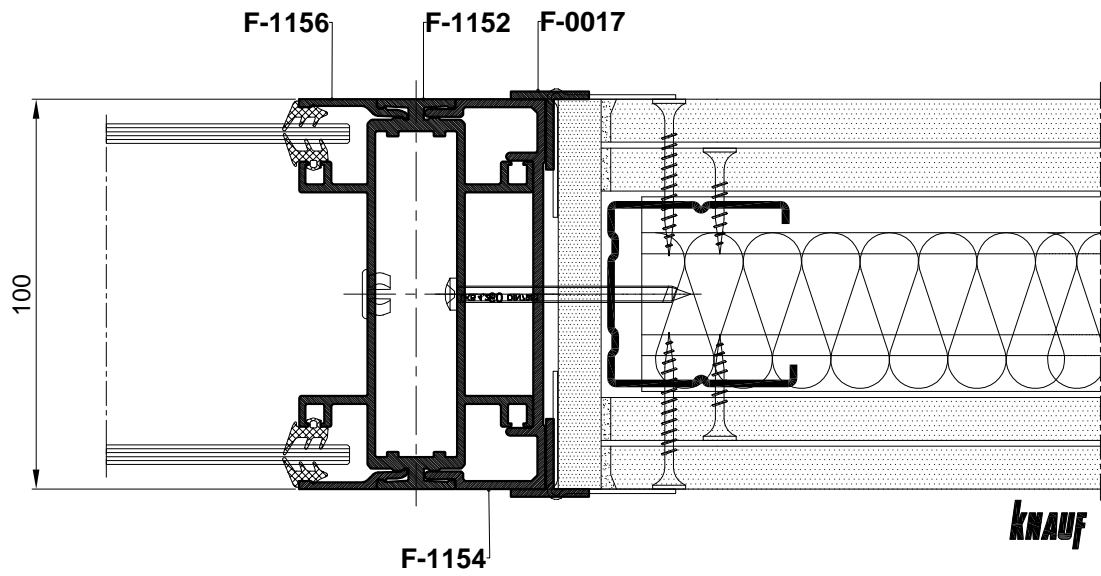


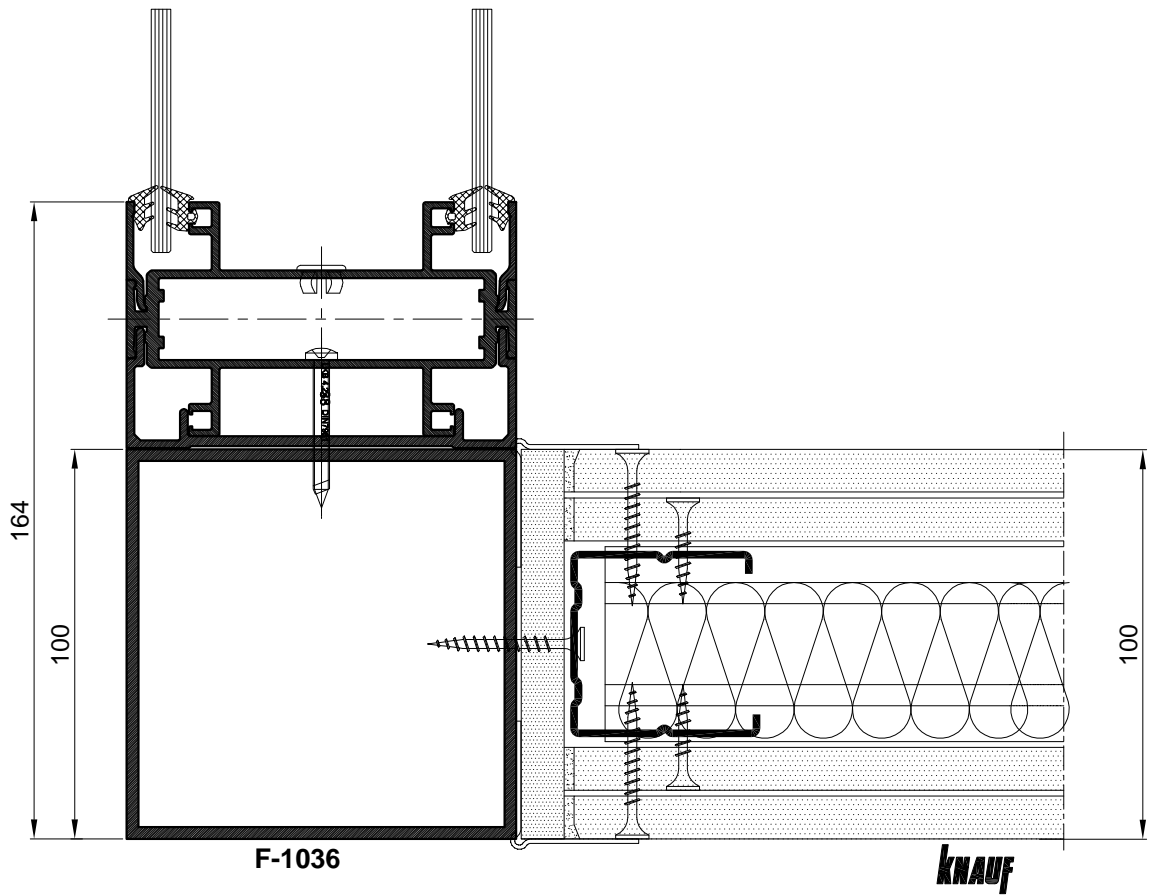
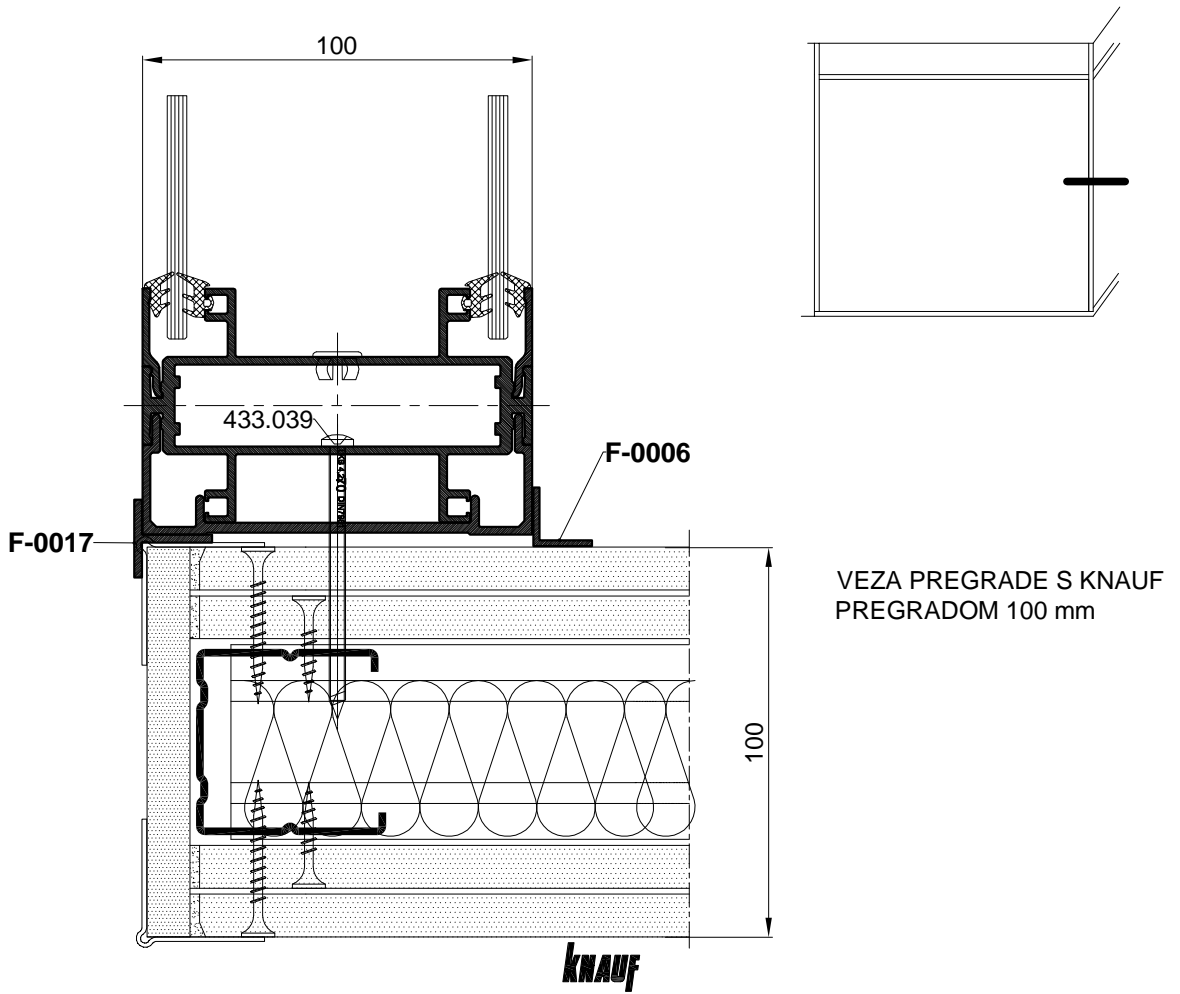
VEZA PREGRADE SA ZIDANIM ZIDOM

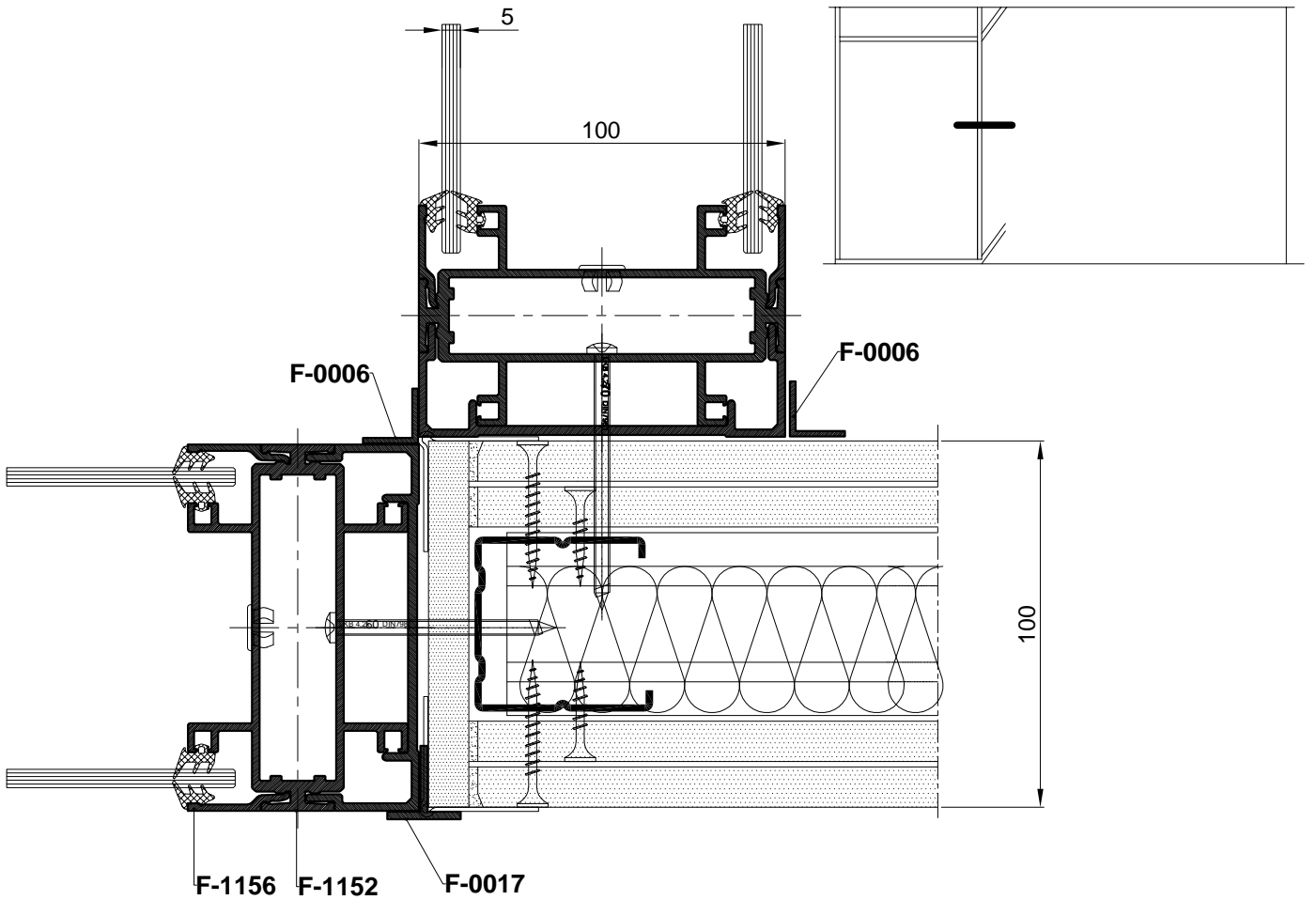




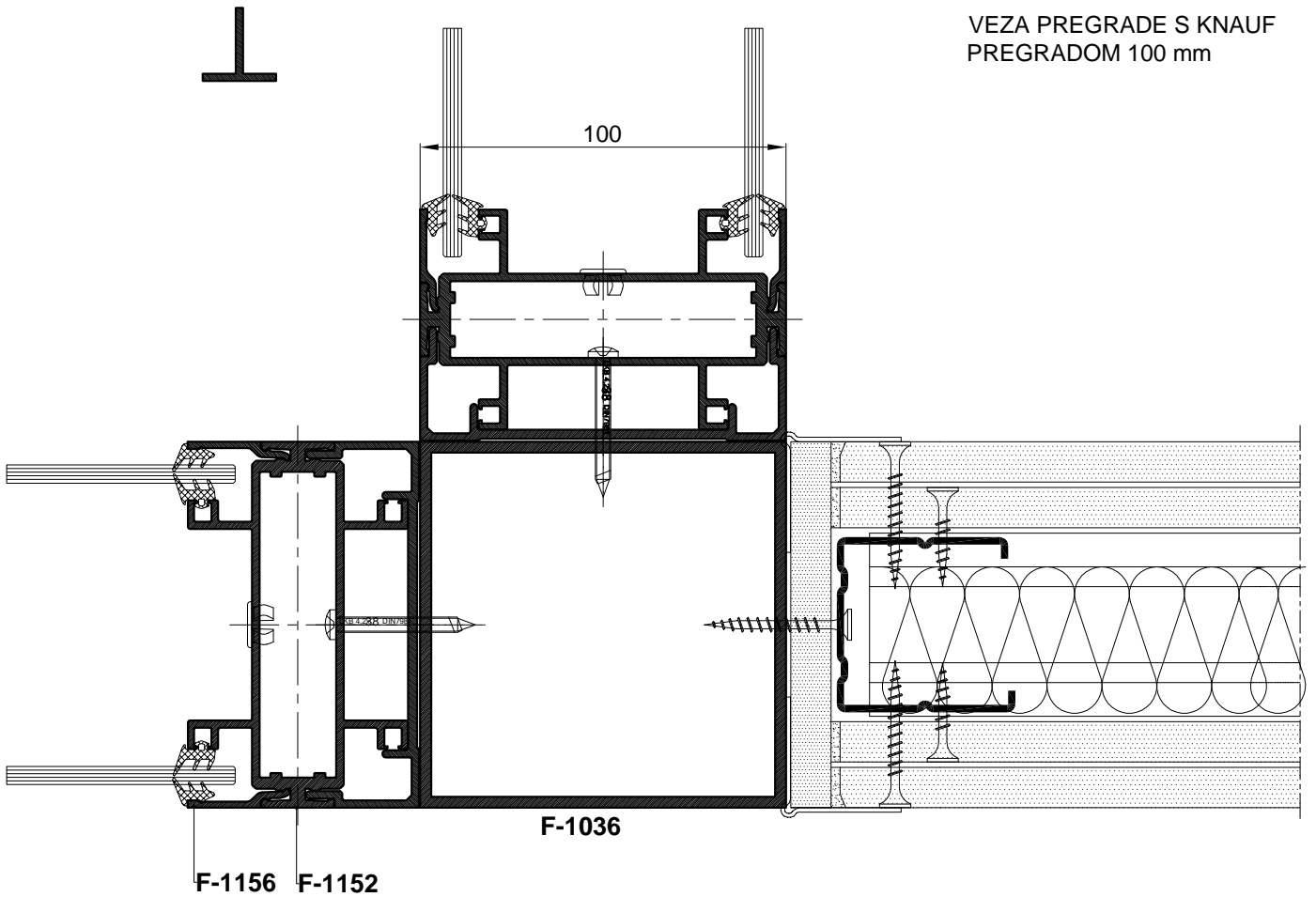
VEZA PREGRADE S KNAUF PREGRADOM 100 mm

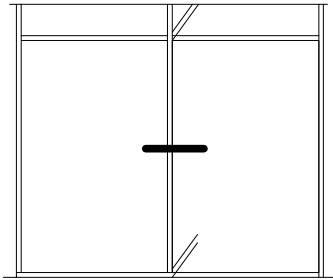




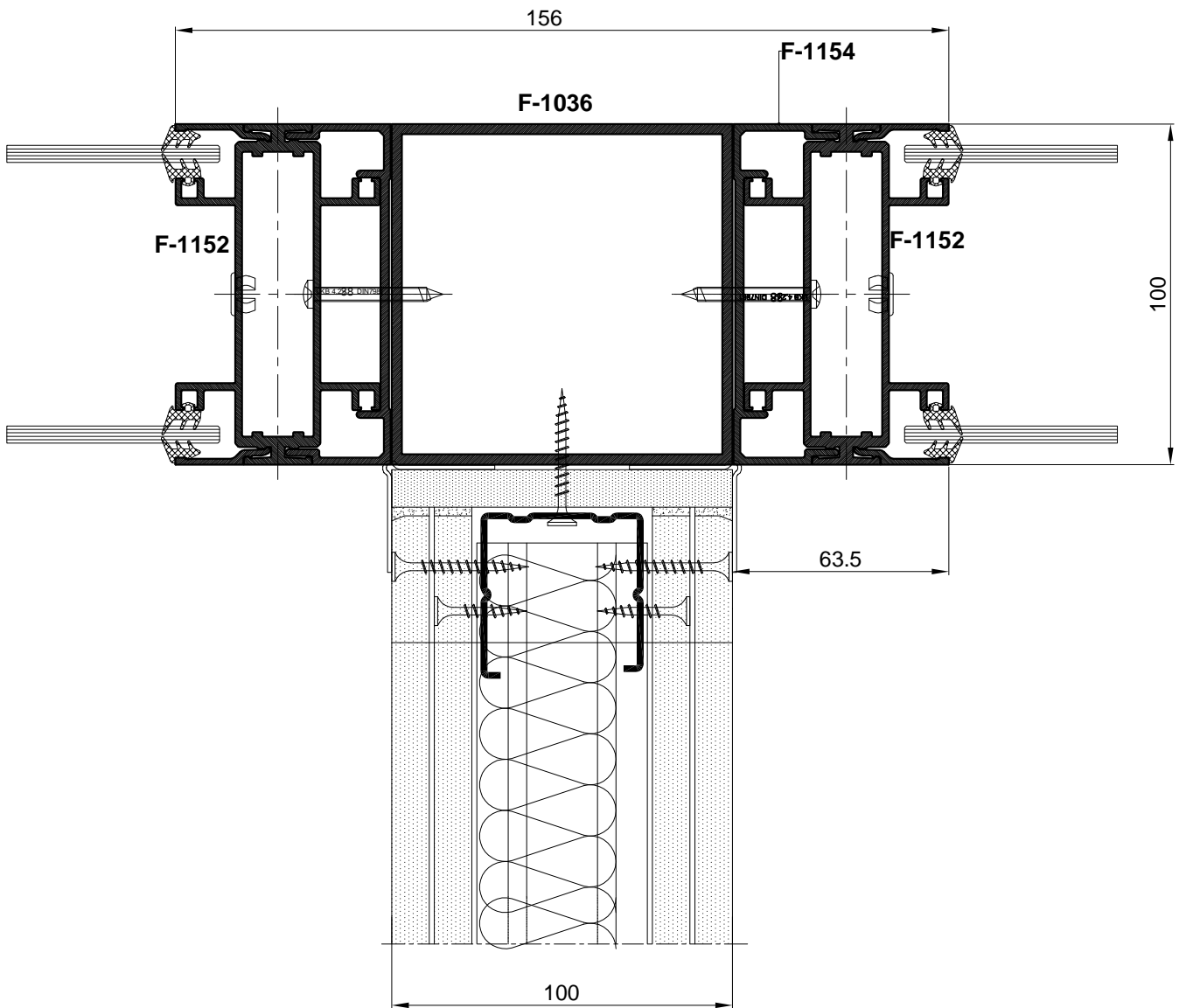


VEZA PREGRADE S KNAUF
PREGRADOM 100 mm



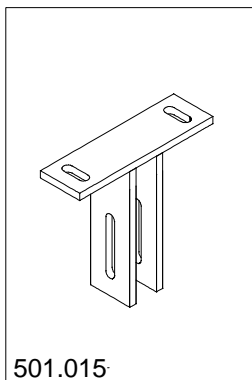
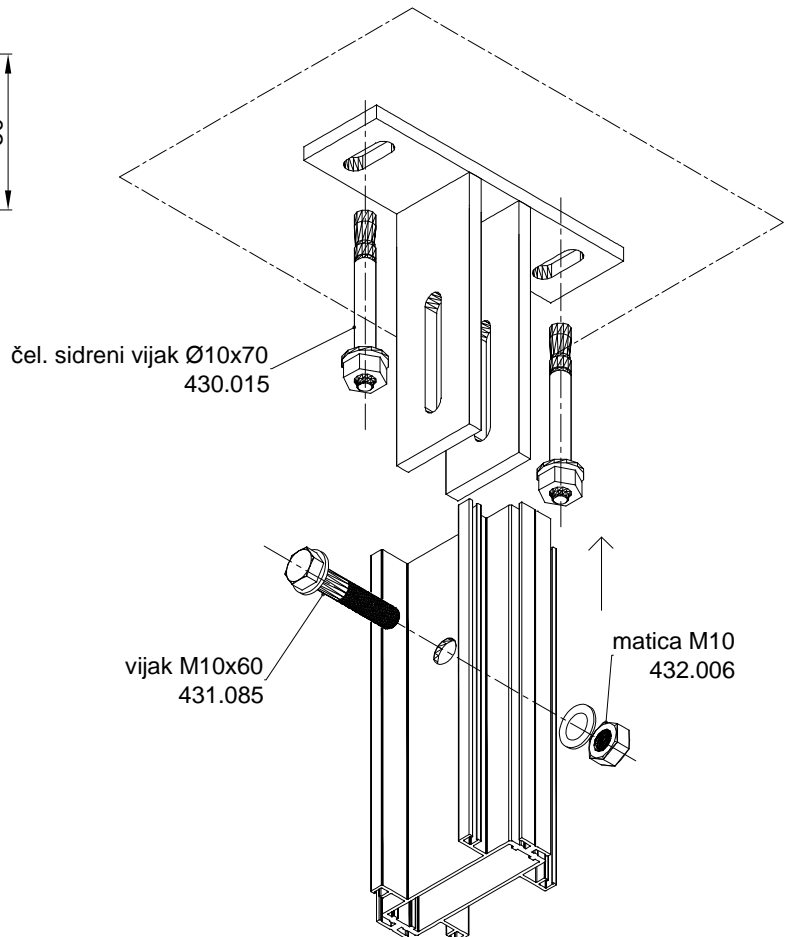
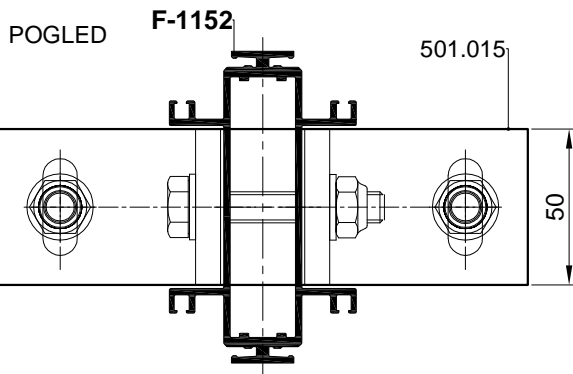
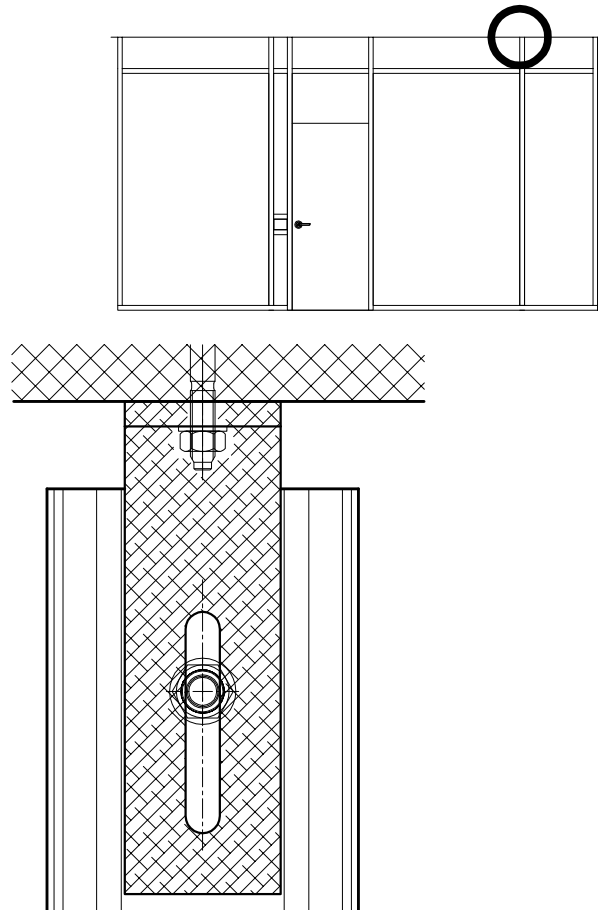
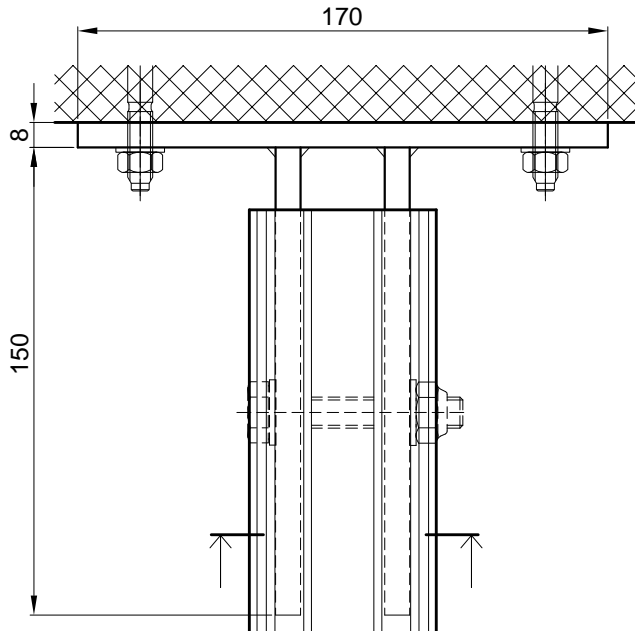


VEZA PREGRADE S KNAUF
PREGRADOM 100 mm

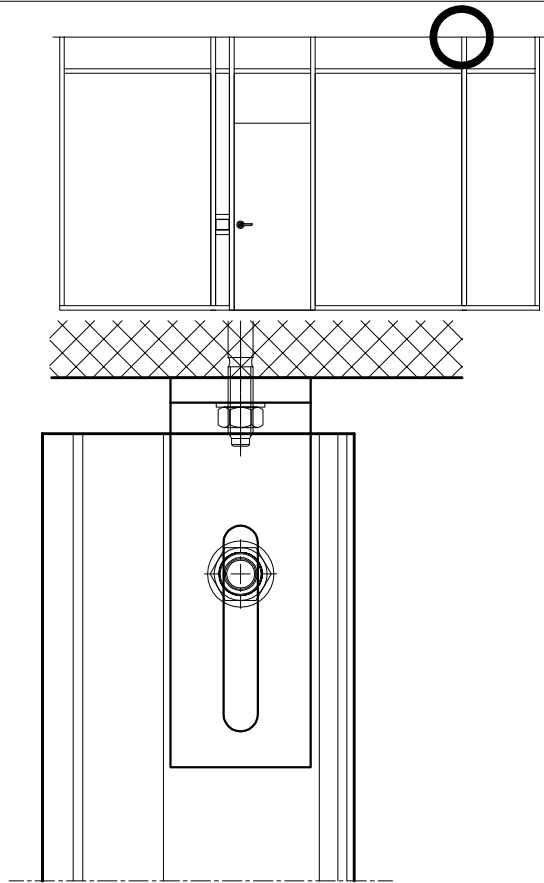
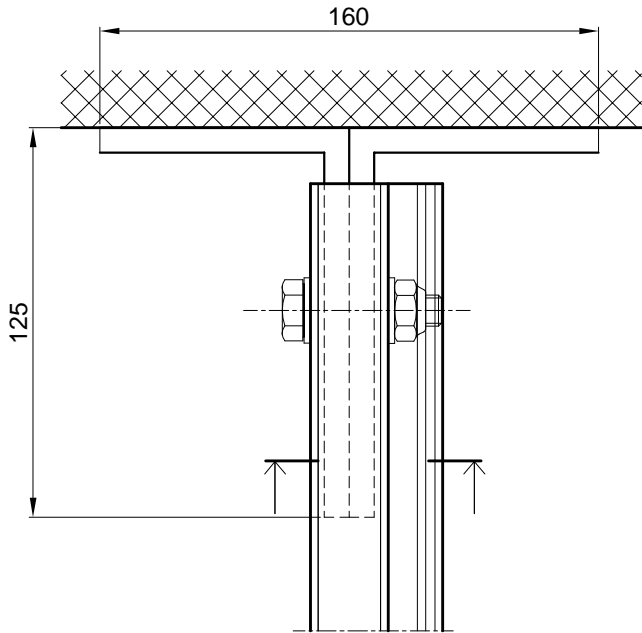


DETALJI OBRABE

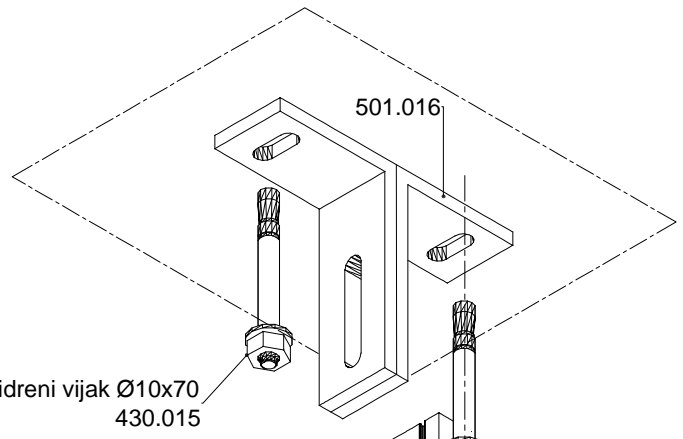
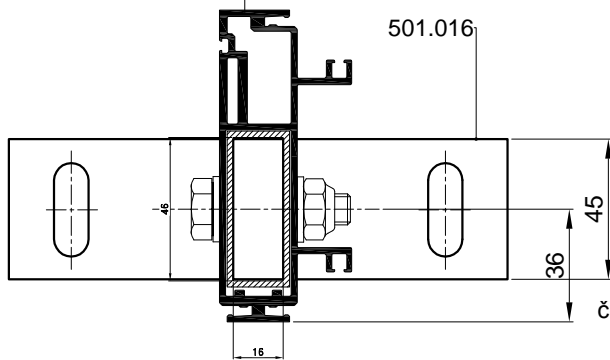
SIDRENJE PREGRADE U STROPU



SIDRENJE PREGRADE U STROPU
NA MJESTU VRATA



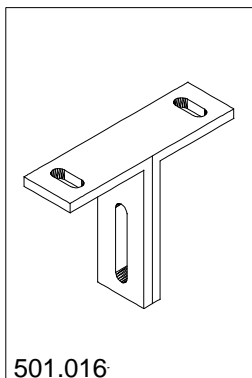
PRESJEK F-1153



čel. sidreni vijak Ø10x70
430.015

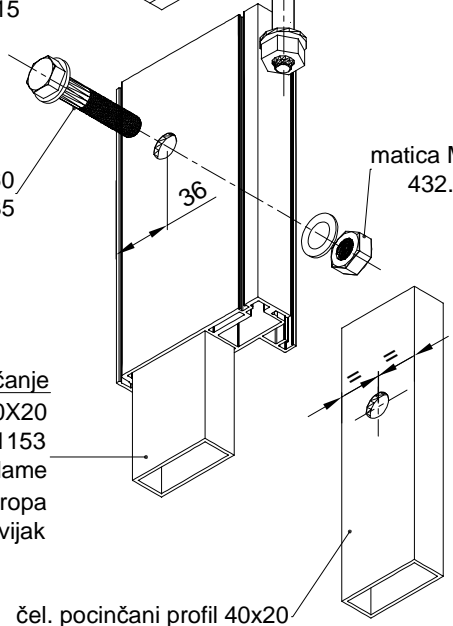
vijak M10x60
431.085

matica M10
432.006



501.016

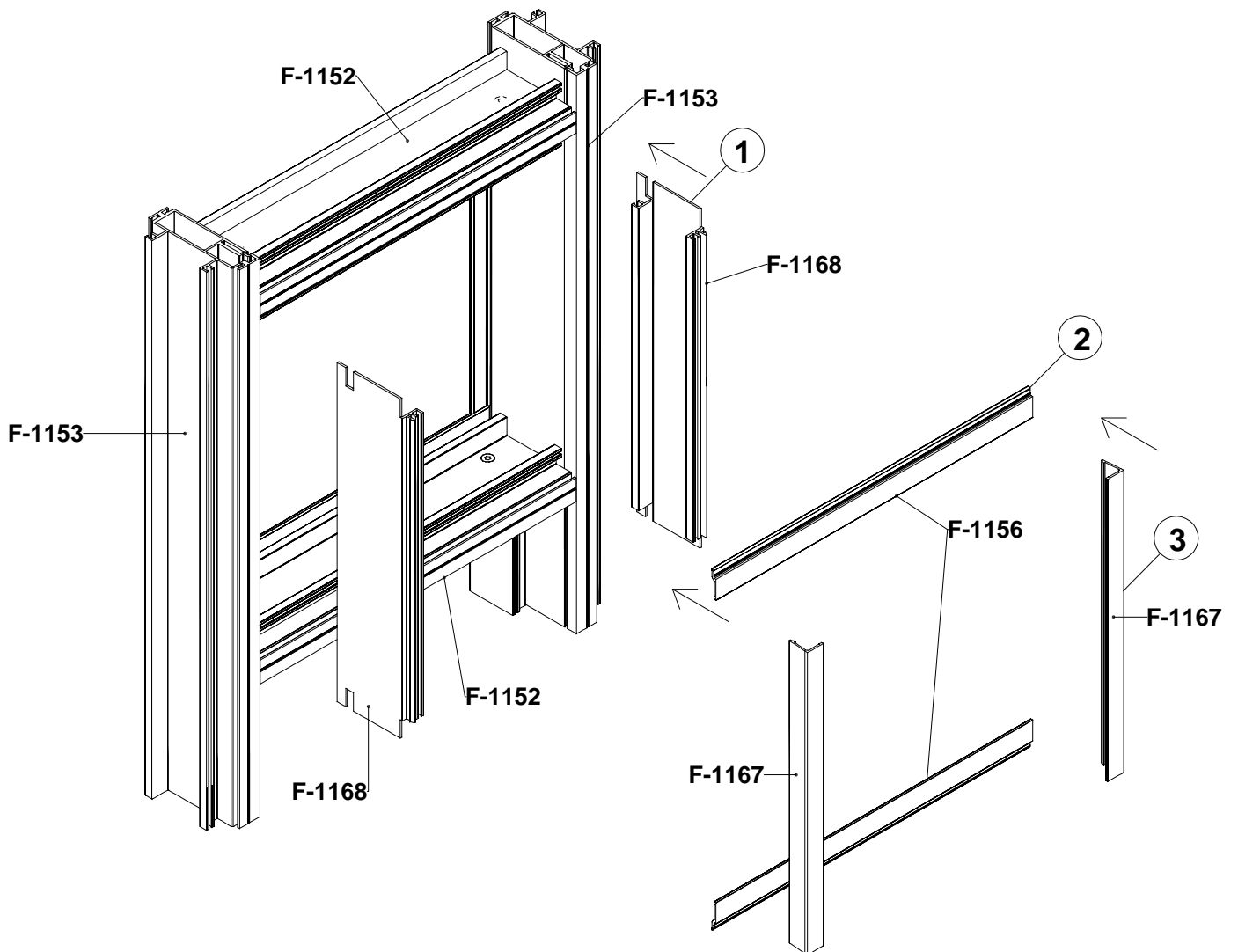
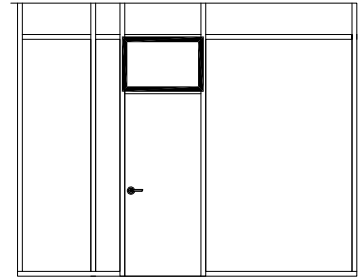
Ojačanje
Čel. pocinčani profil 50X20
Umeće se u profil okomice uz vrata F-1153
na mjestu brave i baglame
Čel. profil ide od poda do stropa
te se na njemu radi obrada za M vijak

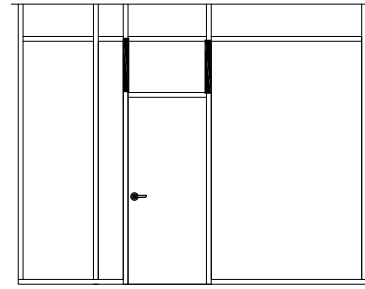
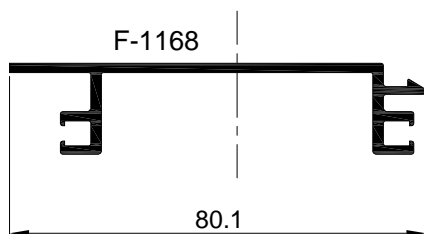
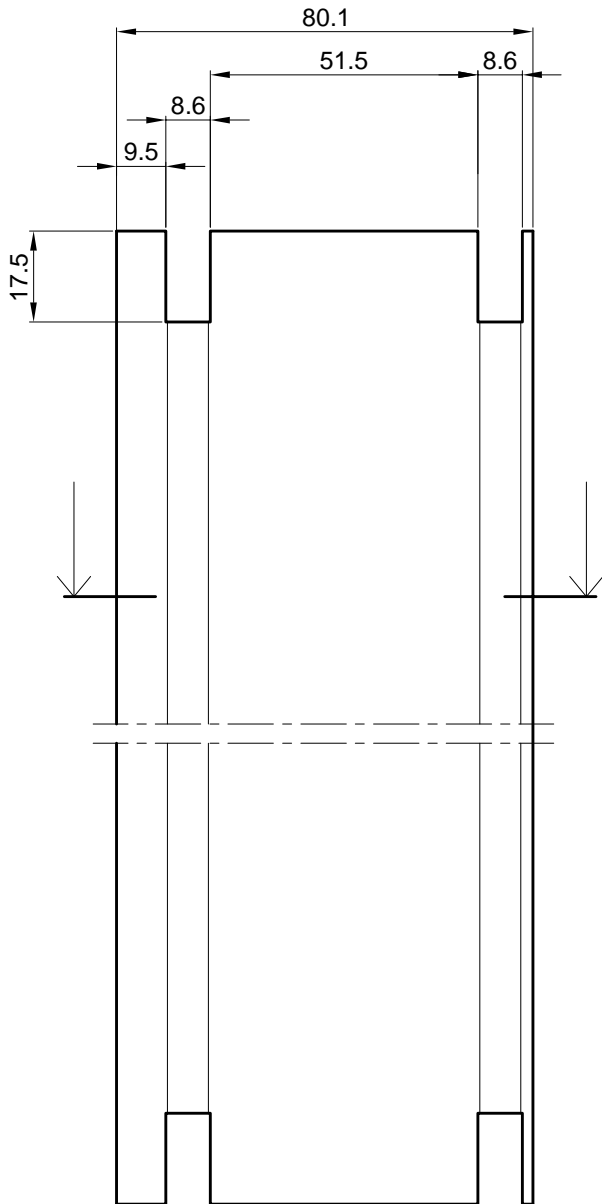


čel. pocinčani profil 40x20

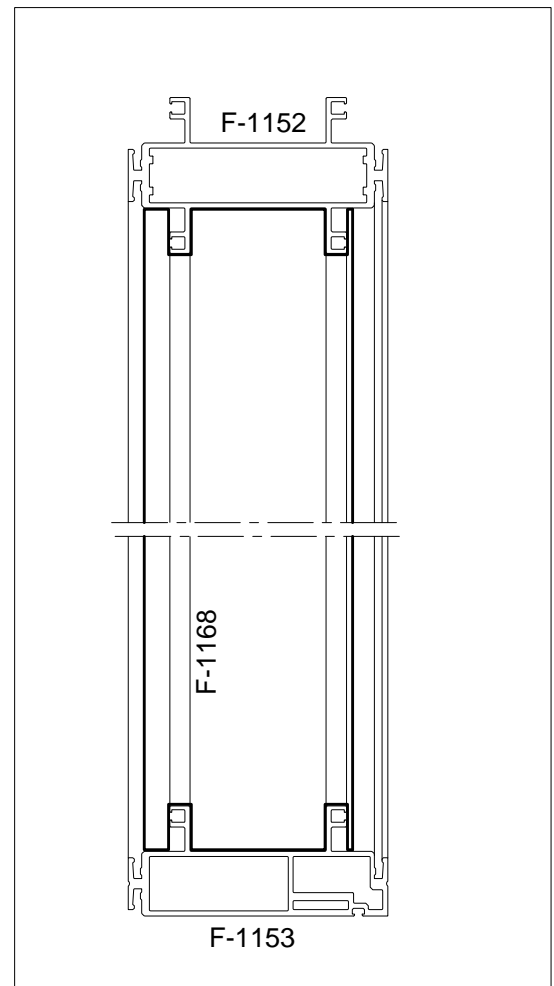
NADSVIJETLO VRATA-UGRADNJA ISPUNE
-REDOSLIJED UGRADNJE

1. Ugradnja okomitih umetaka od profila F-1168 poz.1
2. Ugradnja ispune
3. Ugradnja vodoravnih lajsni F-1156 poz.2
4. Ugradnj okomitih lajsni F-1167 poz.3

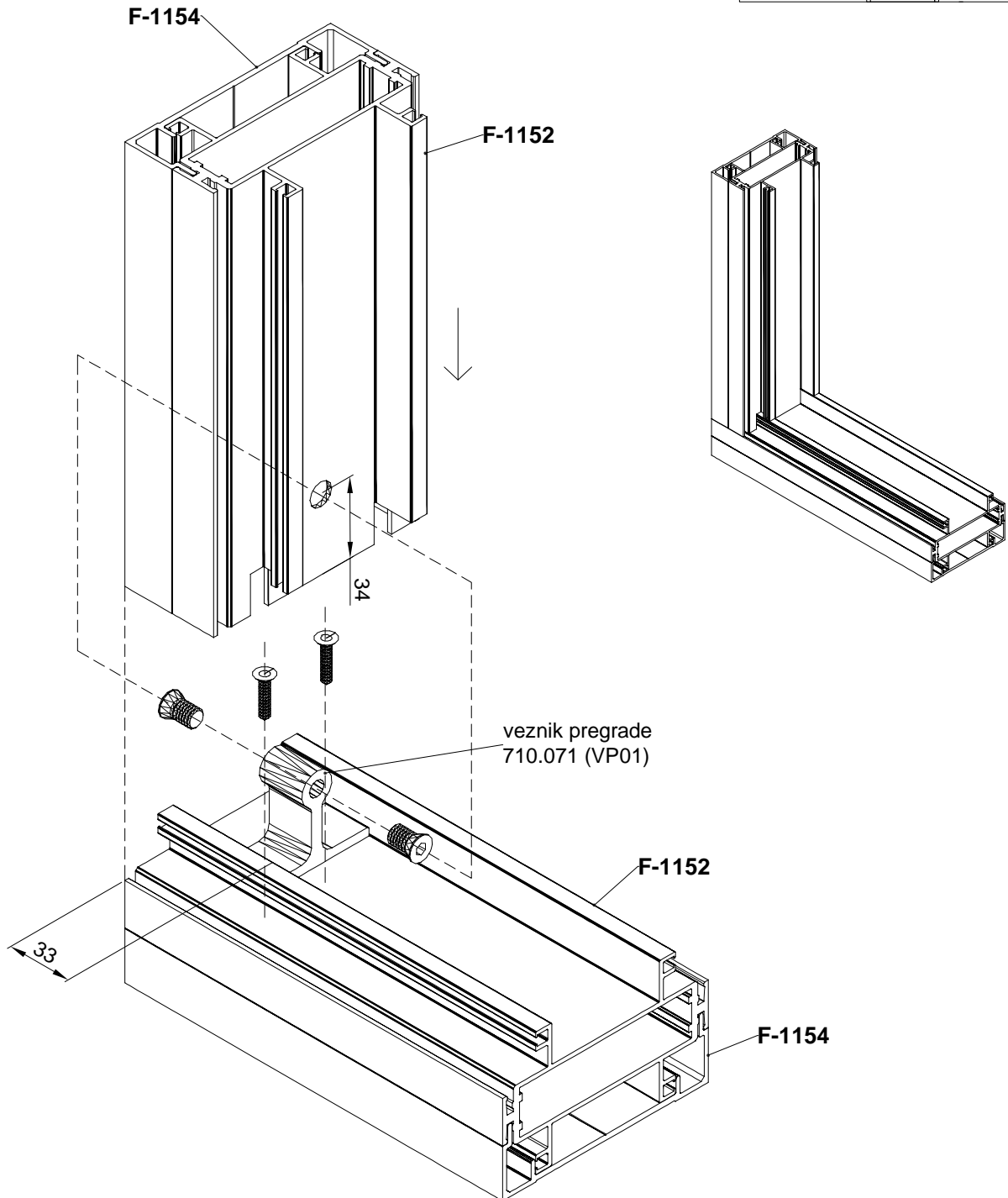
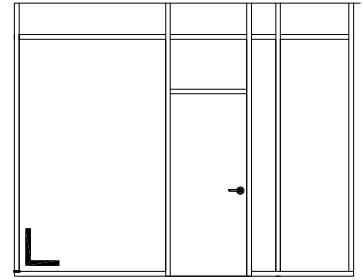




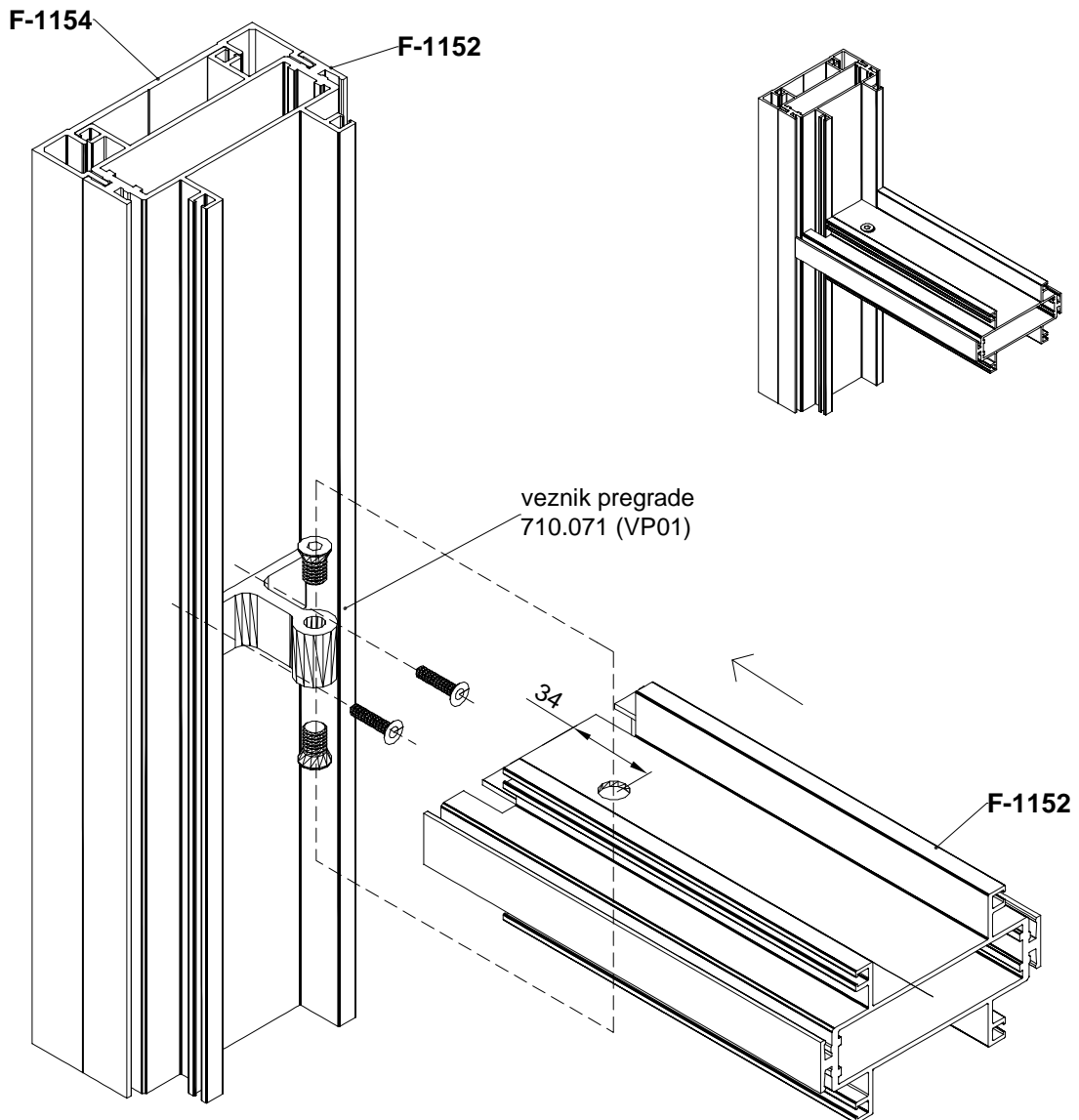
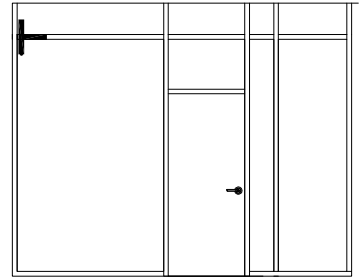
OBRADA PROFILA F-1168 U NADSVIJETLU
 VRATA(obostrano) PREMA PROFILU F-1152 I F-1153
 -OBRADU RADITI SNOPOM GLODALA
220.009 (GL1-pregrade)

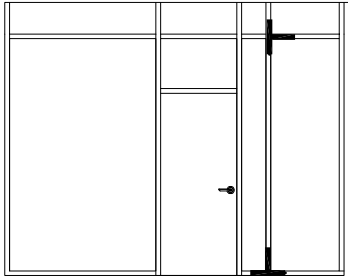


DETALJI SPAJANJA PREGRADE

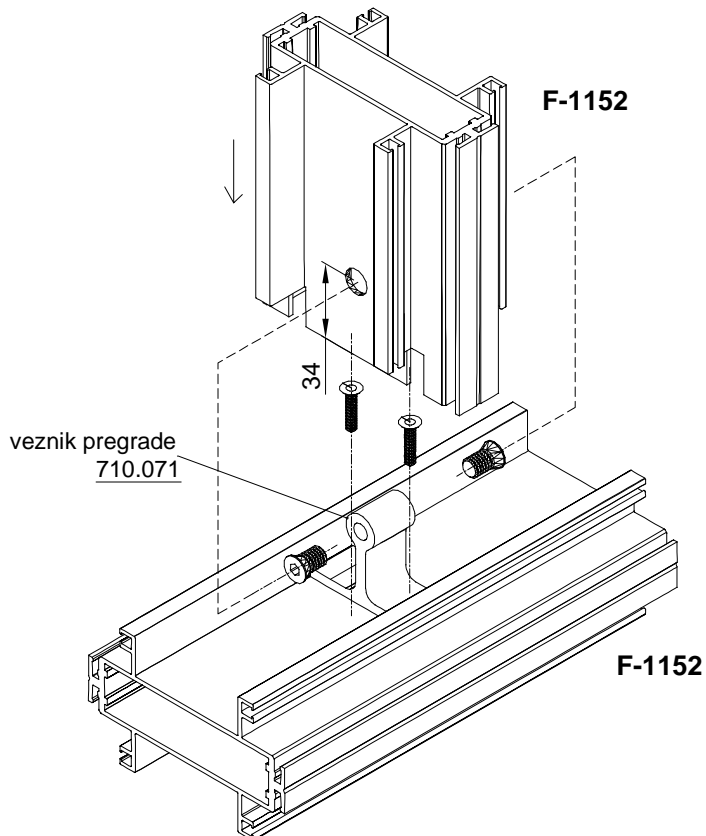
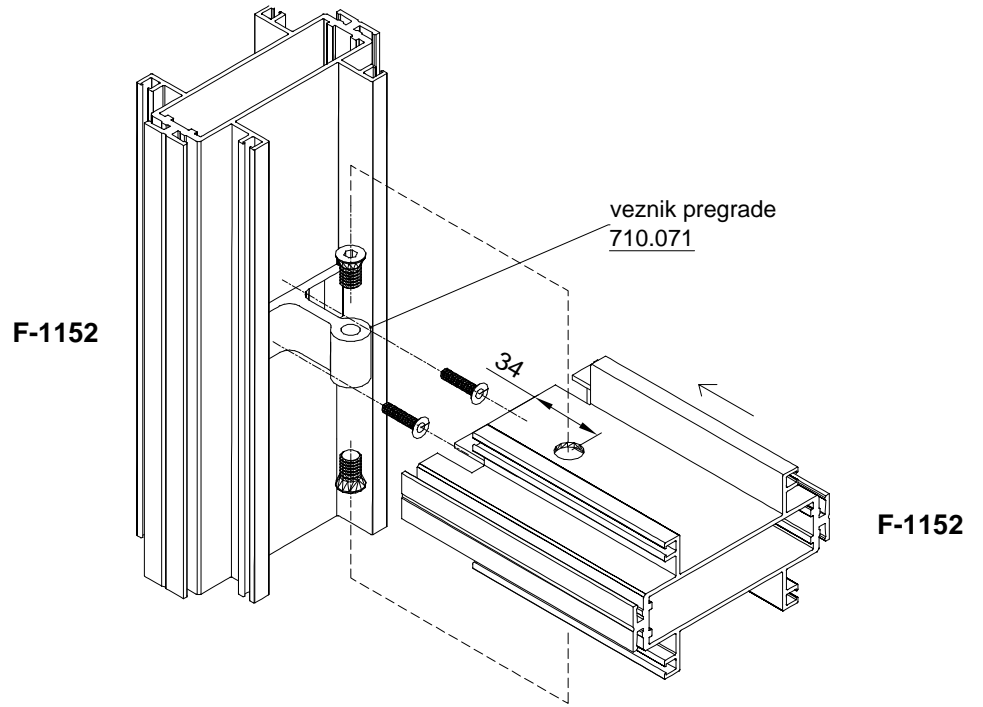


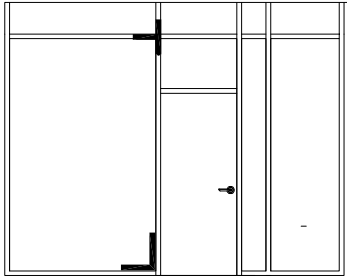
DETALJI SPAJANJA PREGRADE



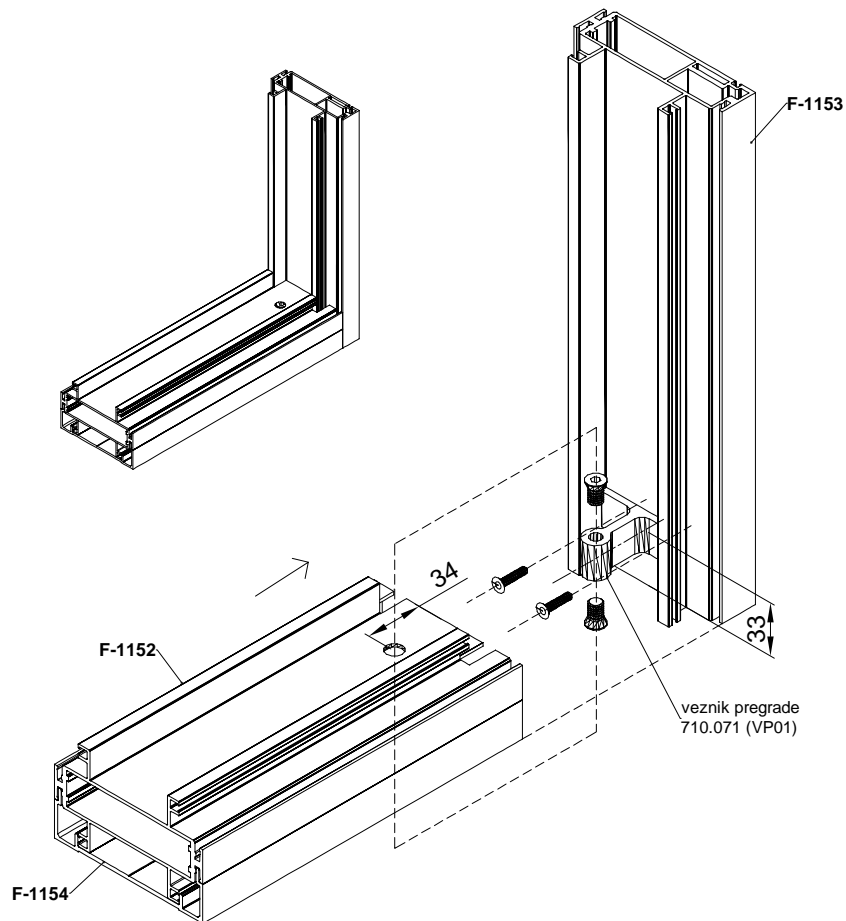
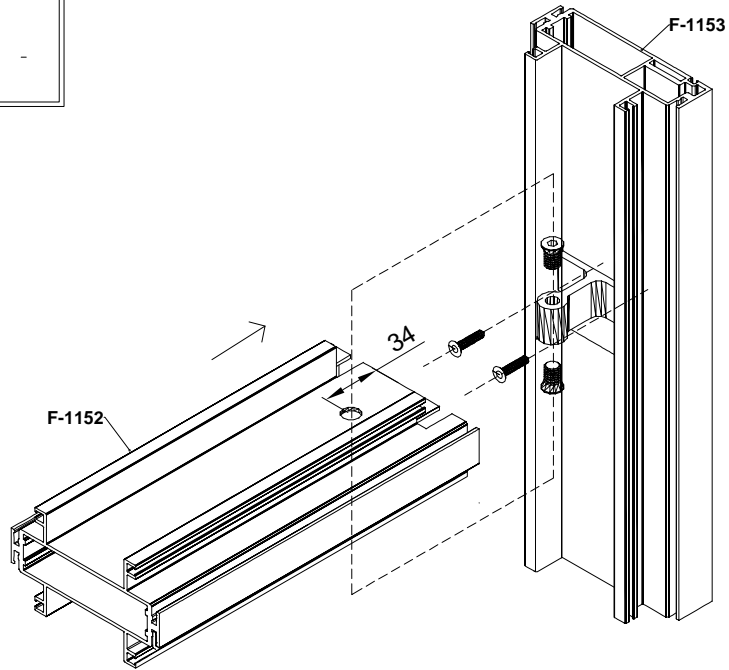


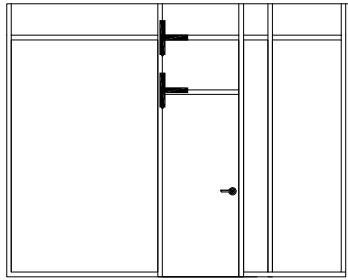
DETALJI SPAJANJA PREGRADE



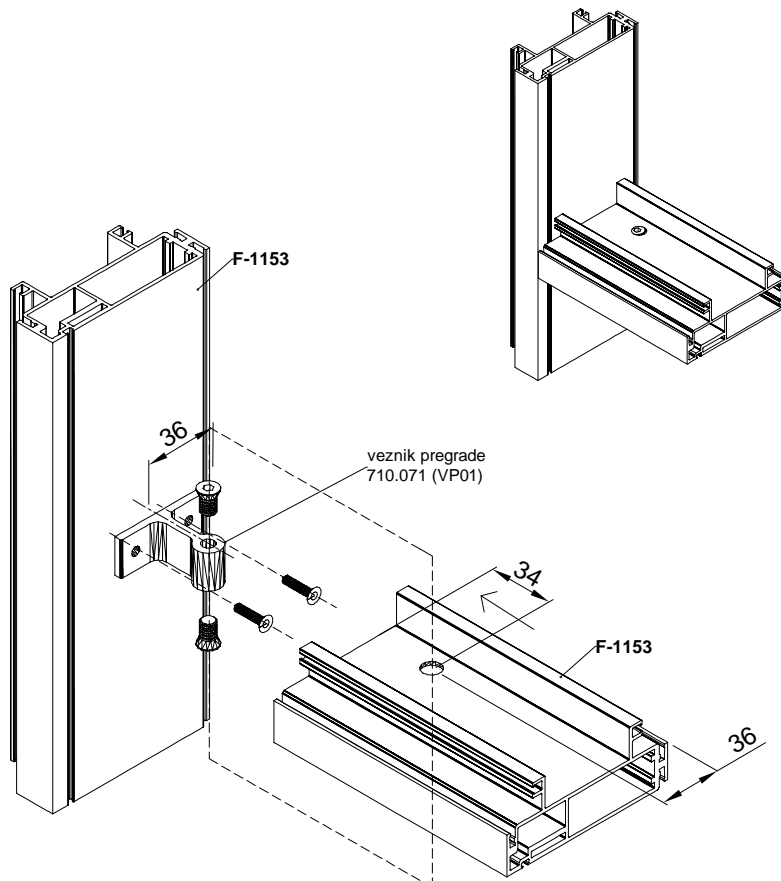
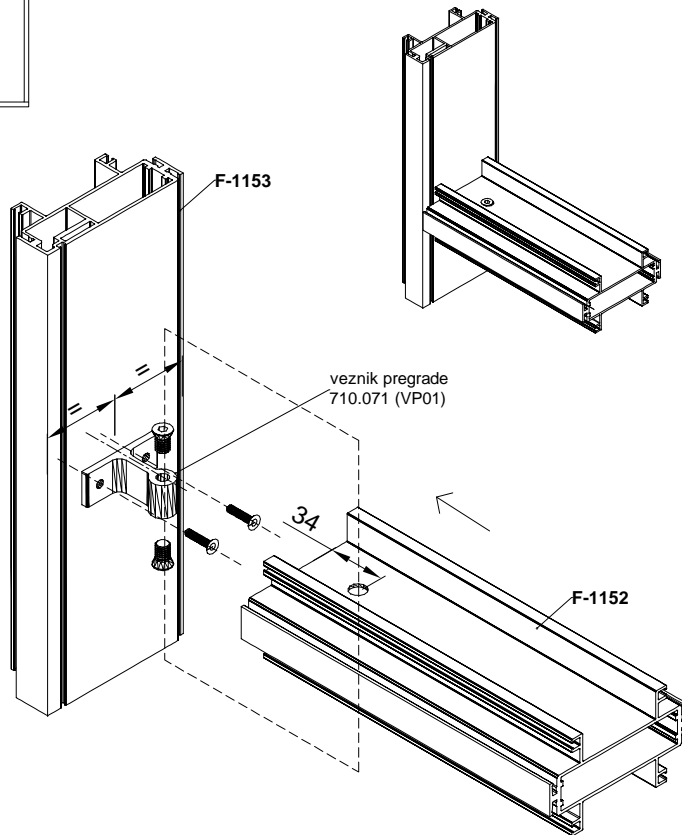


DETALJI SPAJANJA PREGRADE

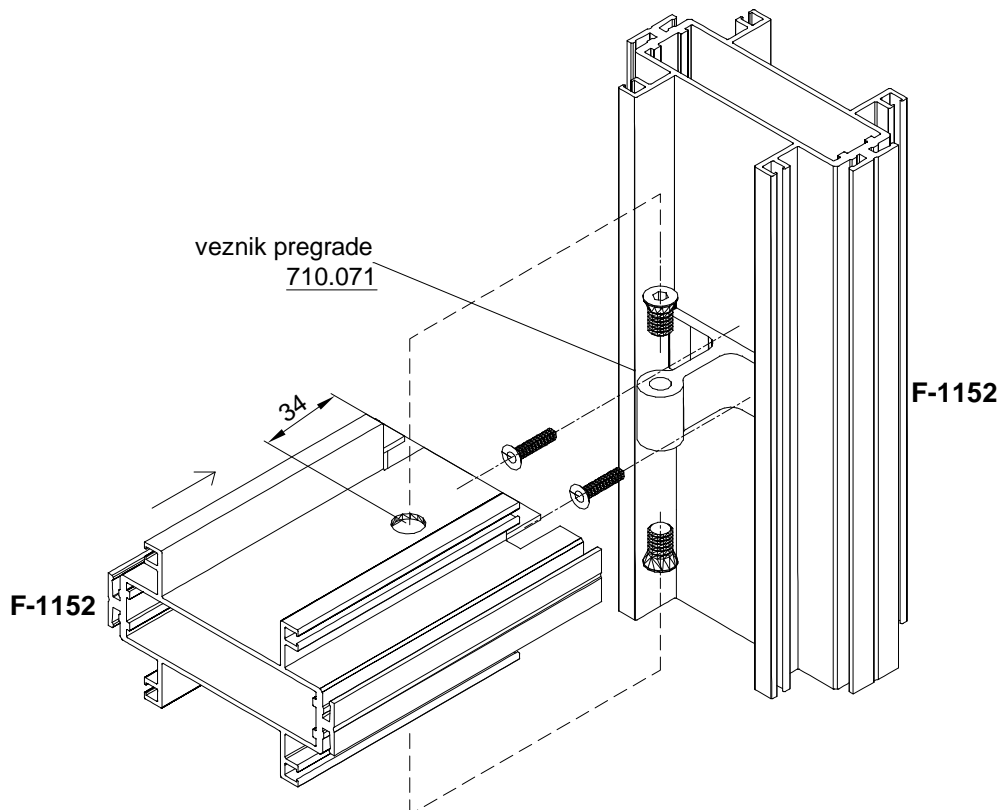
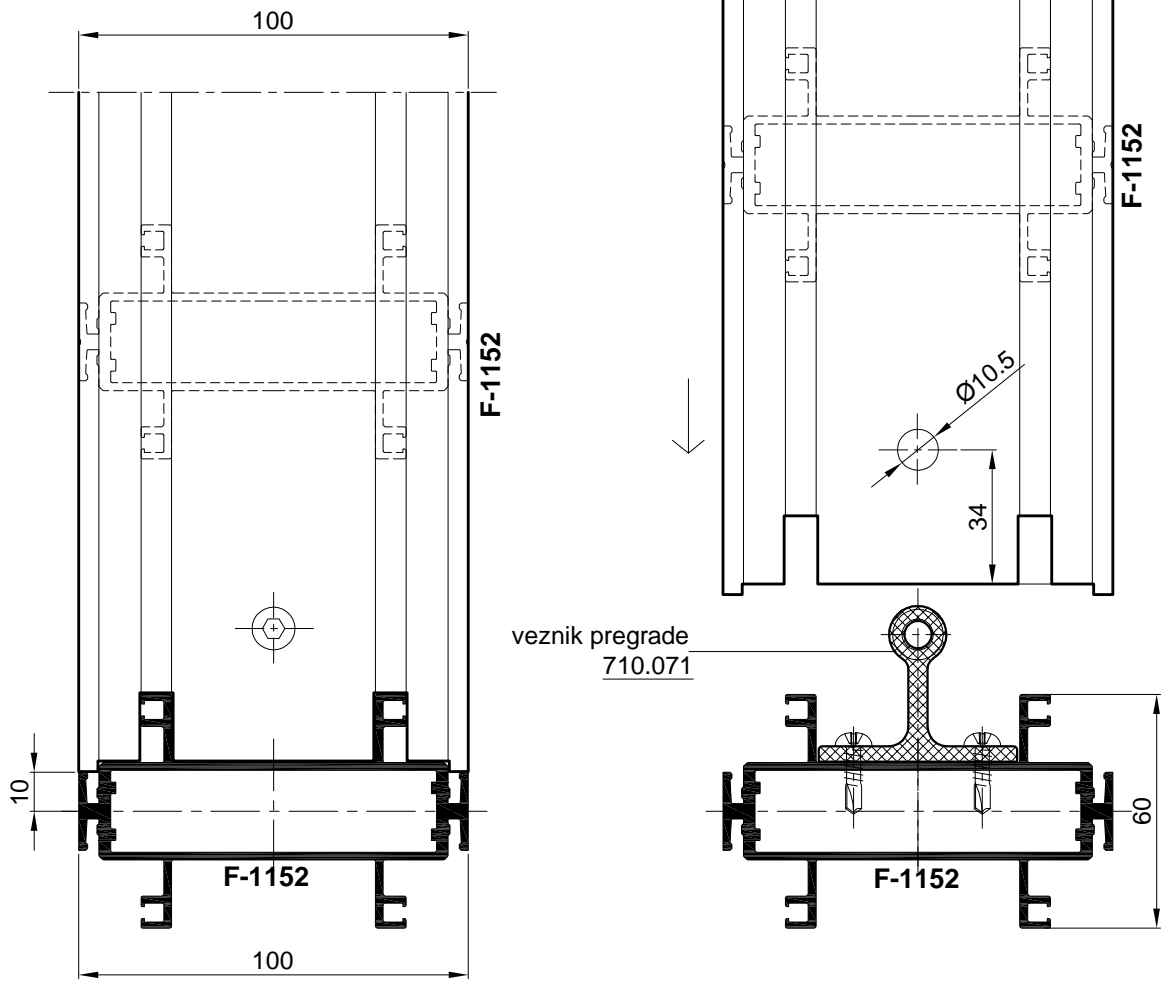


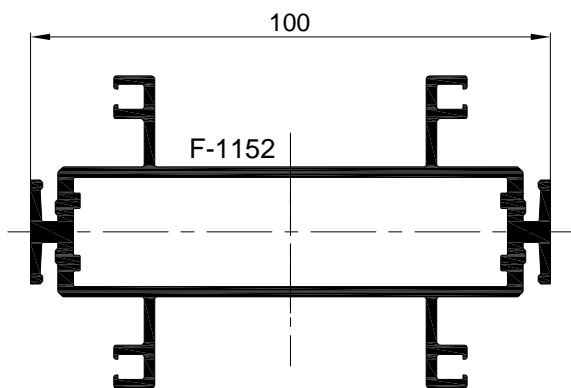
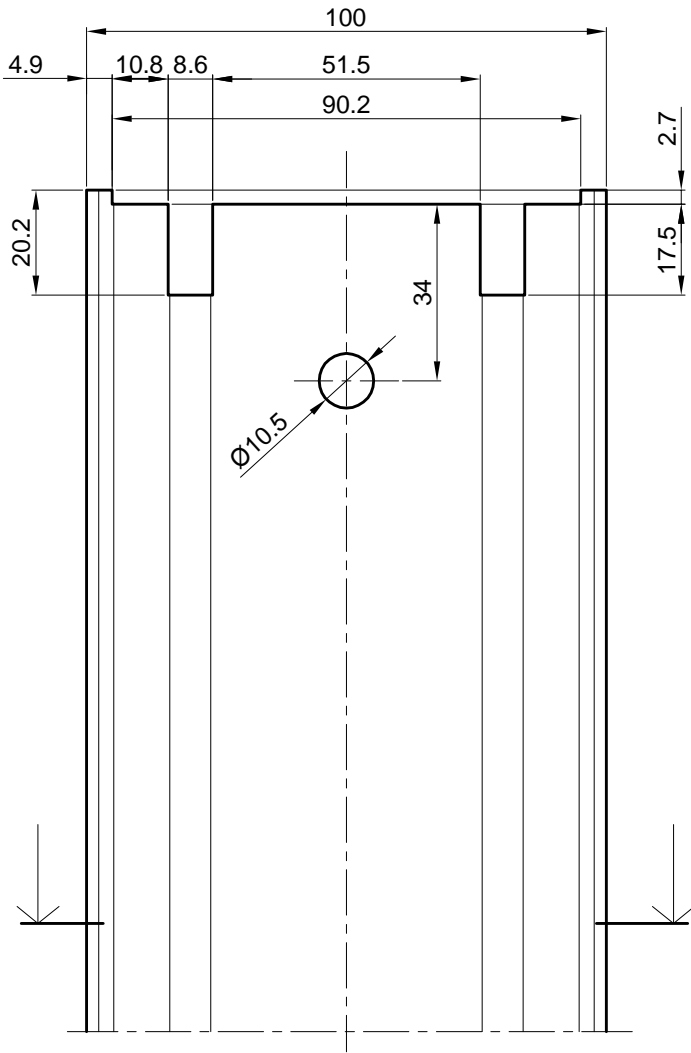


DETALJI SPAJANJA PREGRADE



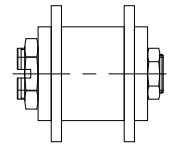
DETALJ SPAJANJA PROFILA F-1152 VEZNIKOM 710.071 (VP01)



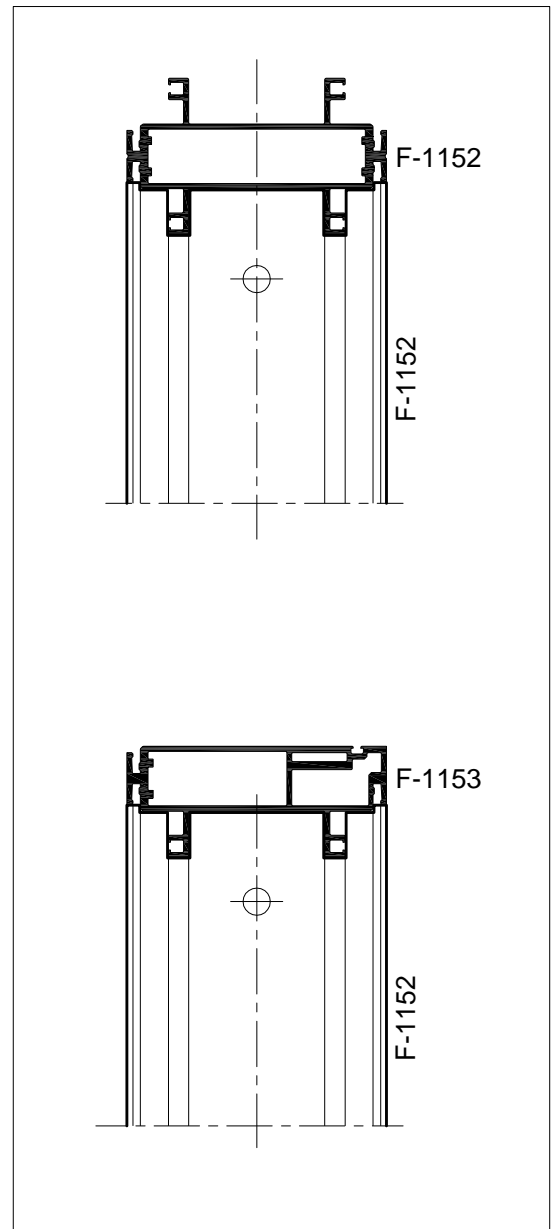


OBRADA PROFILA F-1152 PREMA
PROFILIMA F-1152 i F-1153

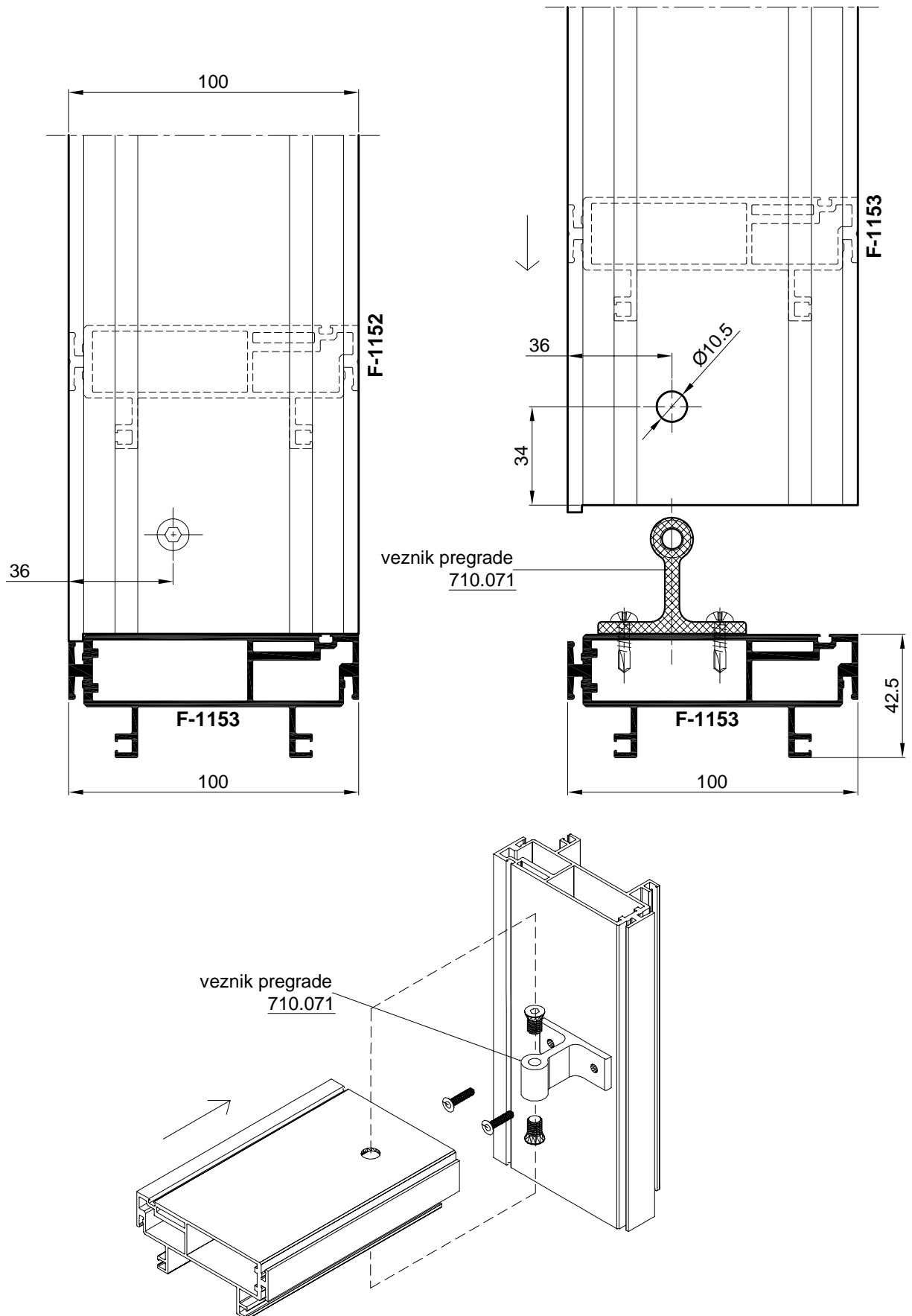
-OBRADU RADITI SNOPIOM GLODALA
220.009 (GL1-pregrade)

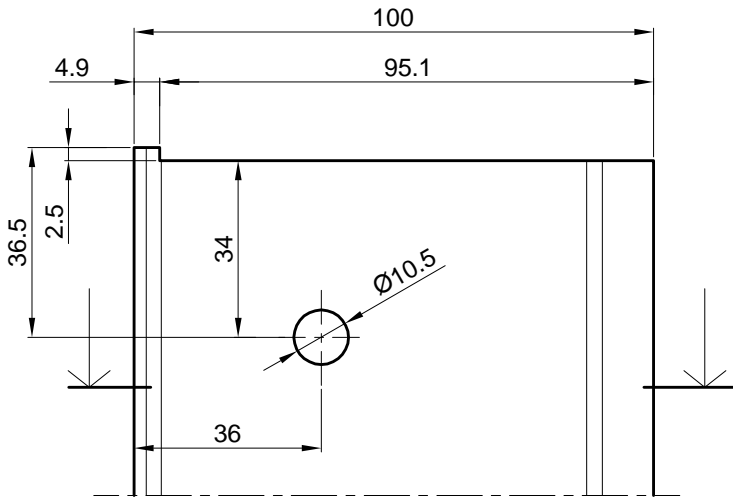


sноп глодала -220.009

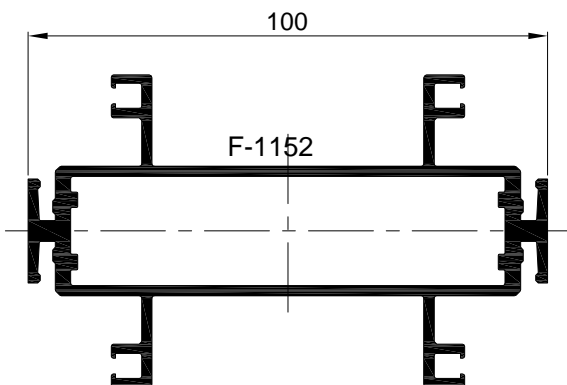
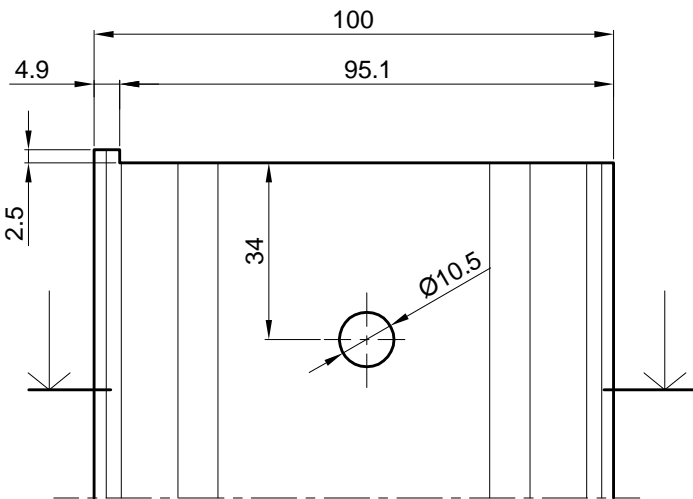
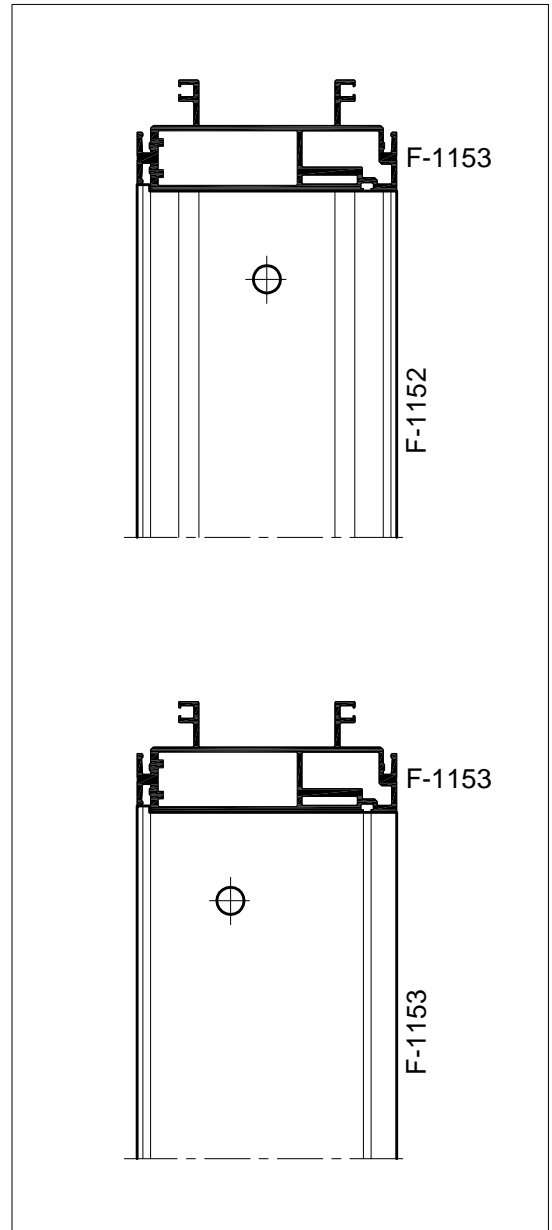
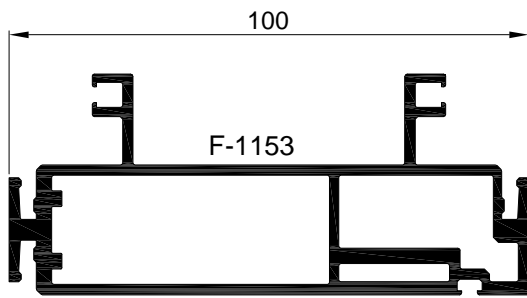


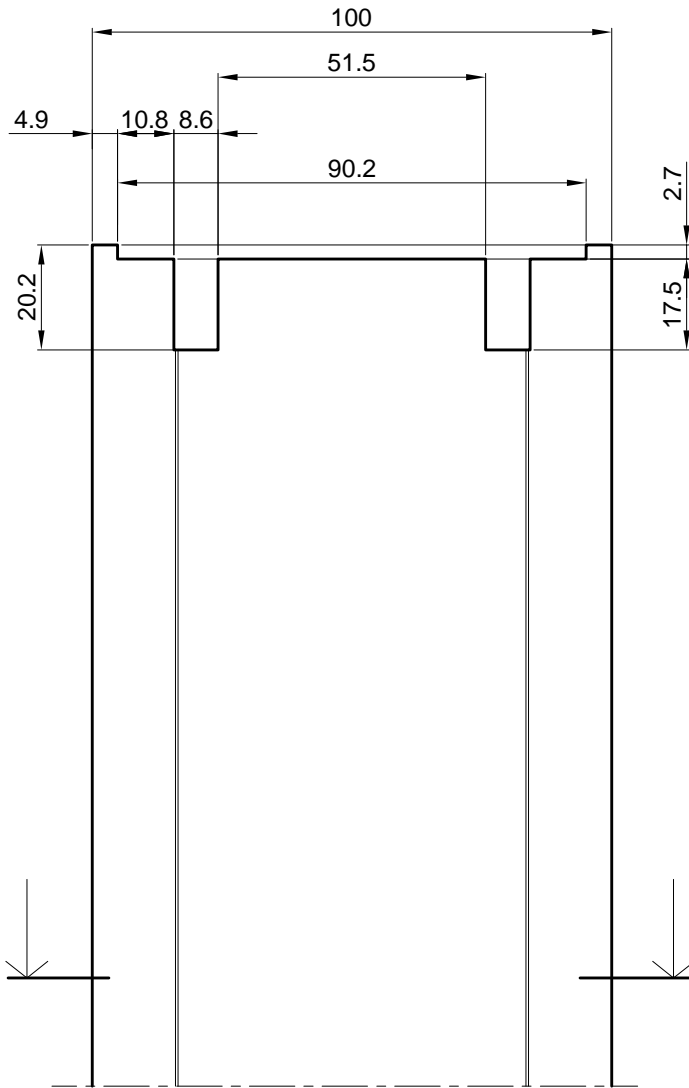
DETALJ SPAJANJA PROFILA F-1153 VEZNIKOM 710.071 (VP01)





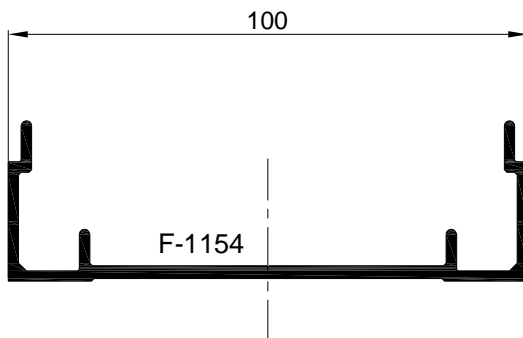
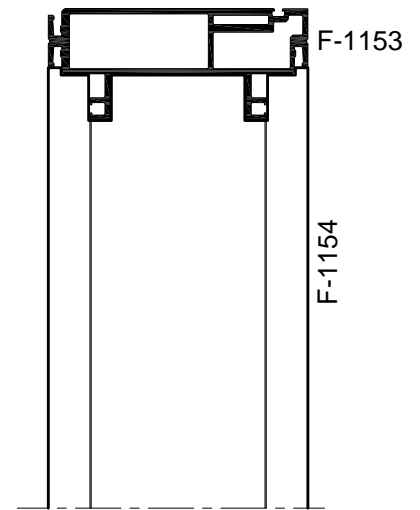
OBRADA PROFILA F-1152 I F-1153
PREMA PROFILU F-1153



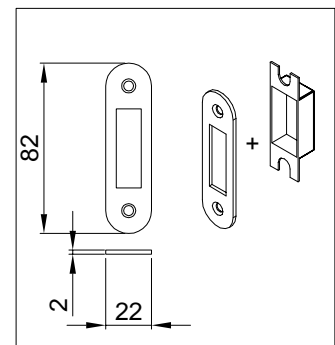
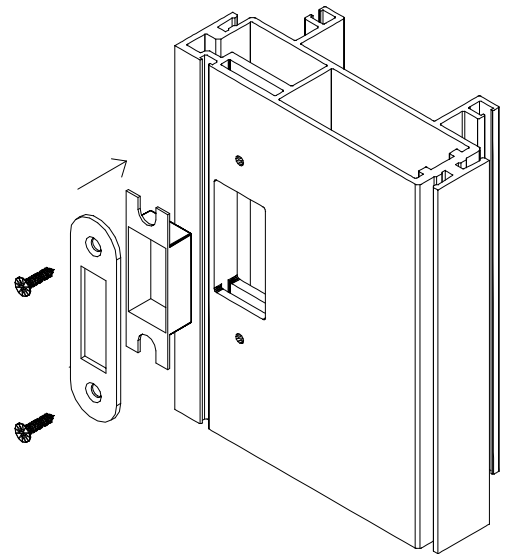
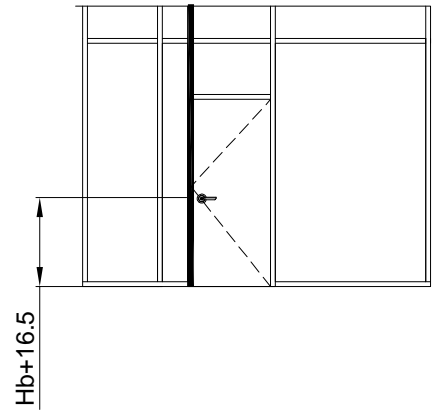
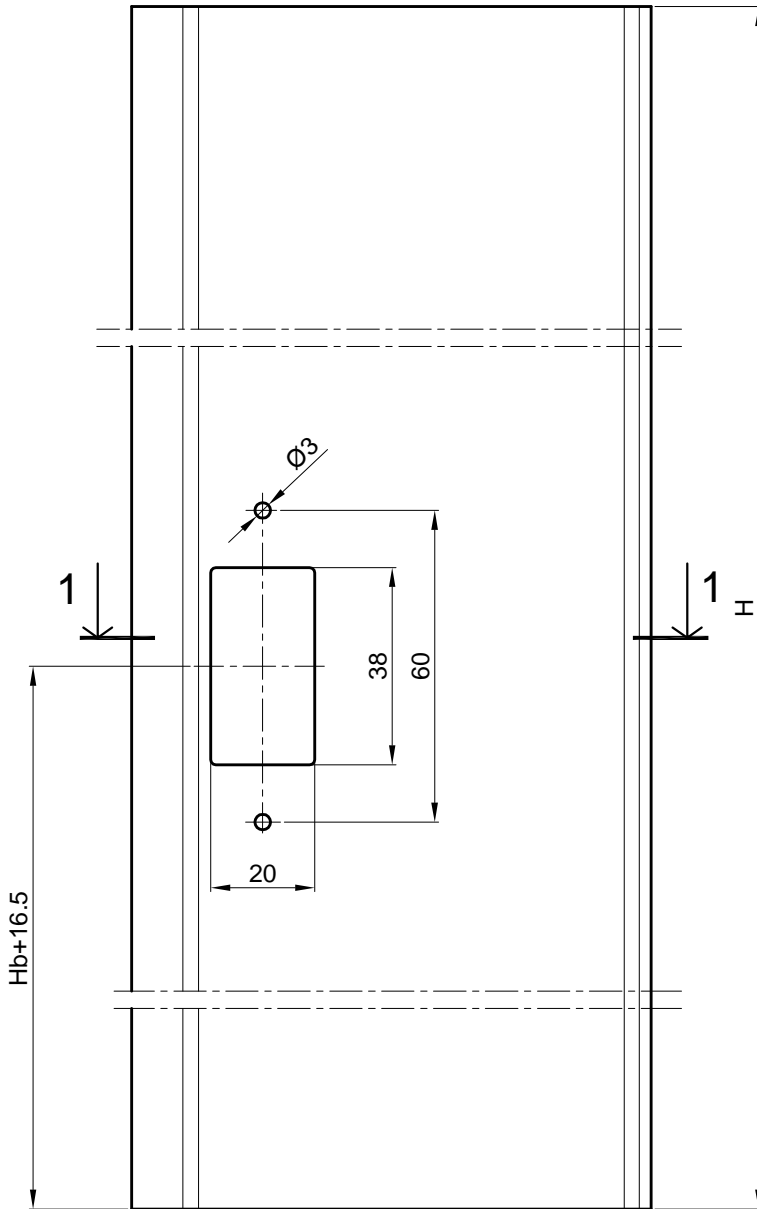


OBRADA PROFILA F-1154 PREMA
PROFILU F-1153

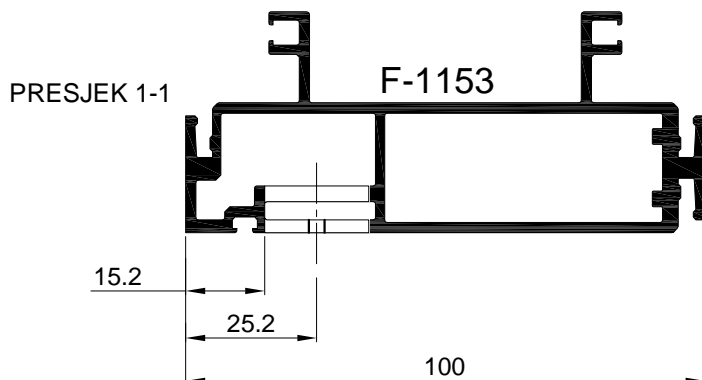
-OBRADU RADITI SNOPOM GLODALA
GL-1 PREGRADE



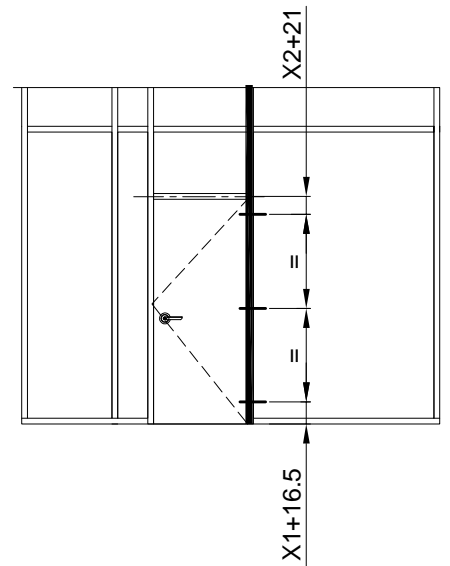
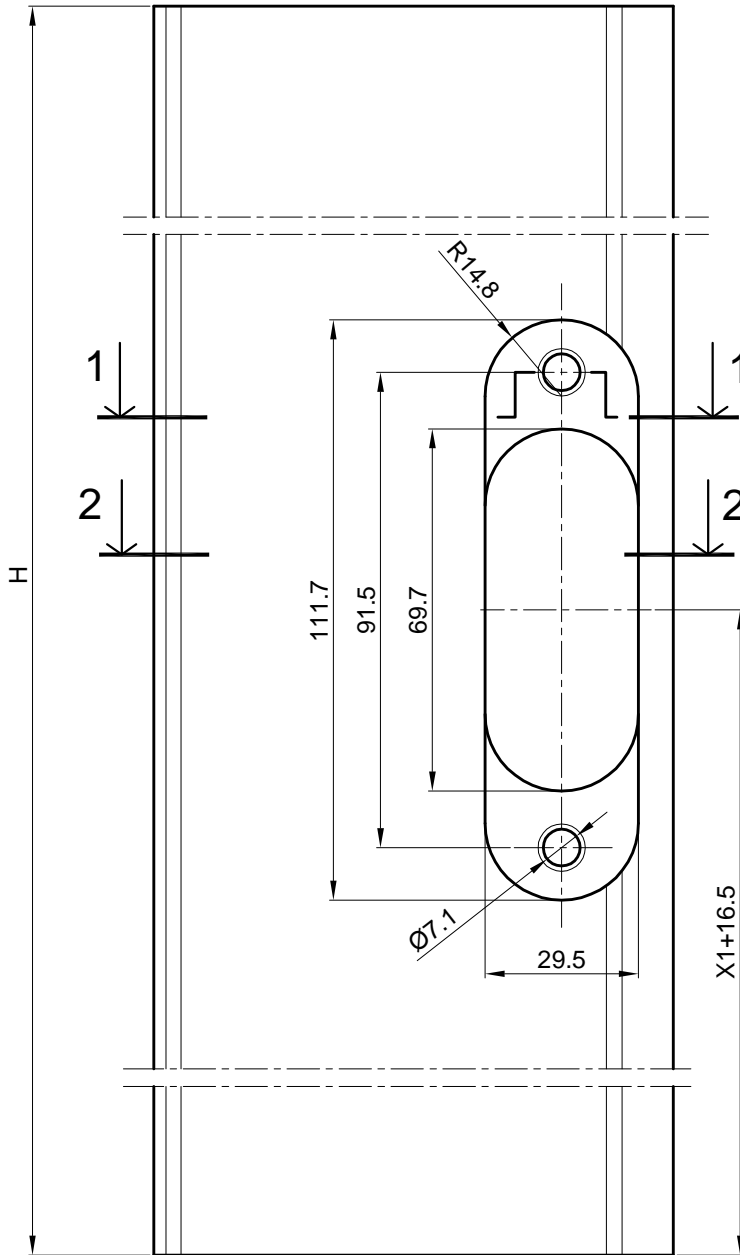
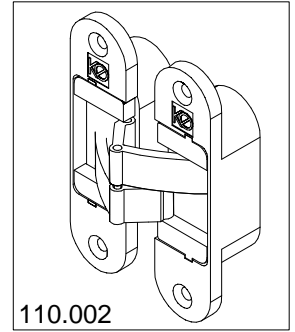
OBRADA PROFILA F-1153 (NA STRANI BRAVE)
ZA PRIHVAT ŠILDA HCS-SB-E F69 S PODMETAČEM



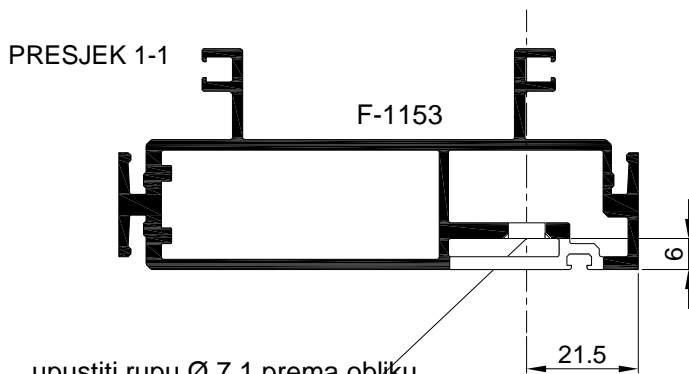
Šild HCS-SB-E F 69
s podmetačem



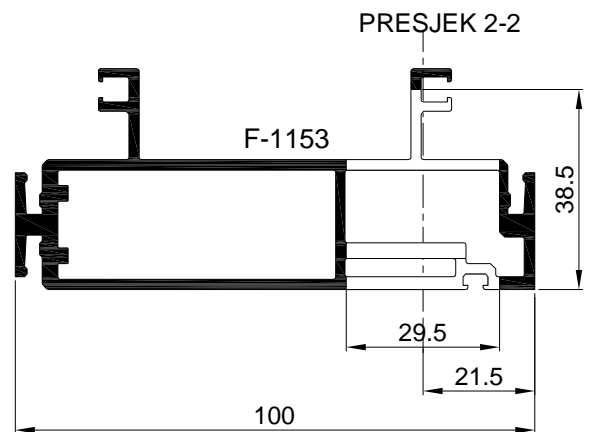
OBRADA PROFILA F-1153 ZA PRIHVAT
SKRIVENE BAGLAME Koblenz-Kubica 6700-110.002



POLOŽAJI OBRADJE ZA BAGLAMA

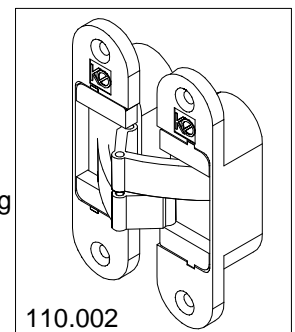
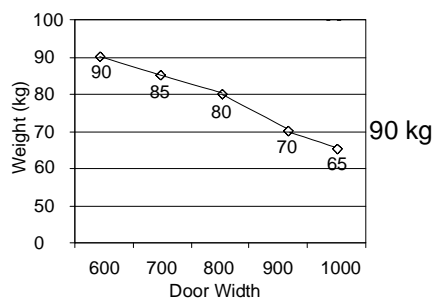
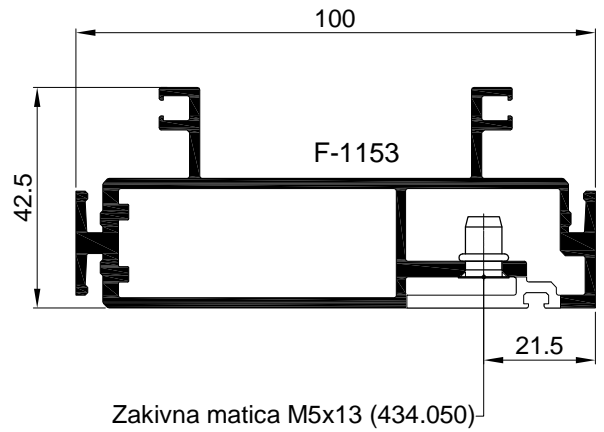
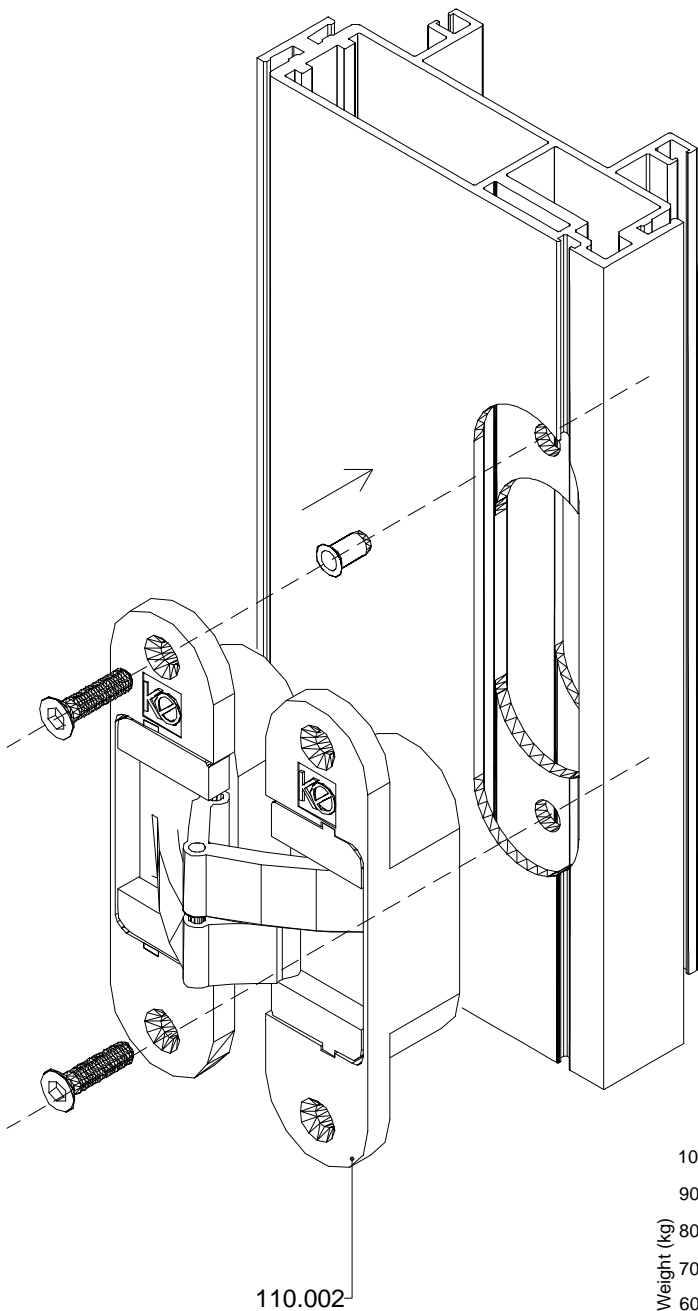


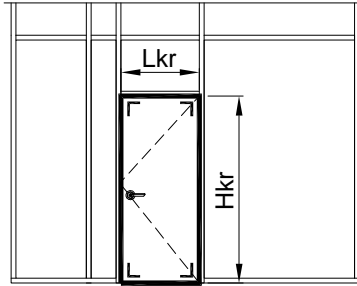
upustiti rupu Ø 7.1 prema obliku
zakivne matice M5x13-da se
glava ravna s profilom



UGRADNJA SKRIVENE BAGLAME Koblenz-Kubica 6700 (110.002) NA PROFIL F-1153

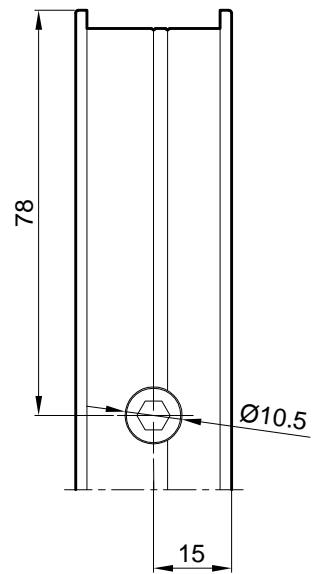
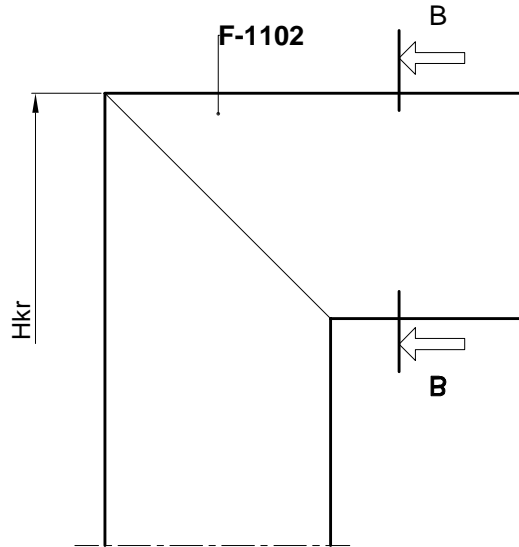
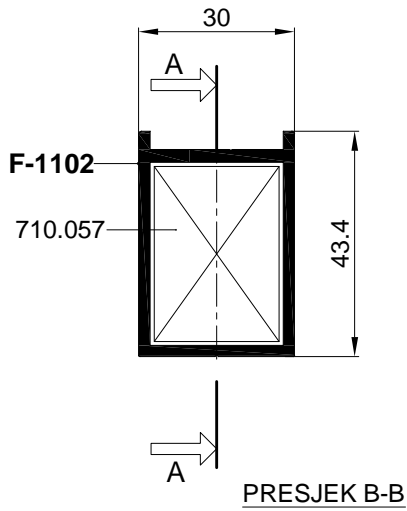
- Obavezna ugradnja zakivnih matica
- Za vrata do L=1000 mm i H=2700 mm te težine krila od 65-90 kg
- Tri baglame po krilu vrata
- Mogućnost podešavanja baglame u tri ose
- Otvaranje pod 180°



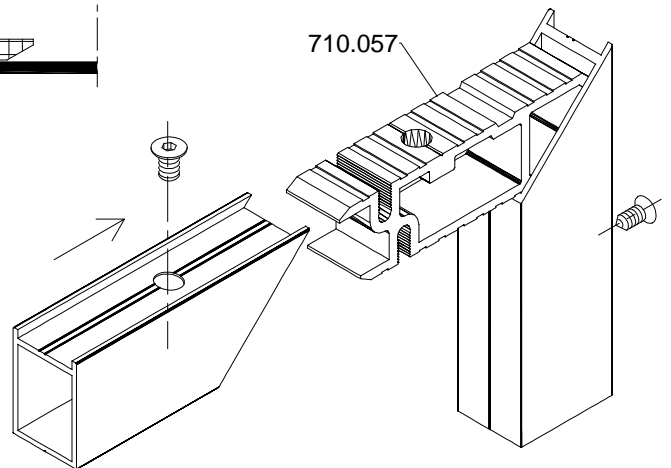
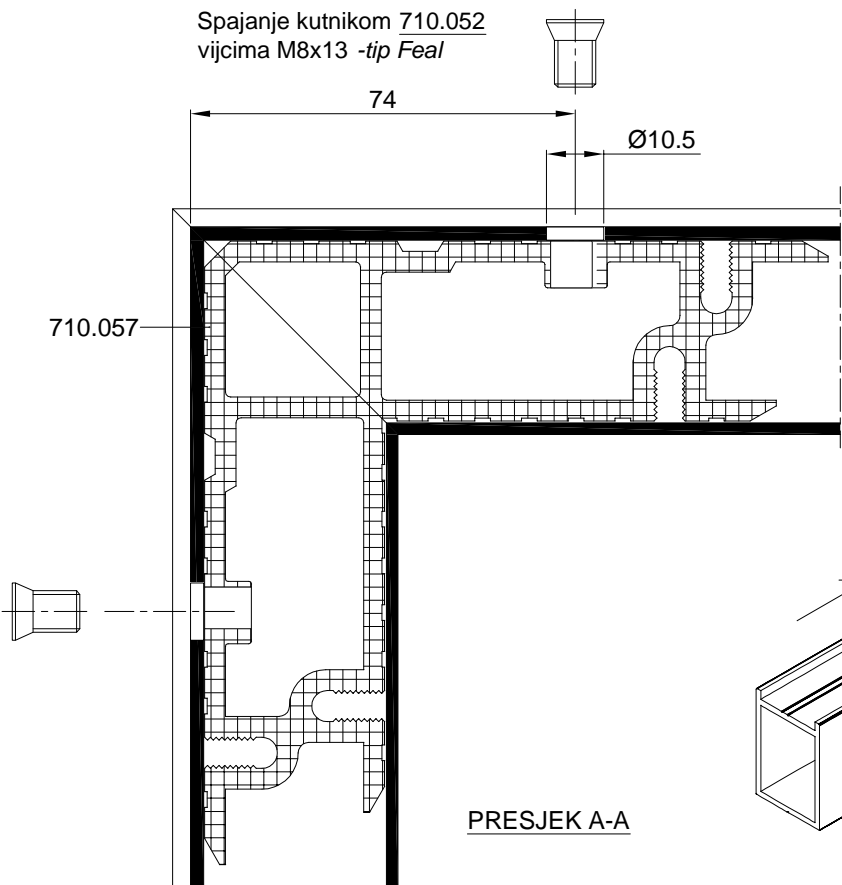


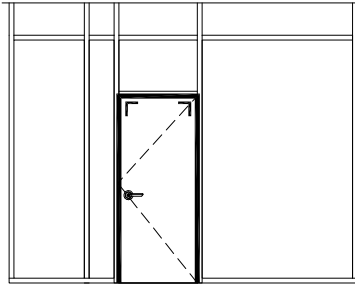
VRATA U PREGRADI

-Spajanje okvira F-1102 kutnicima 710.057 (K-0795/E)



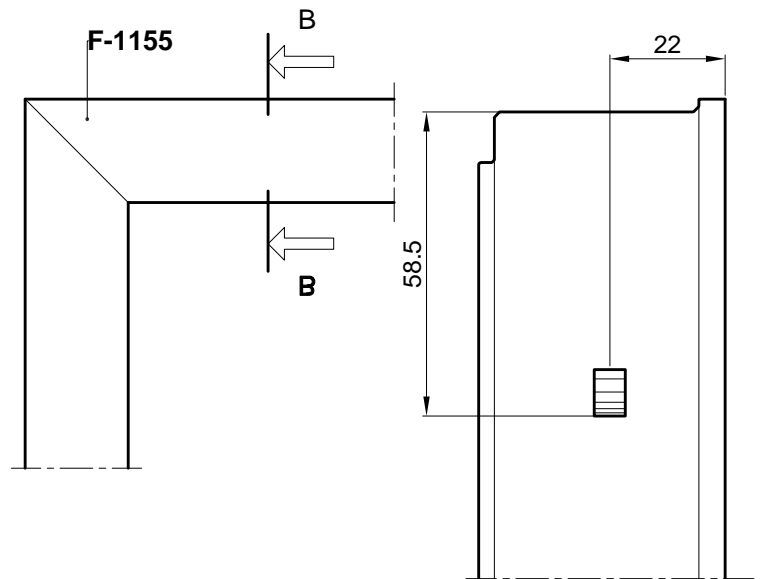
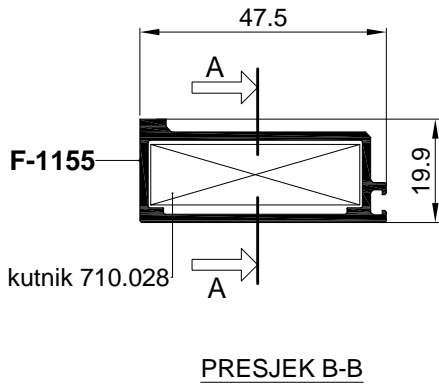
Spajanje kutnikom 710.052 vijcima M8x13 -tip Feal



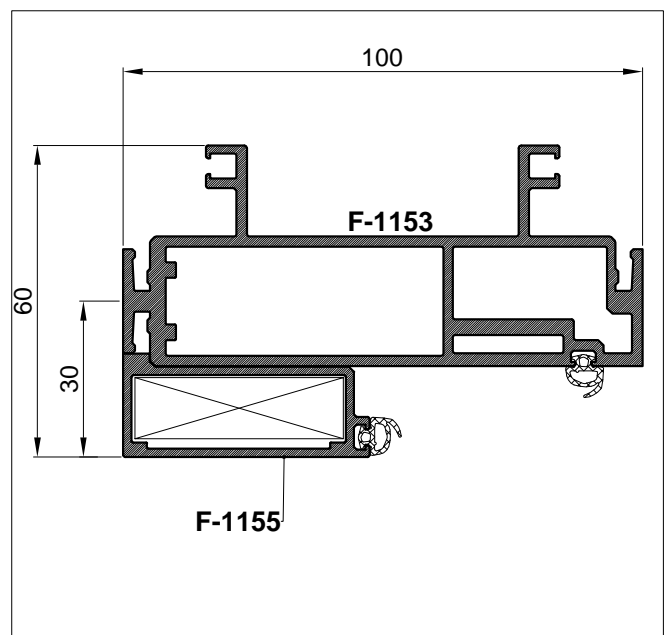
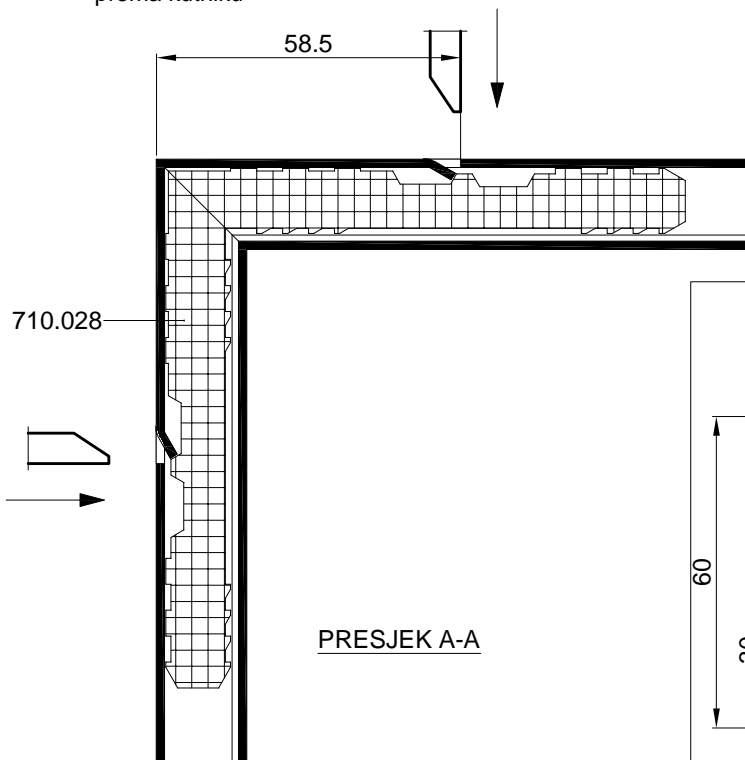


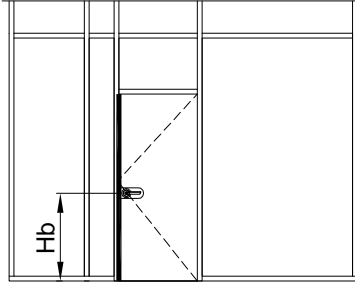
VRATA U PREGRADI

-Spajanje okvira dovratnika F-1155 kutnicima 710.028 (712.013)



Spajanje kutnikom 710.028
uprešavanjem stijenke profila
prema kutniku

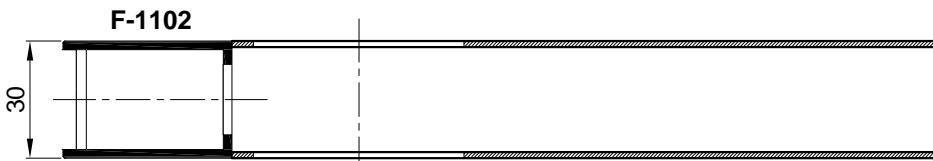
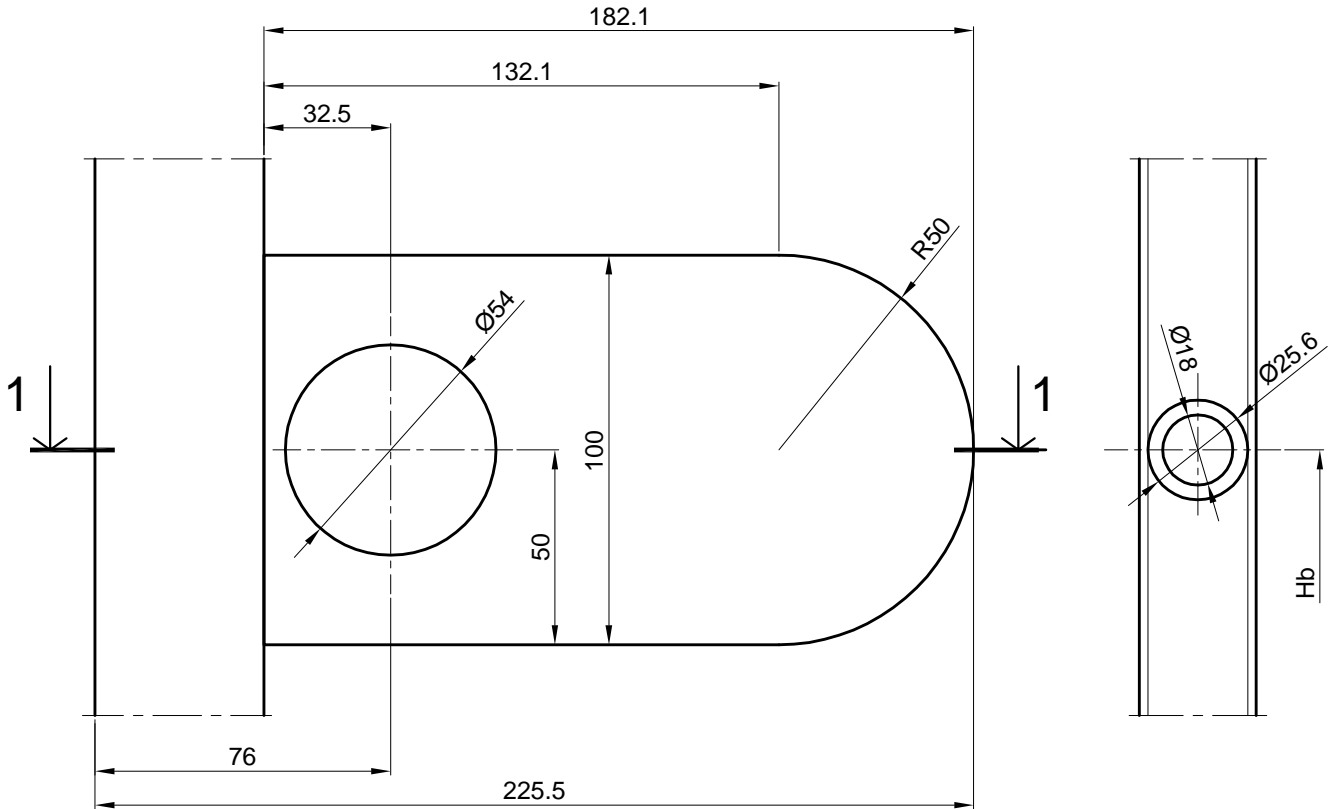




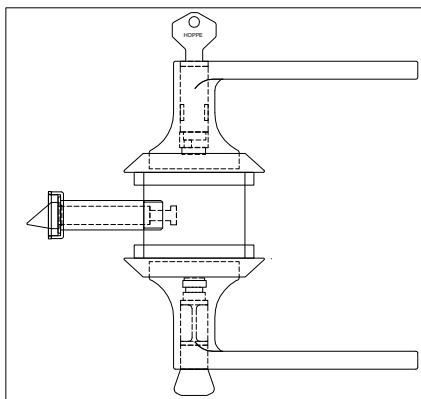
OBRADA ZA BRAVU

-Obrada za bravu Hoppe HCS-120.000

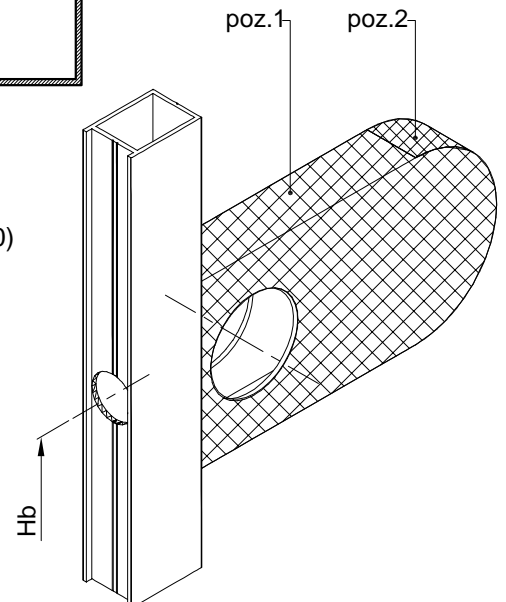
-Umetak za prihvat brave - u slučaju korištenja prozirne ispune,
(umetak se radi od profila F-0177(30x100)-poz.1 i F-0512(Ø100)-poz.2 ,
prema crtežu, te se na kraju zavari i fino prebrusi radi
lijepjenja stakla i vidljivosti

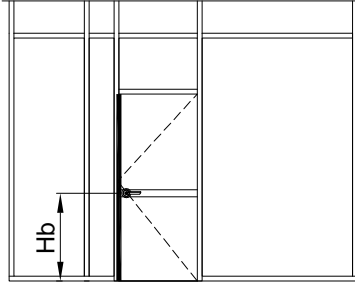


PRESJEK 1-1



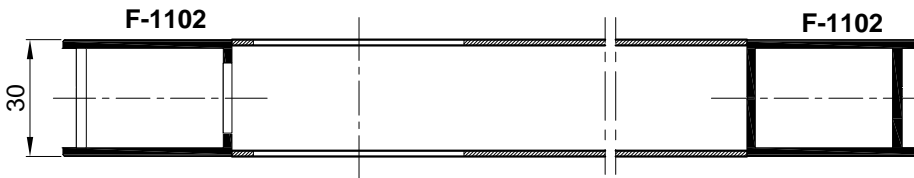
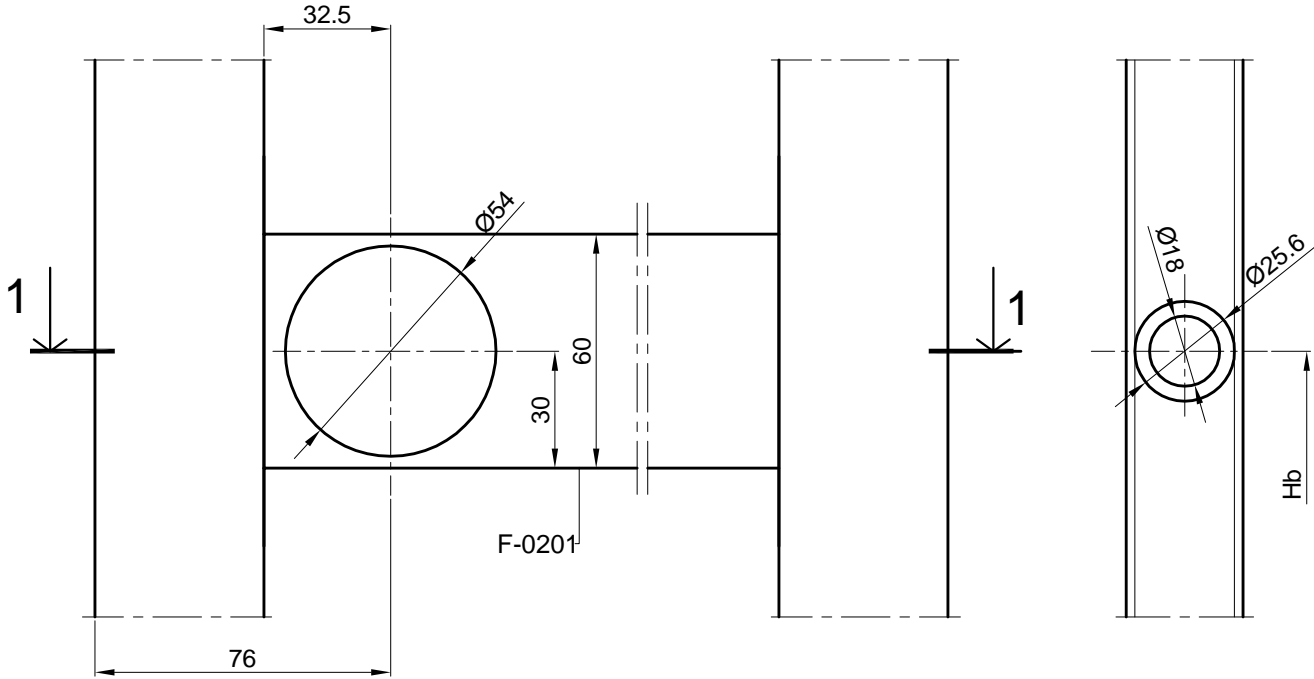
brava Hoppe HCS (120.000)
s jezičkom i prihvatnikom
jezička



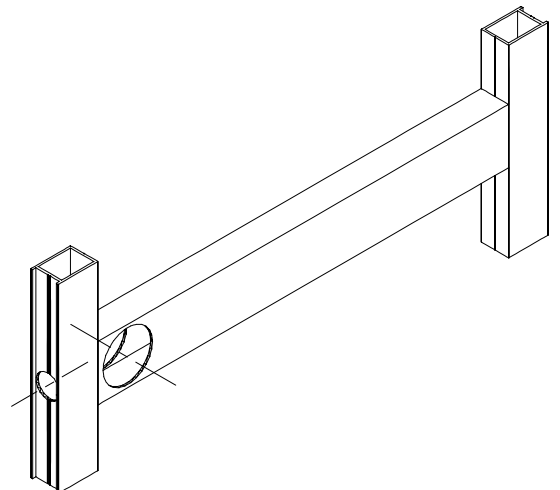
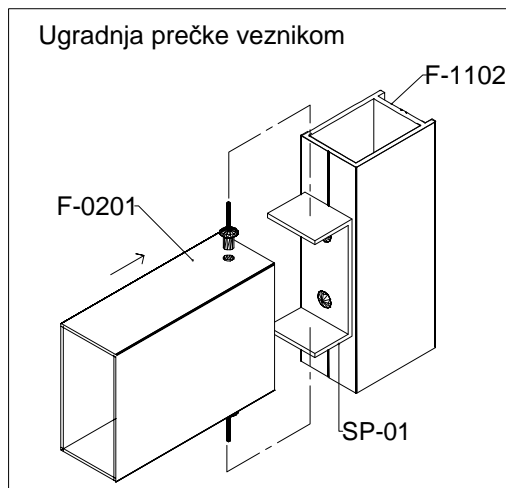
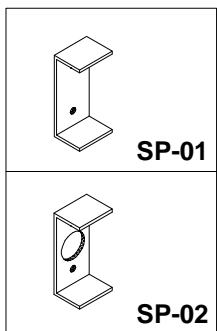


UGRADNJA PREČKE-OBRADA ZA BRAVU

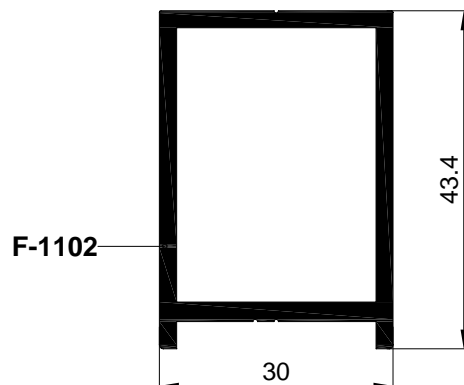
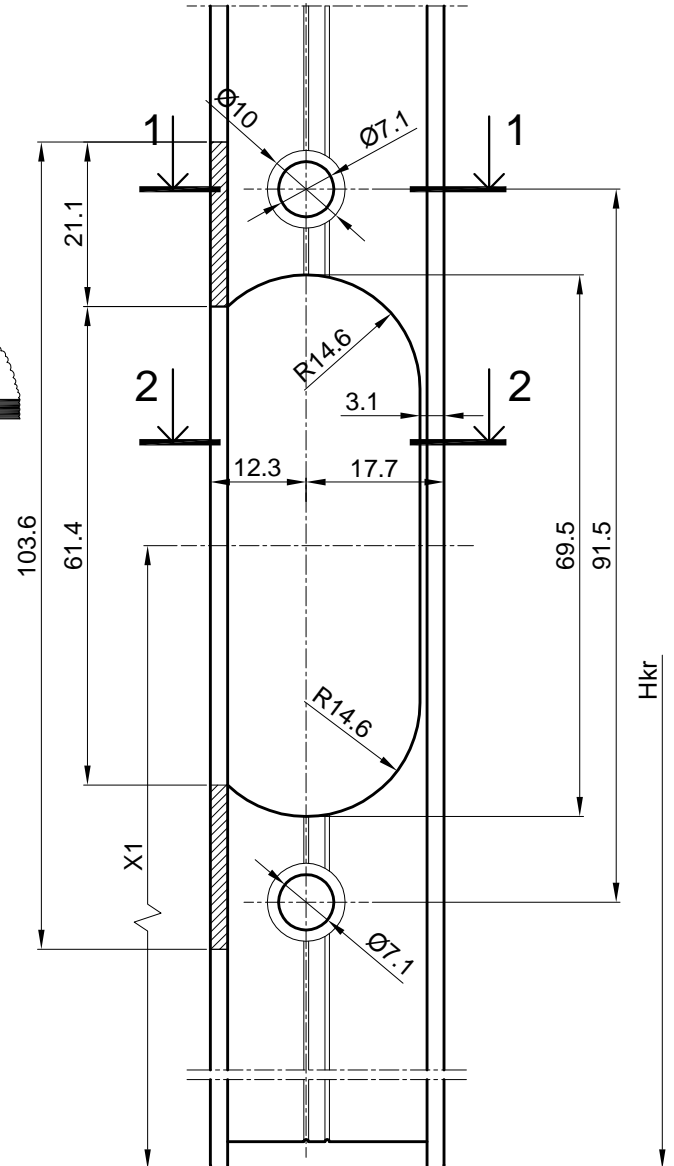
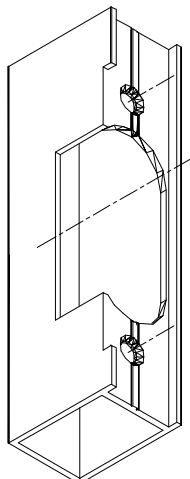
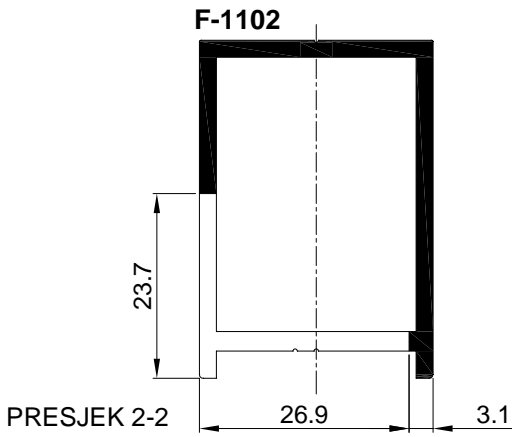
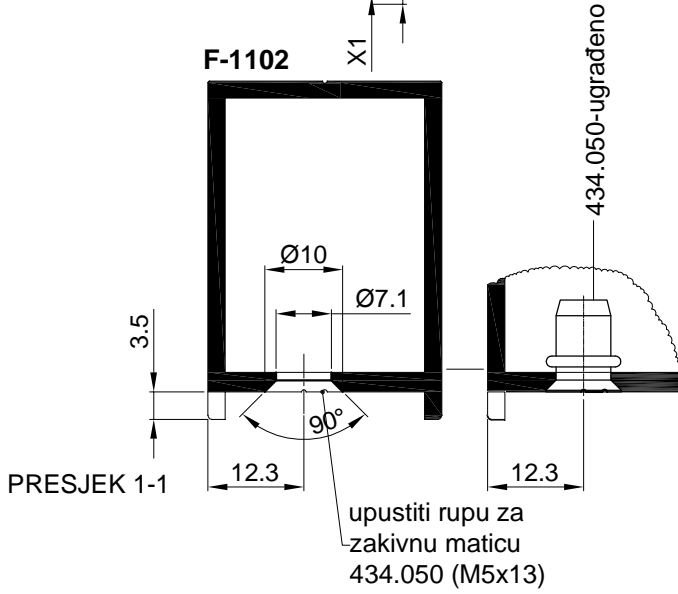
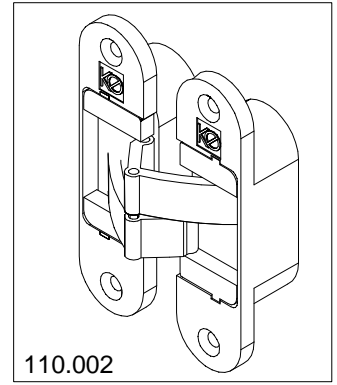
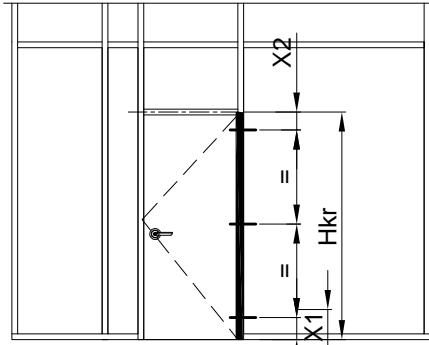
- Obrada za bravu Hoppe HCS-120.000
- Umetak za prihvat brave - u slučaju korištenja neprozirne ispune (umetak se radi kao prečka krila vrata od profila F-0201(30x60) a za veznike se koriste komadi art. SP01 i SP02).



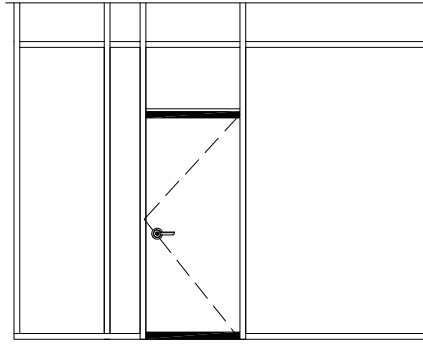
PRESJEK 1-1



OBRADA PROFILA KRILA VRATA F-1102
ZA PRIHVAT BAGLAMA Koblenz Kubica K6700-110.002

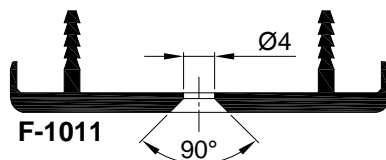
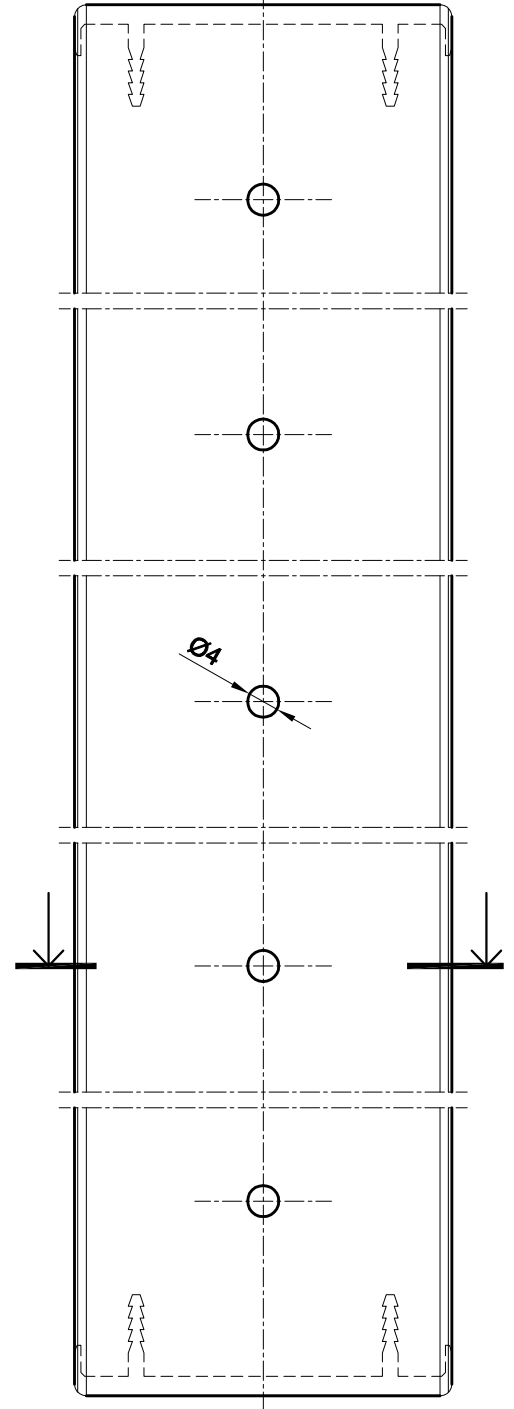
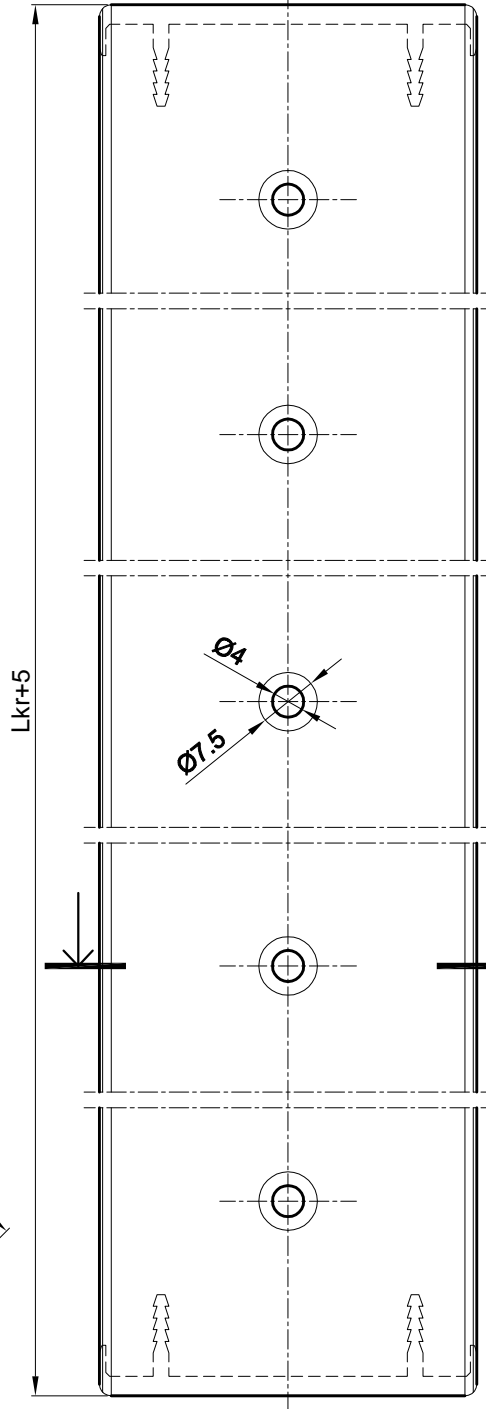
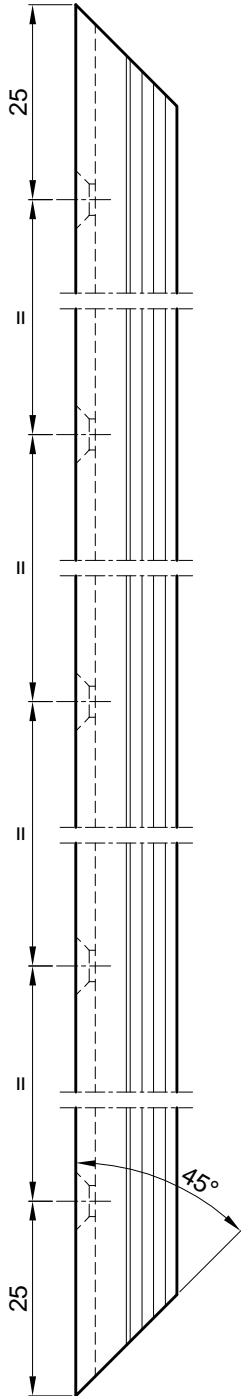


OBRADA NA PROFILU **F-1011**

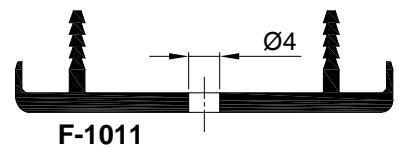


GORNJA LAJSNA

DONJA LAJSNA



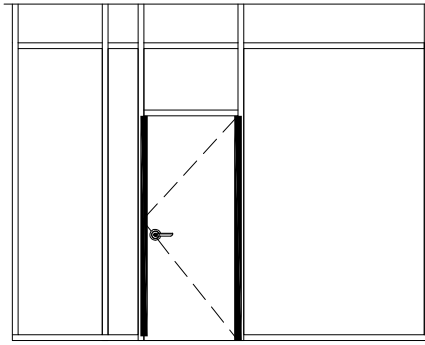
F-1011



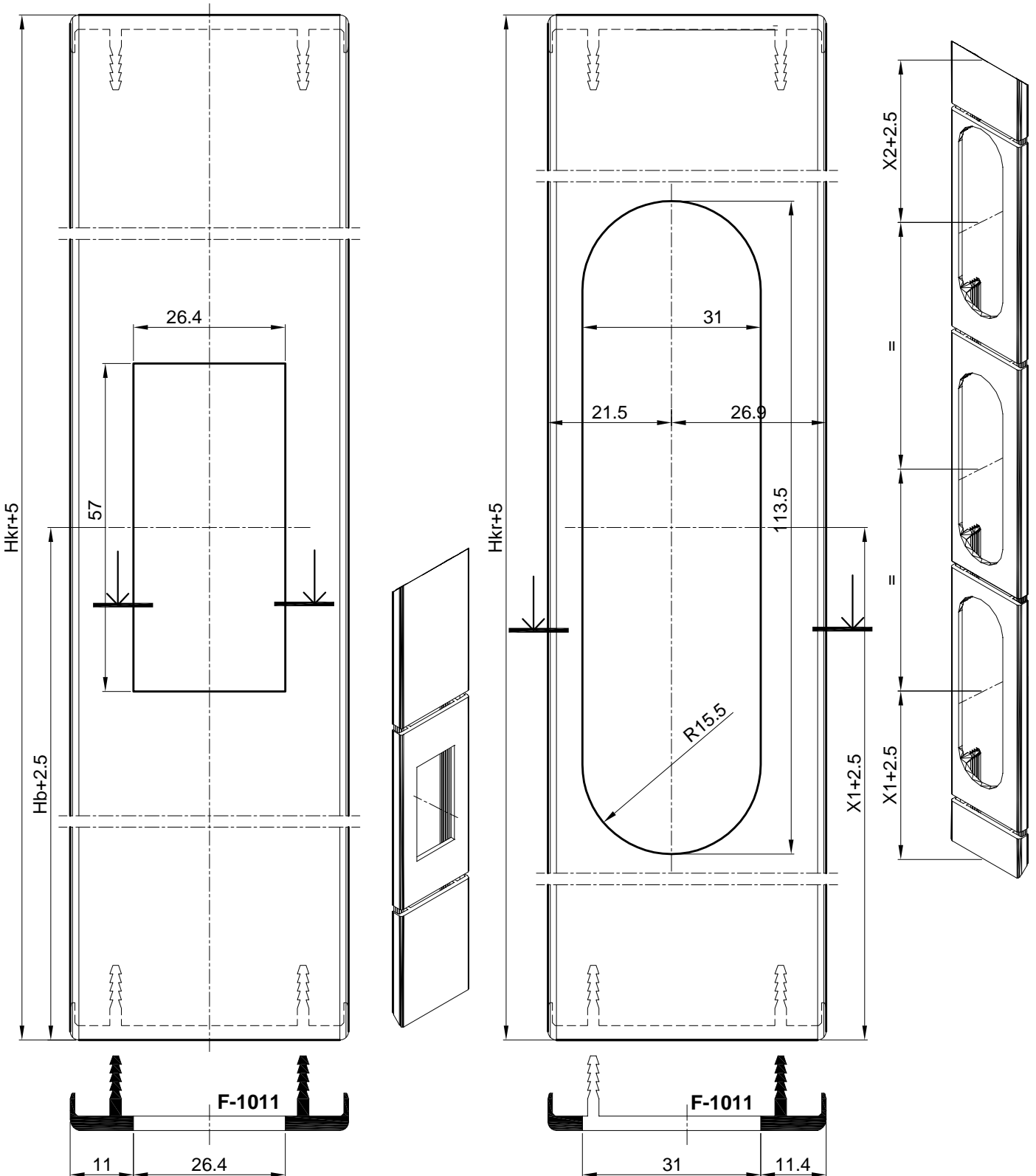
F-1011

OBRADA NA PROFILU **F-1011**

OKOMITA LAJSNA -
obrada za bravu

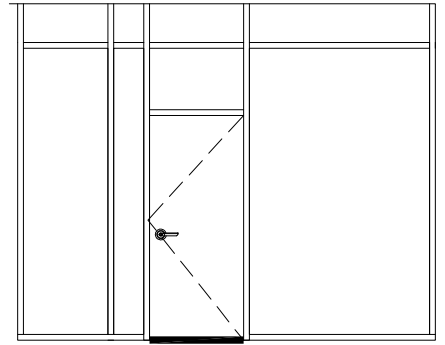


OKOMITA LAJSNA -
obrada za baglamu

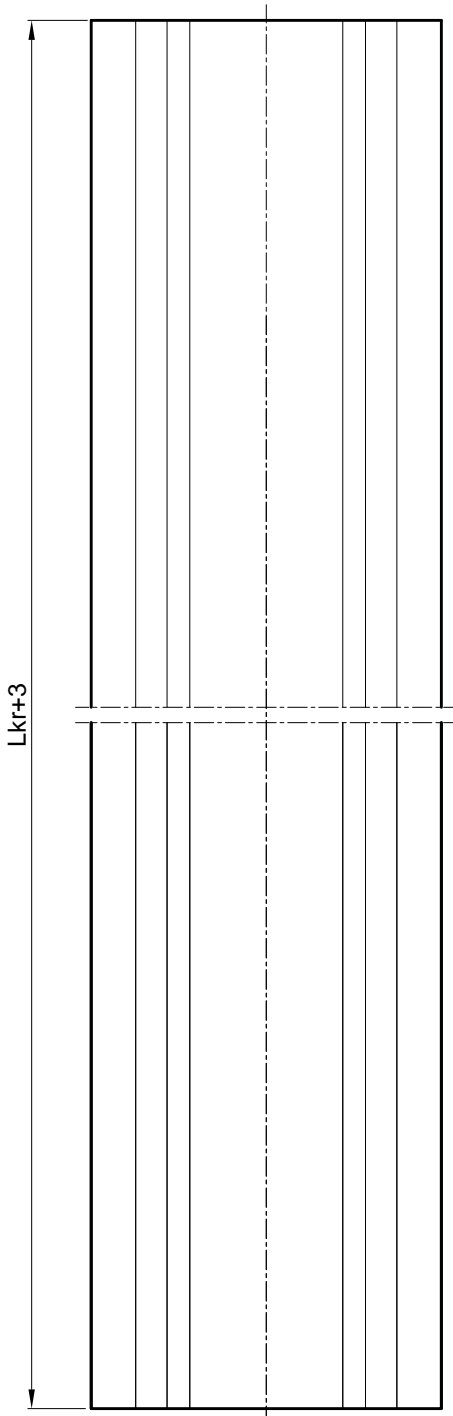


OBRADA NA PROFILU **P45-644** - držač četkica

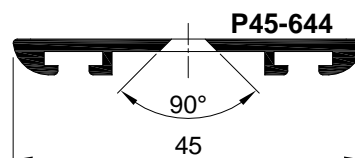
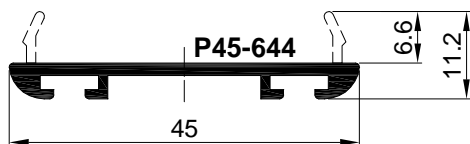
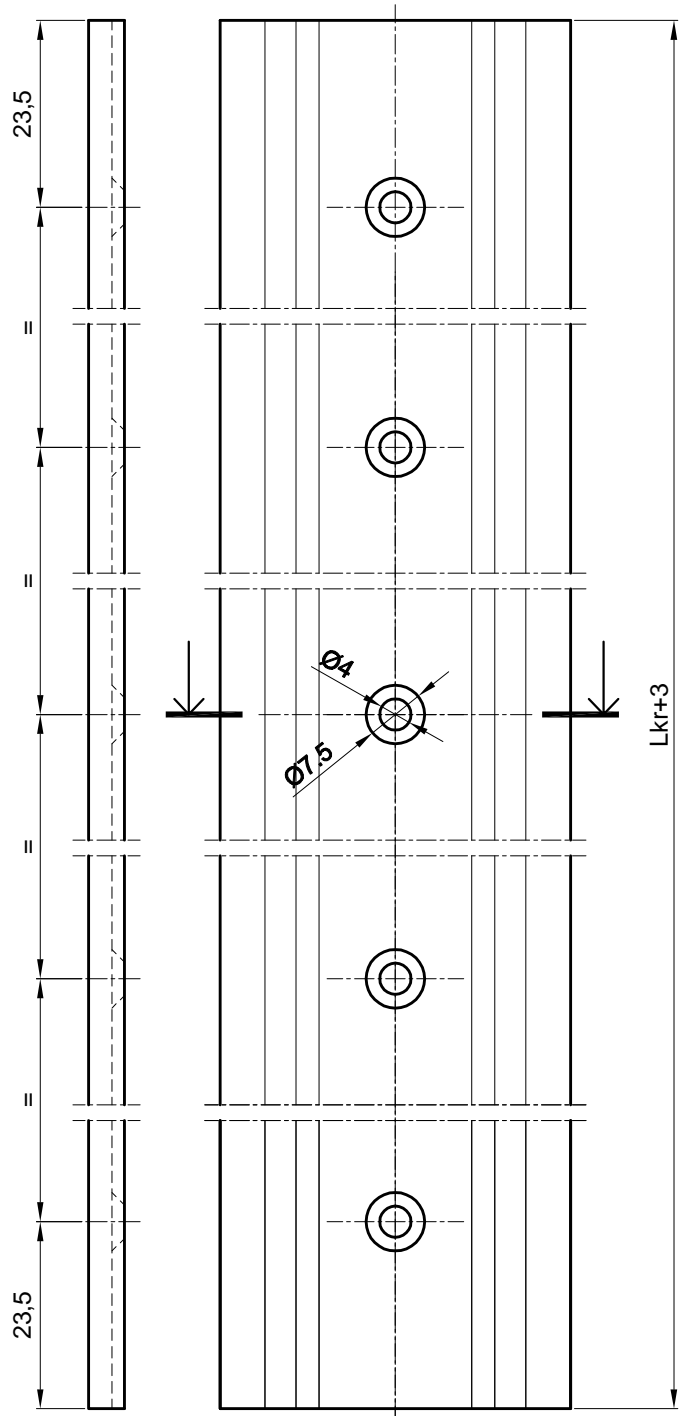
1. RASPILAVANJE
2. OBRADA ZA VIJKE



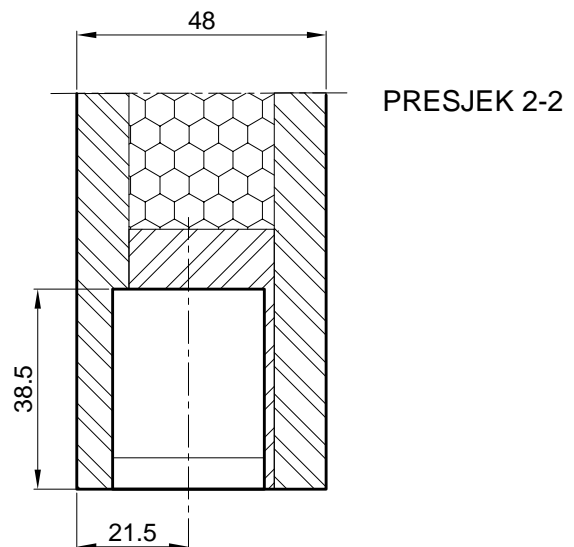
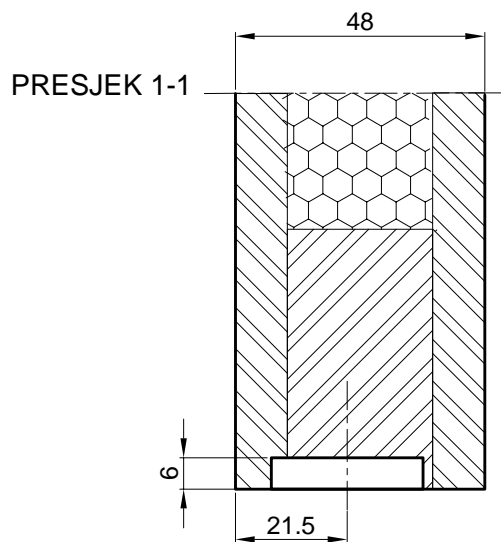
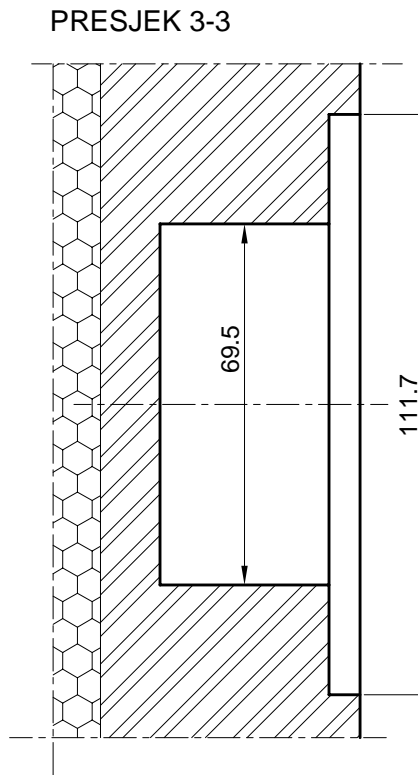
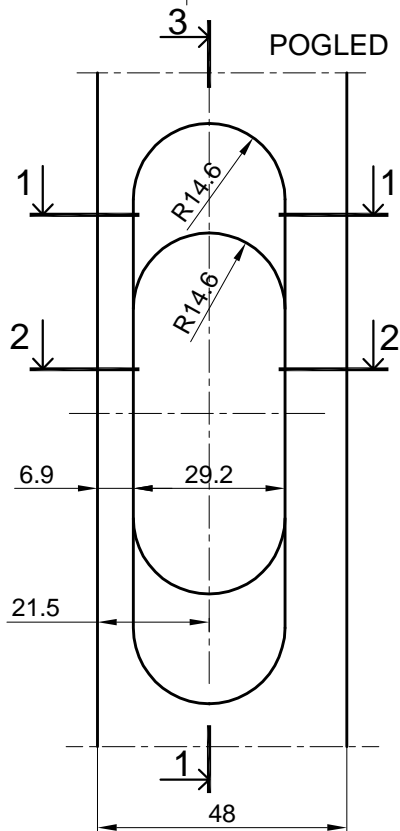
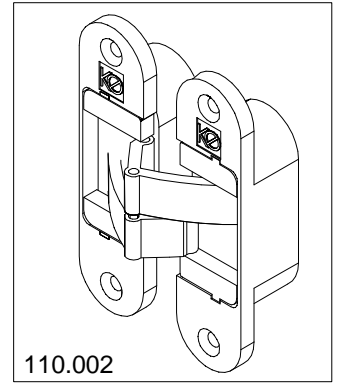
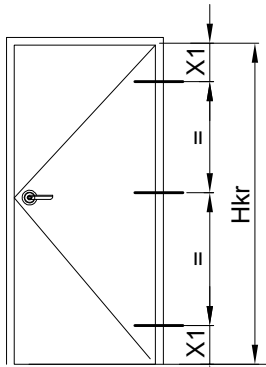
1. RASPILAVANJE



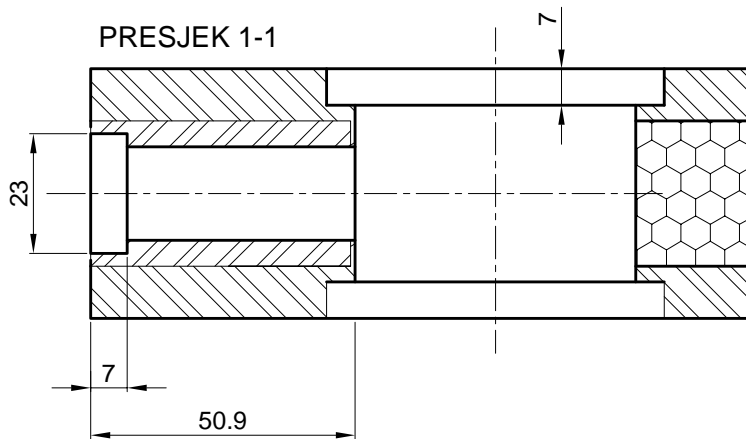
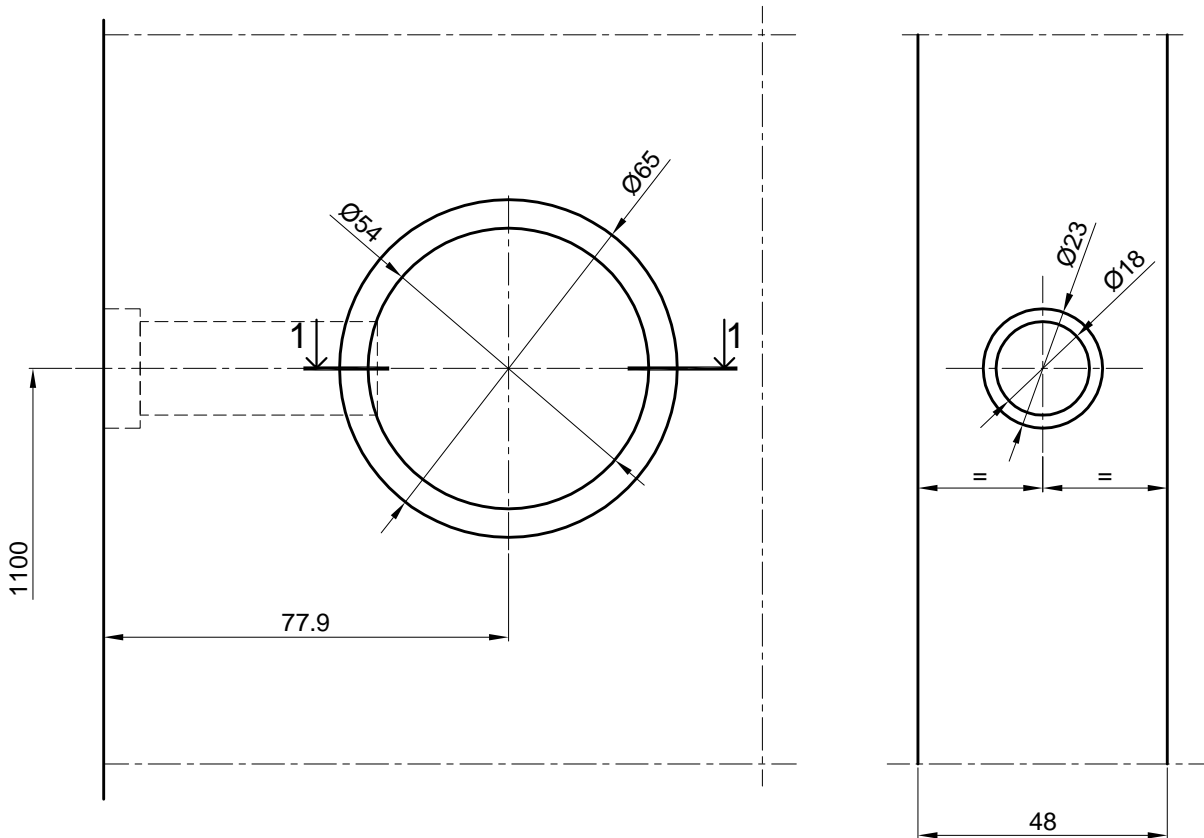
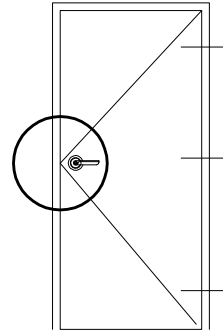
2. OBRADA ZA VIJKE



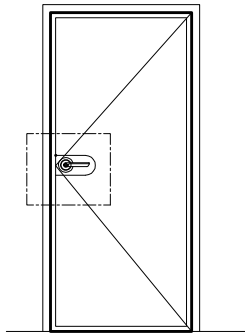
OBRADA PROFILA KRILA DRVENIH VRATA
ZA PRIHVAT NEVIDLJIVIH BAGLAMA 110.002



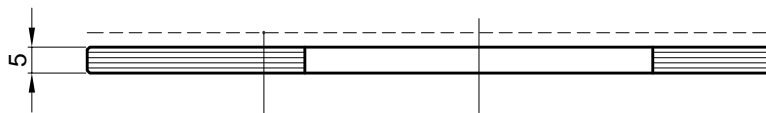
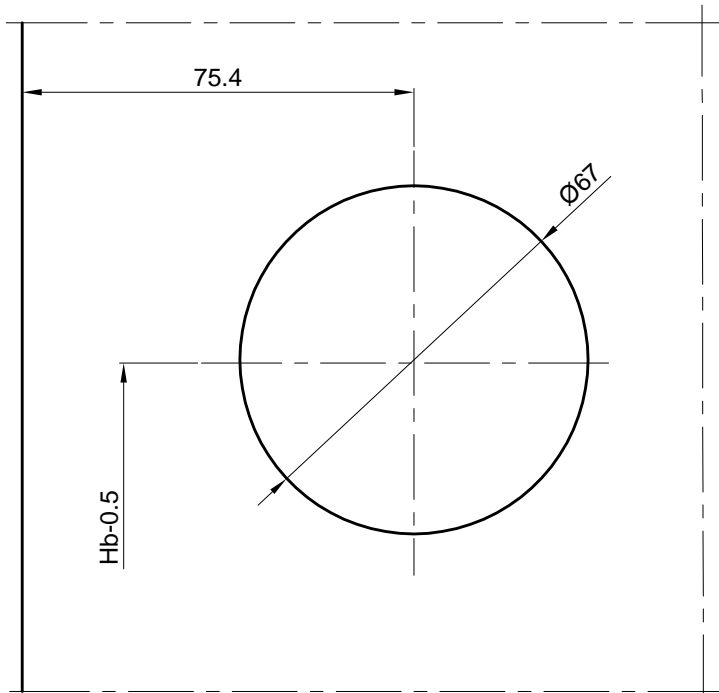
OBRADA PROFILA KRILA DRVENIH VRATA
 ZA PRIHVAT BRAVE Hoppe HCS- 120.000



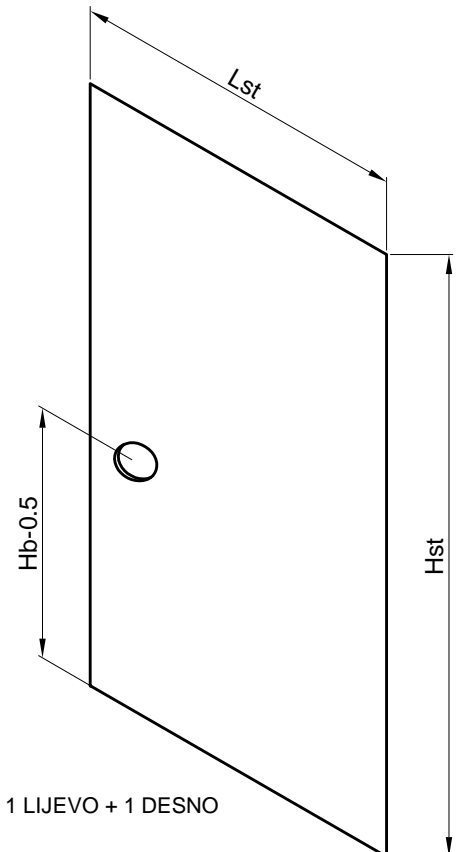
OBRADA NA STAKLU ZA VRATA, ZA BRAVU HOOPE



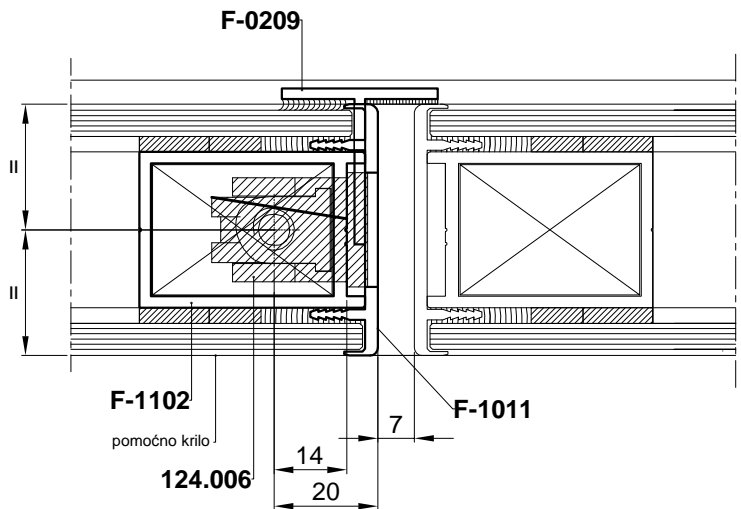
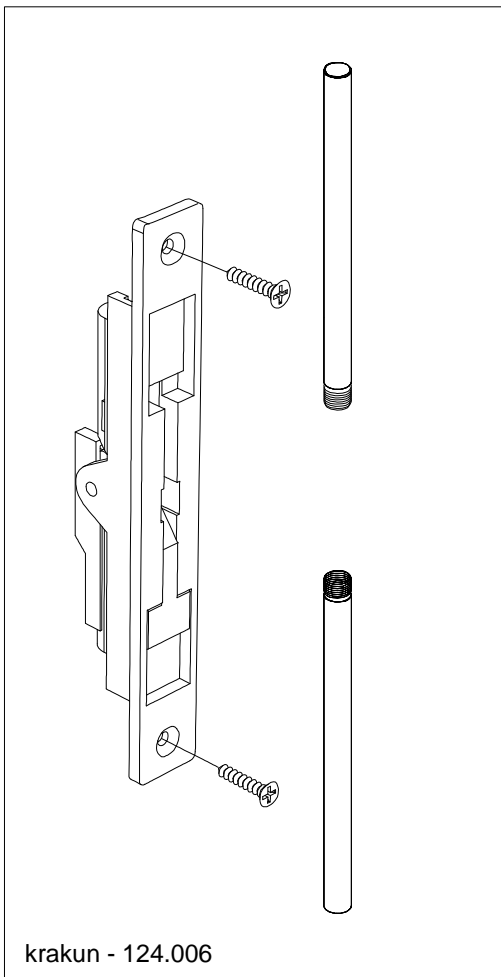
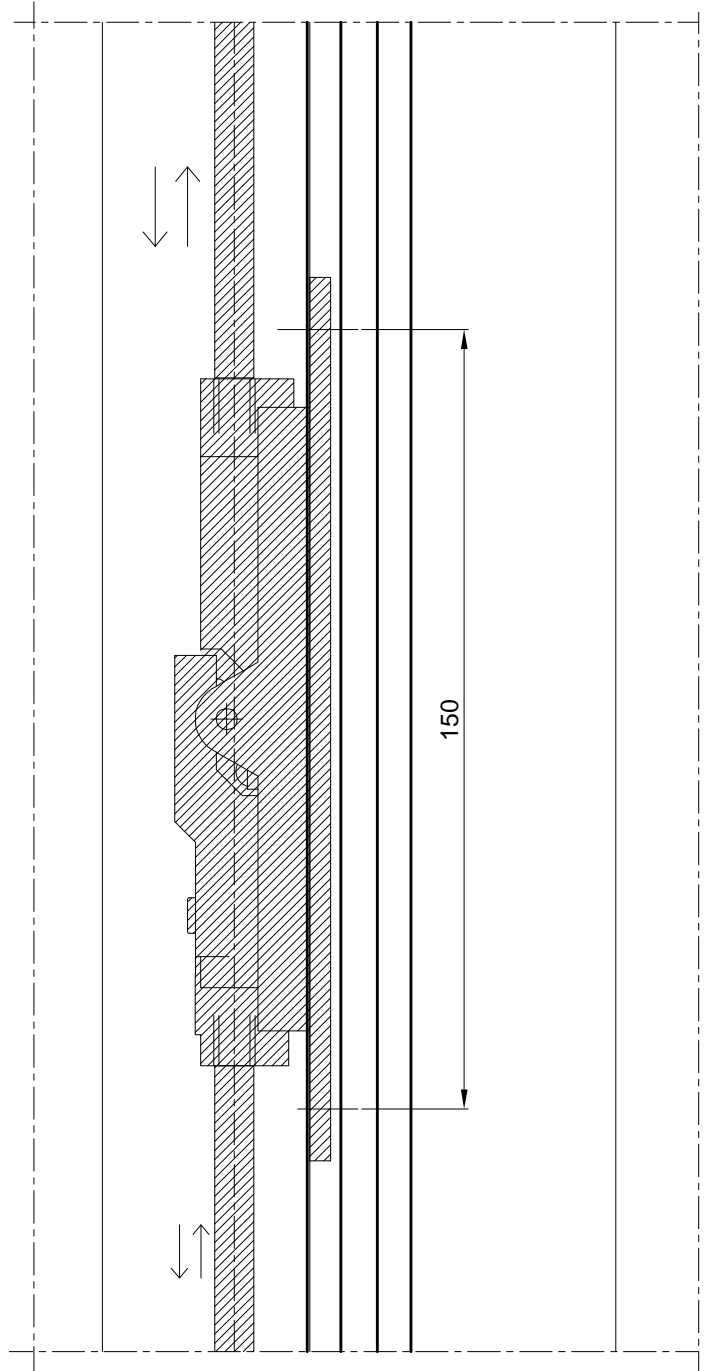
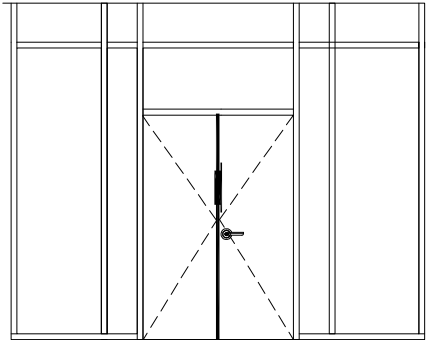
- Na staklu se radi obrada za bravu (rozetu)
- Staklo se emajlira (kali) da se sakrije rubna površina lijepljenja stakla i aluminija, a emajlirana strana stakla ide prema unutra radi mogućih oštećenja emajla
- Debljina stakla $d=5$ mm
- Stakla su simetrična: lijevo i desno



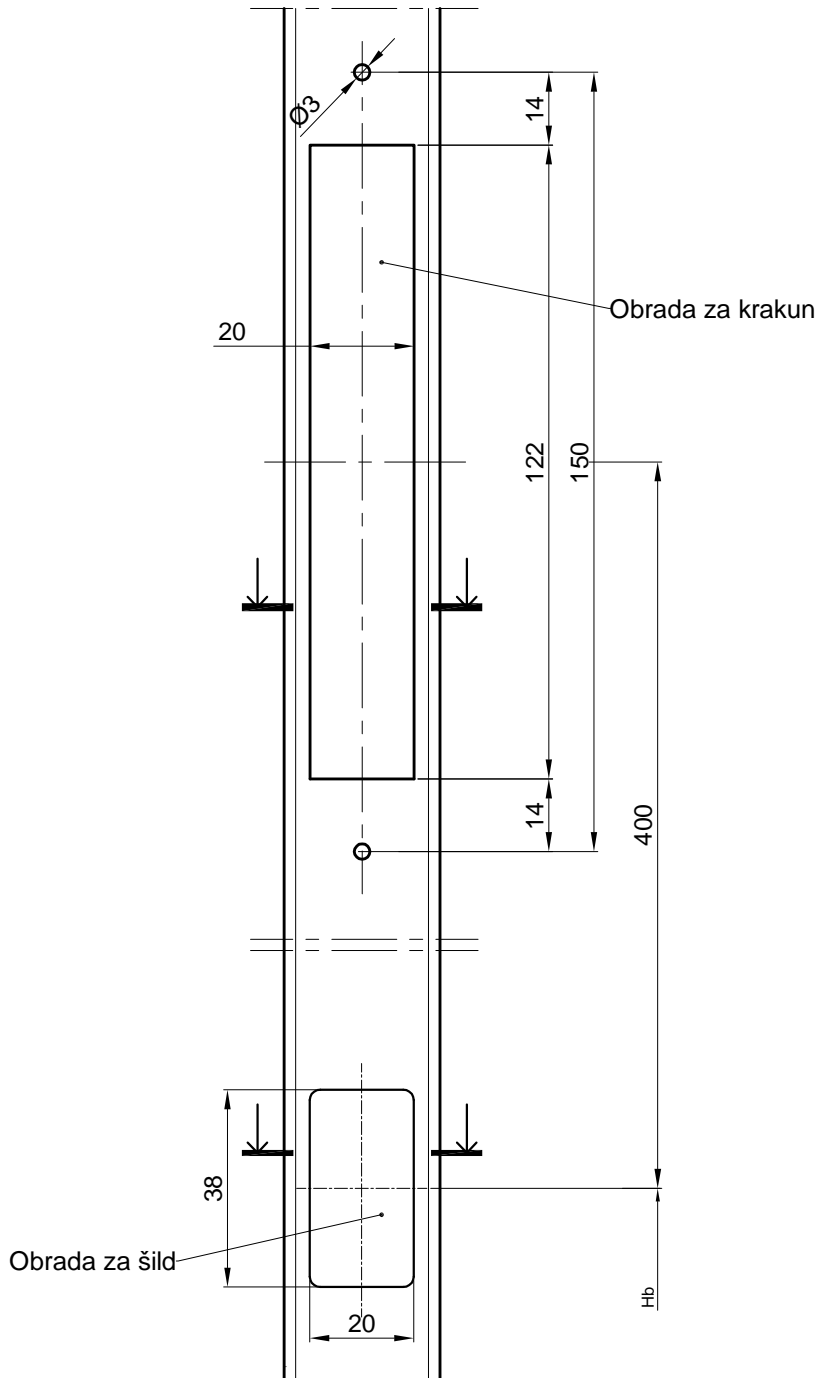
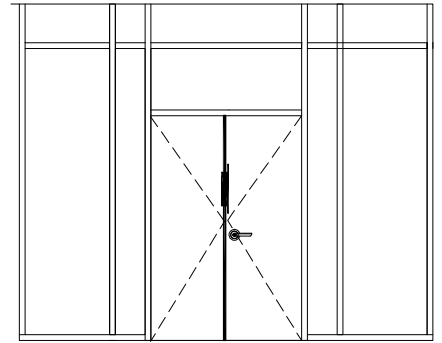
EMAJLIRANA STRANA STAKLA



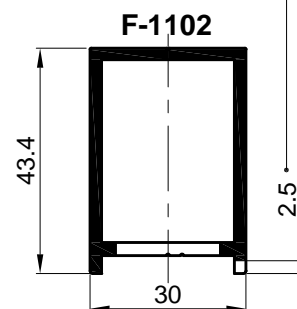
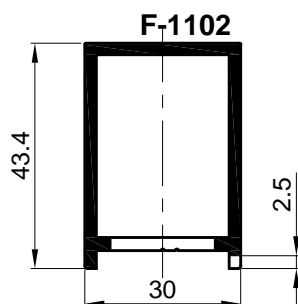
1 LIJEVO + 1 DESNO



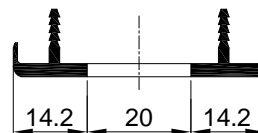
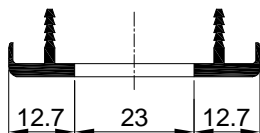
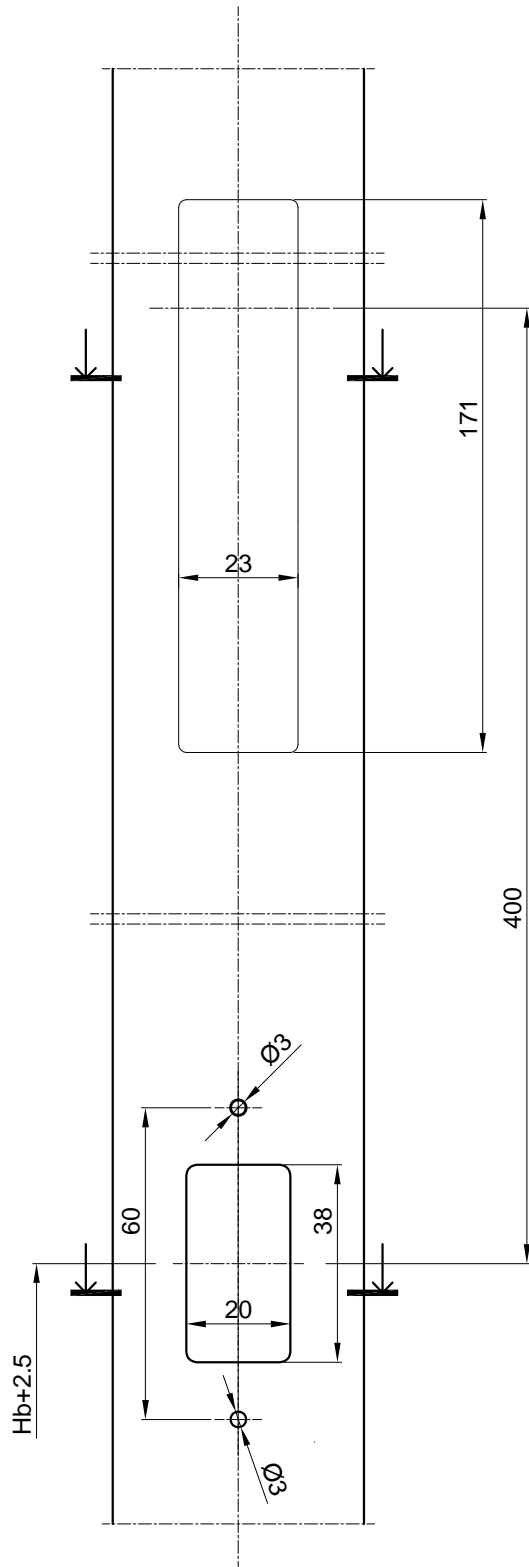
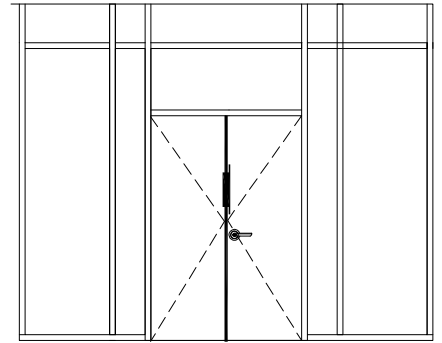
OBRADA PROFILA F-1102
 -ZA ŠILD I KRAKUN KOD DVOKRILNIH VRATA NA POMOĆNOM KRILU

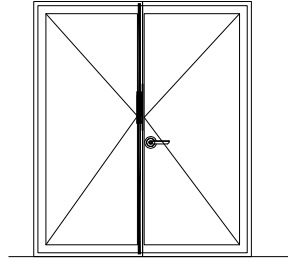
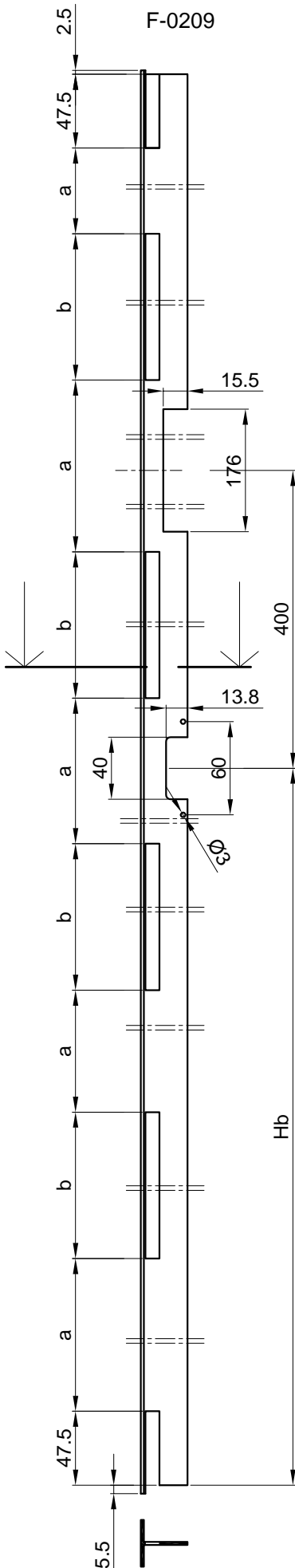


Kota 2.5 mm se obrađuje po cijeloj visini profila



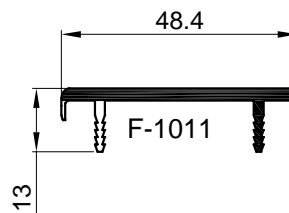
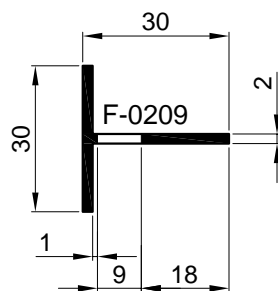
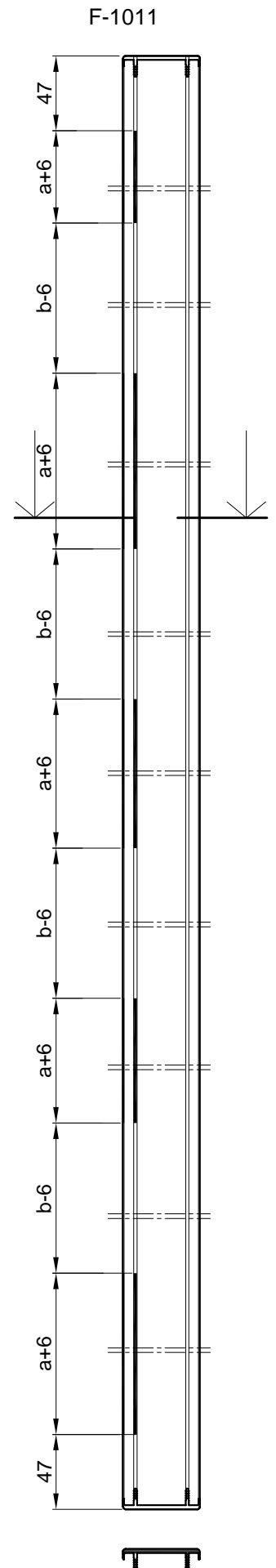
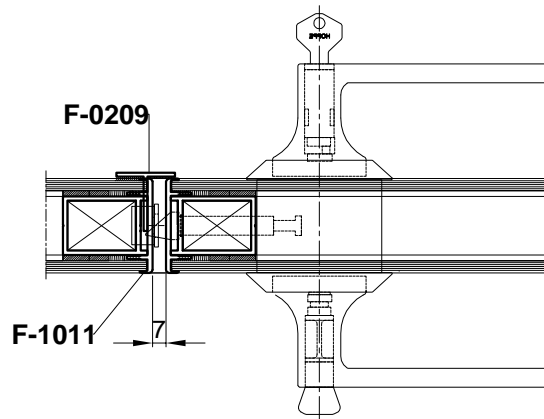
OBRADA PROFILA F-1011
 -ZA ŠILD I KRAKUN KOD DVOKRILNIH VRATA NA POMOĆNOM KRILU



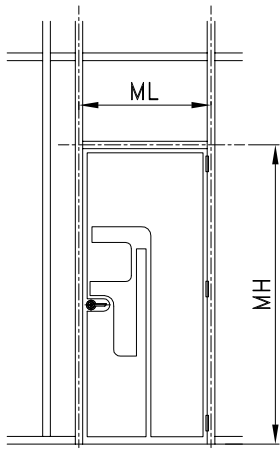


OBRADA PROFILA F-0209 I F-1011

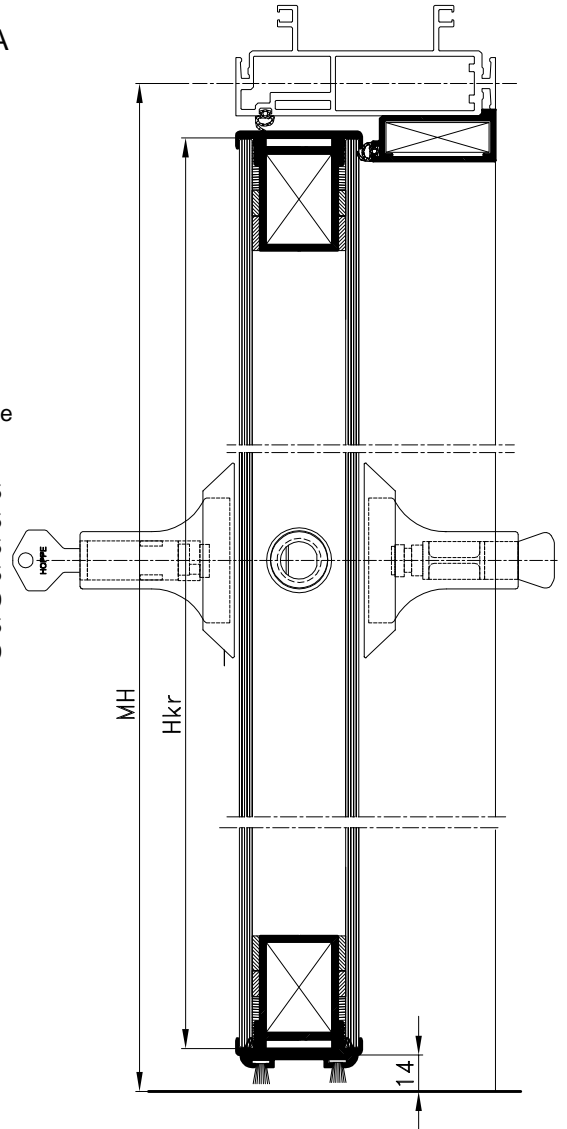
- Za dvokrilna vrata - pomoćno krilo
- Obradeni profili ulaze jedan u drugi po sistemu "češalj"



REZNA LISTA



JEDNOKRILNA DESNA VRATA
U PREGRADI

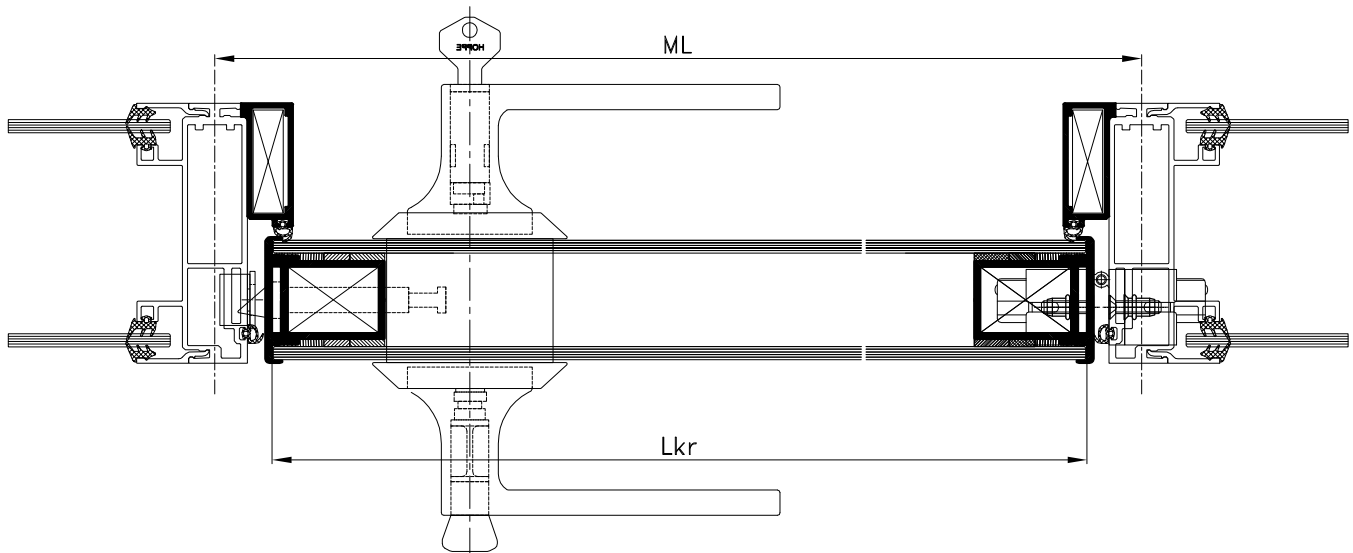


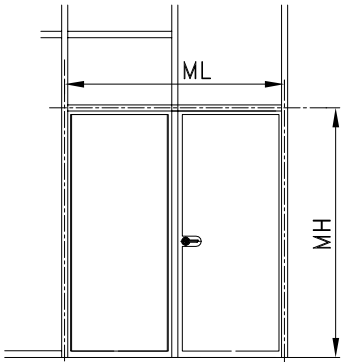
PROFILI		kom	mjera	pilanje
F-1102	vodoravnica vrata	2	Lkr=ML-43	45-45
F-1102	okomica vrata	2	Hkr=MH-37	45-45
F-1011	vodoravna lajsna vrata	2	Lkr+5	45-45
F-1011	okomita lajsna vrata	2	Hkr+5	45-45
P45-644	vodoravni držač četkica	1	Lkr+3	90-90
F-1155	vodoravni dovratnik	1	ML-40	45-45
F-1155	okomiti dovratnik	2	MH-20	45-90

OKOVI		kom	
710.057	kutnik krila vrata	4	
710.028	kutnik dovratnika	2	
120.000(Hoppe HCS)	brava, ručka , šild sa podmetačem	1	
433.105	vijak 3.9x16 DIN7982	8	
434.050	zakivna matica M5x13	12	
431.284	vijak M5 x 20 inox DIN 7991	12	
110.002(K-6700)	skrivena baglama	3	

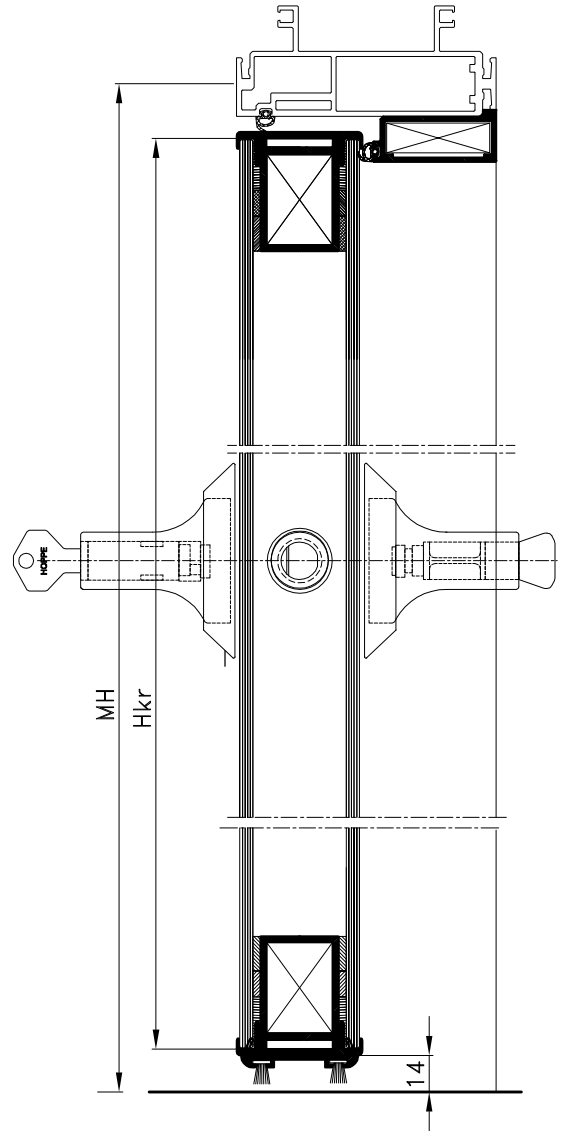
BRTVE		kom	mjera
321.001	brtva prema krilu vrata		2L+4H
347.003	četkasta brtva 7x9		L

ISPUNA		kom	mjera
staklo	ispuna krila vrata	1L+1D	Lkr-1 x Hkr-1





DVOKRILNA DESNA VRATA
U PREGRADI



PROFILI		kom	mjera	pilanje
F-1102	vodoravnica vrata	4	Lkr=ML/2-27	45-45
F-1102	okomica vrata	4	Hkr=MH-37	45-45
F-1011	vodoravna lajsna vrata	4	Lkr+5	45-45
F-1011	okomita lajsna vrata	4	Hkr+5	45-45
P45-644	vodoravni držač četkica	2	Lkr+3	90-90
F-1155	vodoravni dovratnik	1	ML-40	45-45
F-1155	okomiti dovratnik	2	MH-20	45-90
	profil na spoju krila	1	Hkr+8	90-90

OKOVI		kom	
710.057	kutnik krila vrata	8	
710.028	kutnik dovratnika	2	
434.050	zakivna matica M5 x 13	24	
431.284	vijak M5 x 20 inox DIN 7991	24	
433.105	vijak 3.9x16 DIN7982	8	
110.002(K-6700)	skrivena baglama	6	
120.000(HoppeHCS)	brava, ručka, šild sa podmetačem	1	
124.006	krakun za pomoćno krilo	1	

BRTVE		kom	mjera
321.001	brtva prema krilu vrata		2L+4H
347.003	četkasta brtva		L

ISPUNA		kom	mjera
staklo	ispuna krila vrata	2	Lkr-1 x Hkr-1
		2	Lkr-3 x Hkr-1-suprotna strana od baglame

